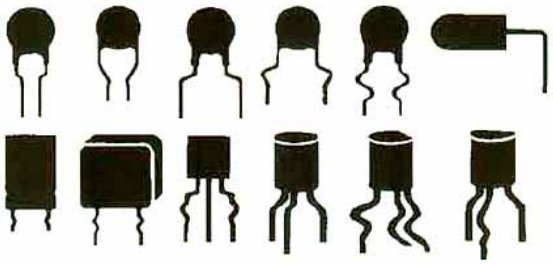
GPD Global
611 Hollingsworth Street
Grand Junction, CO 81505
Tel: (970) 245-0408 Fax: (970) 245-9674
Web: www.gpd-global.com



CF-9

Component Forming Dies

CF-9 Component Forming Dies are precisely manufactured and are available to form Two-Leaded Components with center-to-center dimensions of up to .400", as well as TO-92 Transistors.

CF-9 Component Forming Dies can be ordered to form a wide variety of component shapes. Both common and special configurations can be produced by using CF-9 Component Forming Dies.

GPD Part No. 905-00

CF-9
Component Forming
Die Catalog

June 12, 2007

How to Use this Catalog:

NEW USERS

Decide which die(s)/knife you need by using the *Die Selection Guide* starting on page Guide-1.

EXPERIENCED USERS

Use the numeric listing of dies and the brief description of each die in the Index starting on page 1.

See die functions and capabilities listed and illustrated in the main body of the catalog.

Special Dies*

When ordering special dies or a configuration not shown in the catalog, additional information is required:

- component samples,
- pc board samples, and
- desired lead form configuration (print, sketch, or sample).

* Special dies may be subject to a pre-determined engineering charge. In some cases, we may not be able to accomplish the requested form due to machine and die limitations.

Standard Delivery Times:

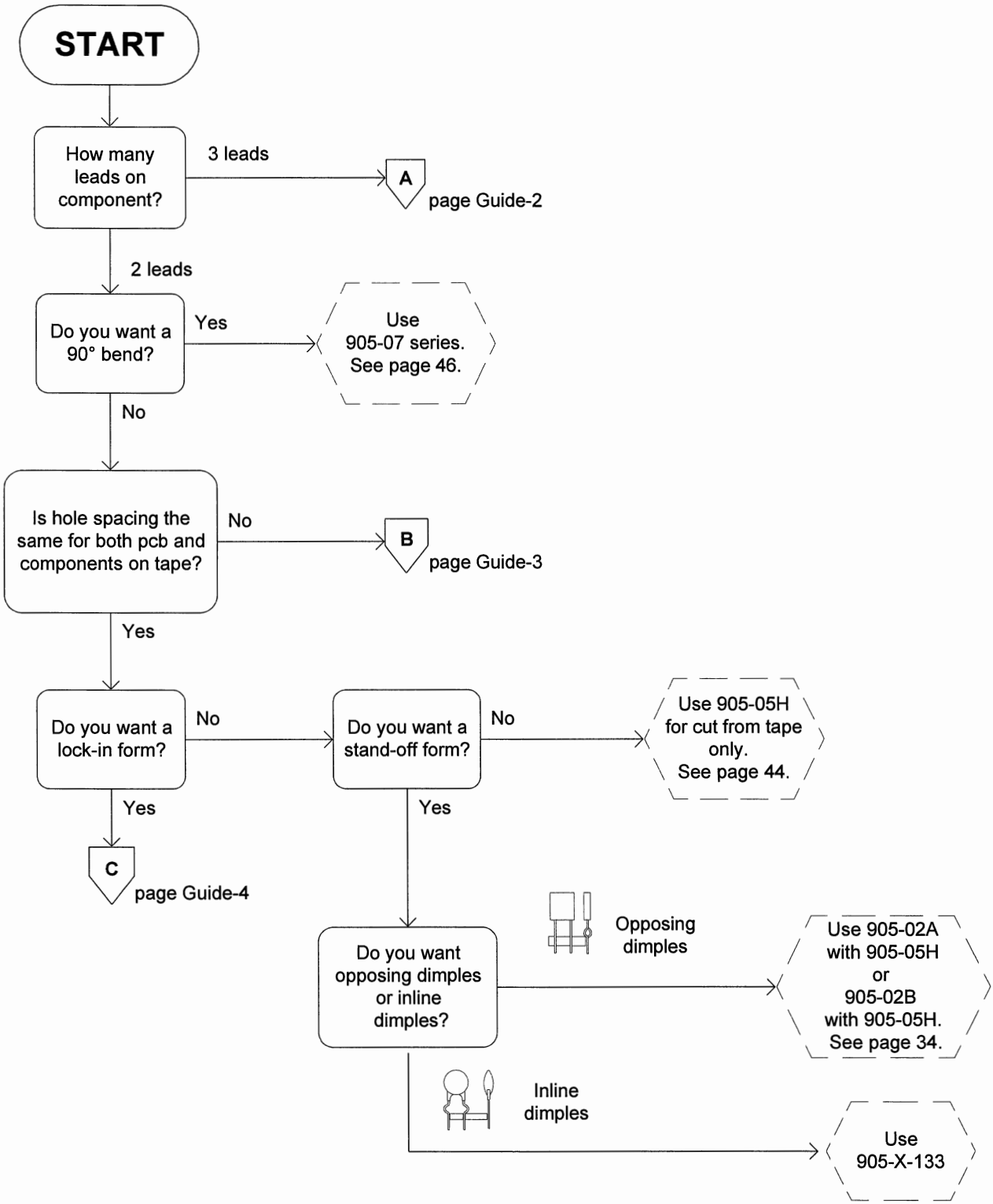
- Standard dies: Stock to 4 weeks
- Modifications or special dies: 6 to 8 weeks

