

CF-10 Setup Sheet

Component

Part Number: _____

Part Description: _____

1. Set machine speed to zero (0).
2. Adjust infeed track gap if necessary.
3. Adjust track height to _____ .
4. Install shuttle number _____ above/below track.
5. Adjust shuttle height.
6. Install dies as shown below.
7. Adjust die stations to digital settings shown below.
8. Manually turn machine to check alignment of dies.
9. Install ejector bracket if required.
10. Adjust track vibrator speed to _____ .
11. Load parts.
12. Adjust spring plungers as required.
13. Manually turn machine until first part exits machine.
14. Check component for proper form.
15. Fine tune digital settings for proper form as necessary.
16. Start machine.
17. Adjust machine speed to _____ .
18. (Option) Set vibratory bowl speed to _____ .
19. CF-10 air pressure regulator to _____ .
20. (Option) Set vibratory bowl air regulators:
Set #1 to _____ and #2 to _____ .