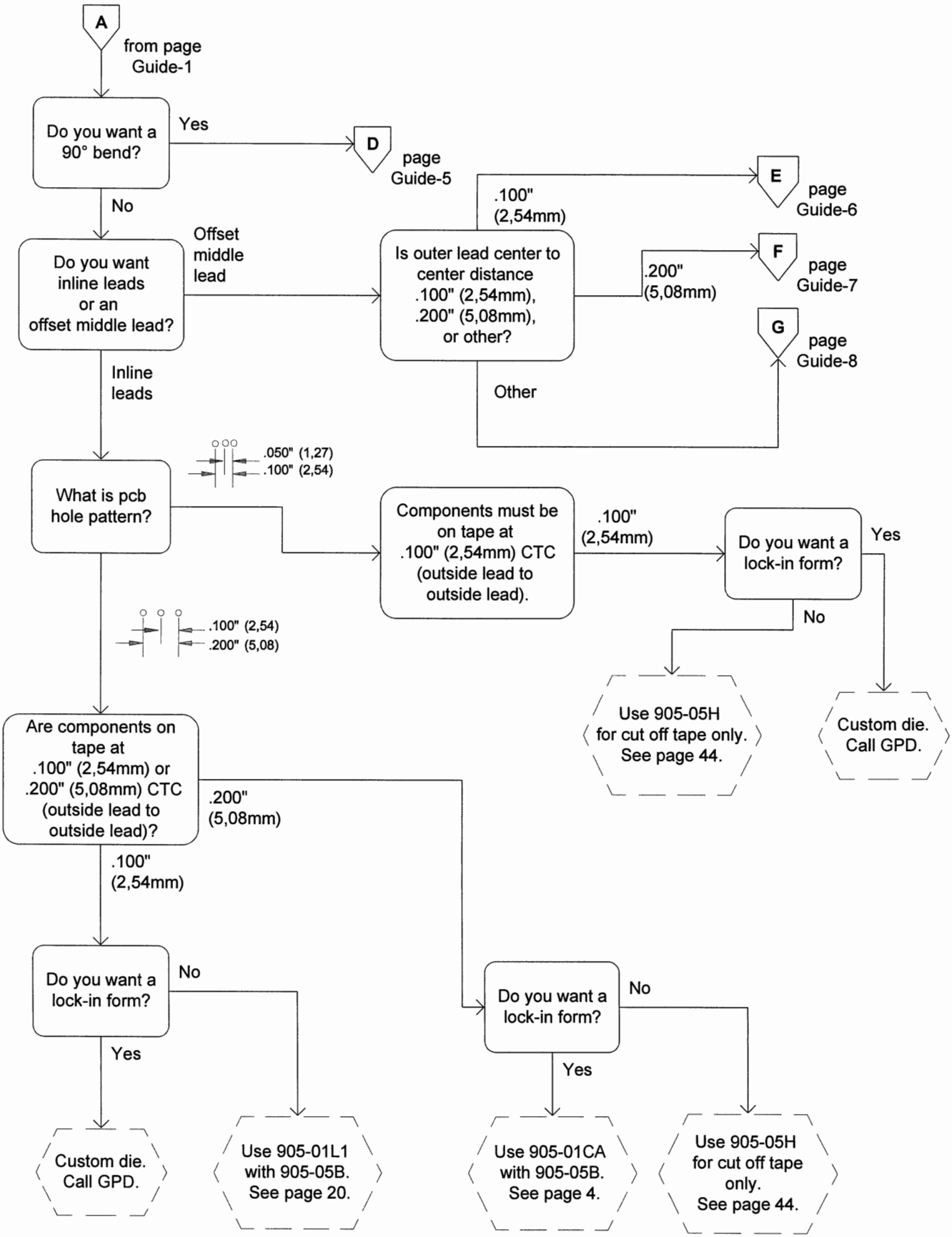
CF-9 Die Catalog
Part No. 905-00
Prepared by GPD Documentation Dept.

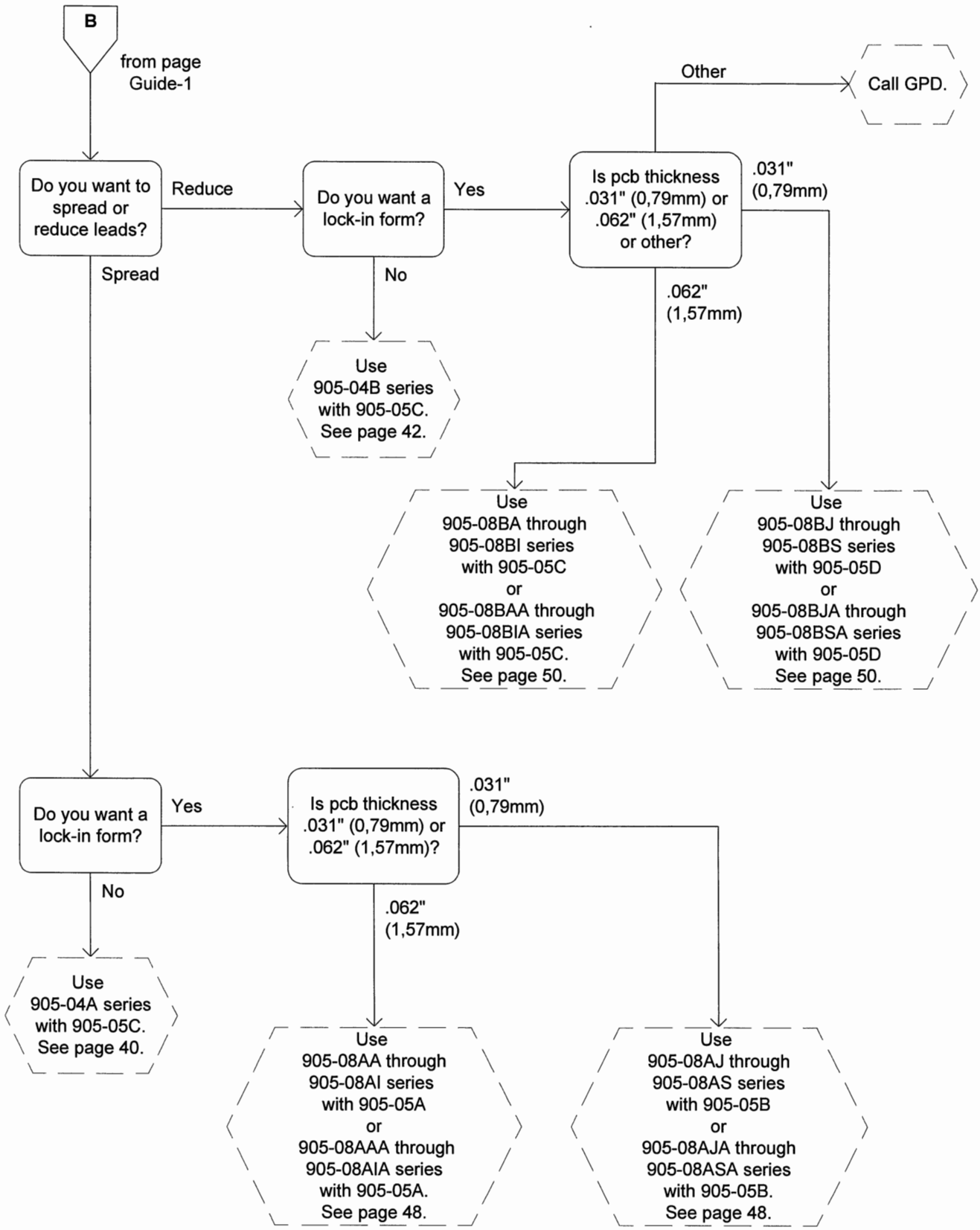
611 Hollingsworth Street
Grand Junction, CO 81505
(970) 245-0408 FAX (970) 245-9674

Die Selection Guide

CF-9 Taped Radial
Component Lead Former




A
from page Guide-1
Do you want a 90° bend?
Yes
D
page Guide-5
No
Do you want inline leads or an offset middle lead?
Offset middle lead
Is outer lead center to center distance .100" (2,54mm), .200" (5,08mm), or other?
.100" (2,54mm)
E
page Guide-6
.200" (5,08mm)
F
page Guide-7
G
page Guide-8
Other
Inline leads
.050" (1,27)
.100" (2,54)
What is pcb hole pattern?
Components must be on tape at .100" (2,54mm) CTC (outside lead to outside lead).
.100" (2,54mm)
Do you want a lock-in form?
Yes
No
Use 905-05H for cut off tape only. See page 44.
Custom die. Call GPD.
.100" (2,54)
.200" (5,08)
Are components on tape at .100" (2,54mm) or .200" (5,08mm) CTC (outside lead to outside lead)?
.200" (5,08mm)
.100" (2,54mm)
Do you want a lock-in form?
No
Yes
Custom die. Call GPD.
Use 905-01L1 with 905-05B. See page 20.
Do you want a lock-in form?
No
Yes
Use 905-01CA with 905-05B. See page 4.
Use 905-05H for cut off tape only. See page 44.


B
from page Guide-1
Do you want to spread or reduce leads?
Reduce
Spread
Do you want a lock-in form?
Yes
No
Use 905-04B series with 905-05C. See page 42.
Is pcb thickness .031" (0,79mm) or .062" (1,57mm) or other?
Other
Call GPD.
.031" (0,79mm)
.062" (1,57mm)
Use 905-08BA through 905-08BI series with 905-05C or 905-08BAA through 905-08BIA series with 905-05C. See page 50.
Use 905-08BJ through 905-08BS series with 905-05D or 905-08BJA through 905-08BSA series with 905-05D See page 50.
Do you want a lock-in form?
Yes
No
Use 905-04A series with 905-05C. See page 40.
Is pcb thickness .031" (0,79mm) or .062" (1,57mm)?
.031" (0,79mm)
.062" (1,57mm)
Use 905-08AA through 905-08AI series with 905-05A or 905-08AAA through 905-08AIA series with 905-05A. See page 48.
Use 905-08AJ through 905-08AS series with 905-05B or 905-08AJA through 905-08ASA series with 905-05B. See page 48.

C

from page Guide-1

Do you want a stand-off lock-in or flush mount lock-in form?

Flush mount lock-in

Use 905-11 series. See page 54.

Stand-off lock-in

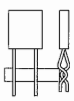
Inline dimples

Do you want opposing dimples or inline dimples?

Do you require a stand-off height less than .120" (3,05mm)?

No

Yes



Opposing dimples

Use 905-10 series. See page 52.

Is pcb thickness .062" (1,57mm) or .031" (0,79mm)?

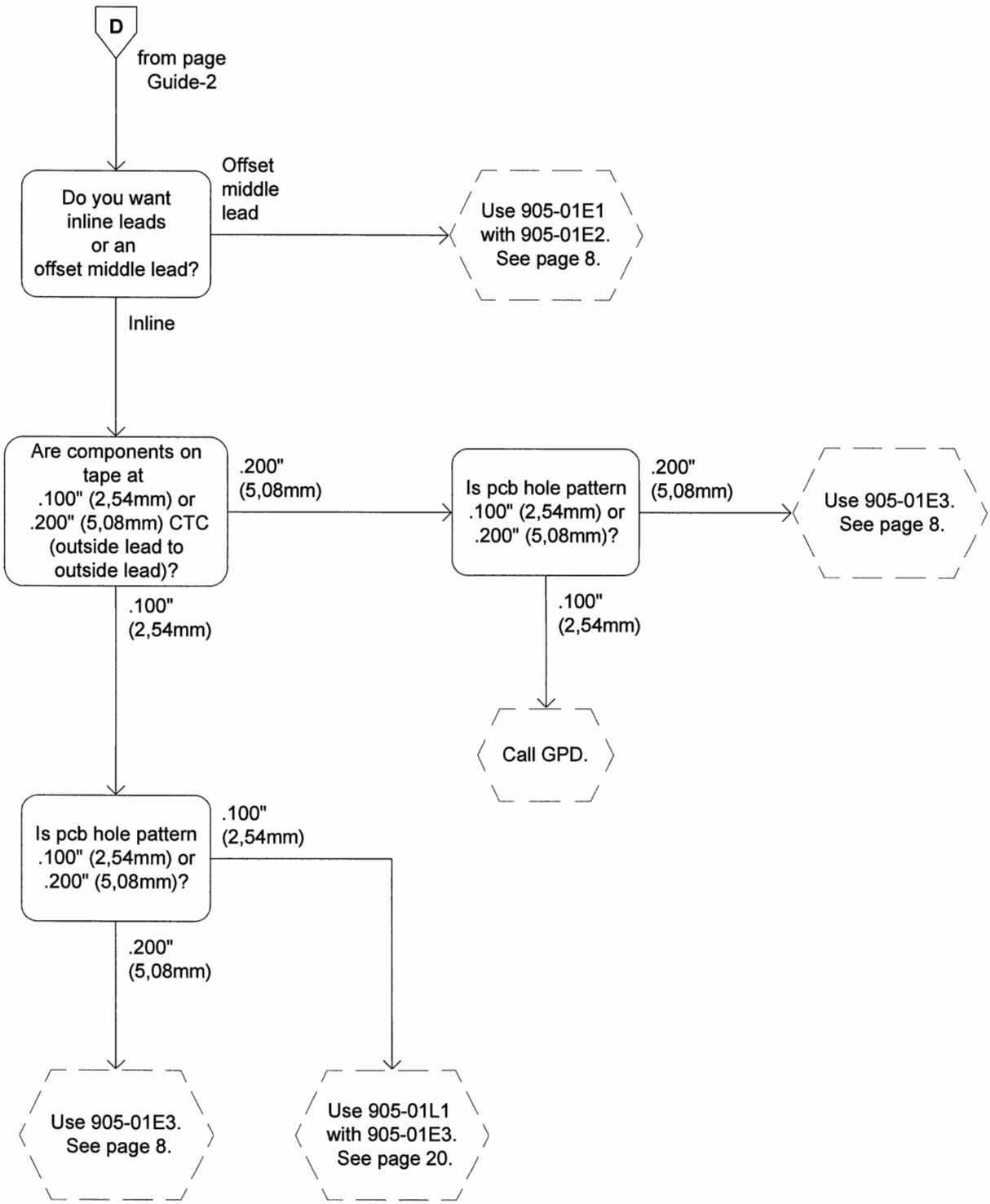
.031" (0,79mm)

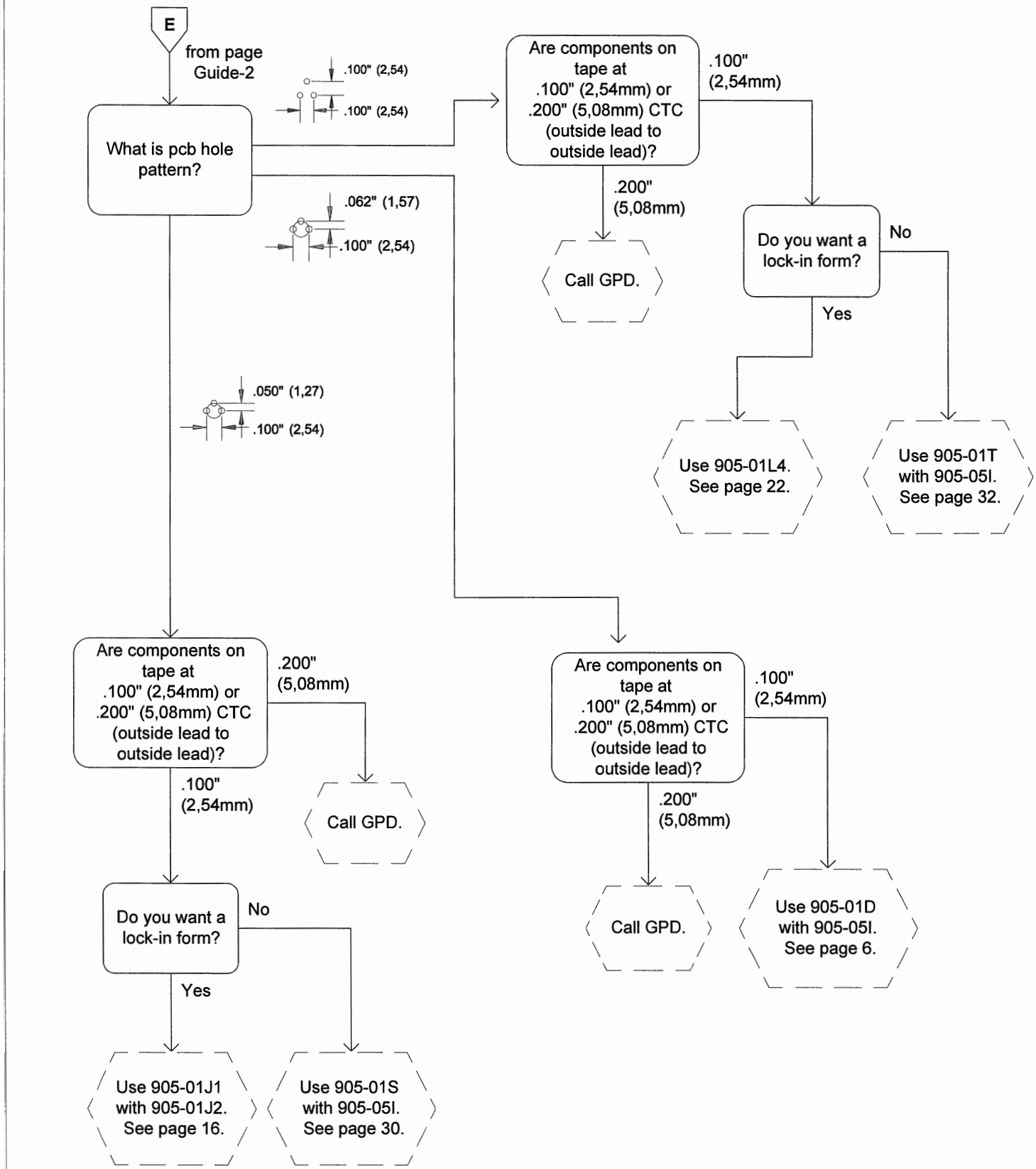
.062" (1,57mm)

Use 905-02C with 905-05H. See page 36.

Use 905-03*n* (where *n* = P through V) with 905-05C See page 38.

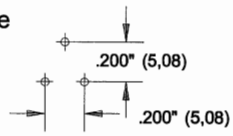
Use 905-03*n* (where *n* = F or FA through L or LA) with 905-05B. See page 38.


D
from page Guide-2
Do you want inline leads or an offset middle lead?
Offset middle lead
Use 905-01E1 with 905-01E2. See page 8.
Inline
Are components on tape at .100" (2,54mm) or .200" (5,08mm) CTC (outside lead to outside lead)?
.200" (5,08mm)
Is pcb hole pattern .100" (2,54mm) or .200" (5,08mm)?
.200" (5,08mm)
Use 905-01E3. See page 8.
.100" (2,54mm)
.100" (2,54mm)
Call GPD.
Is pcb hole pattern .100" (2,54mm) or .200" (5,08mm)?
.100" (2,54mm)
.200" (5,08mm)
Use 905-01E3. See page 8.
Use 905-01L1 with 905-01E3. See page 20.

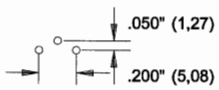

E
from page Guide-2
What is pcb hole pattern?
.100" (2,54)
.100" (2,54)
.062" (1,57)
.100" (2,54)
.050" (1,27)
.100" (2,54)
Are components on tape at .100" (2,54mm) or .200" (5,08mm) CTC (outside lead to outside lead)?
.100" (2,54mm)
.200" (5,08mm)
Call GPD.
Do you want a lock-in form?
No
Yes
Use 905-01L4. See page 22.
Use 905-01T with 905-05I. See page 32.
Are components on tape at .100" (2,54mm) or .200" (5,08mm) CTC (outside lead to outside lead)?
.200" (5,08mm)
.100" (2,54mm)
Call GPD.
Do you want a lock-in form?
No
Yes
Use 905-01J1 with 905-01J2. See page 16.
Use 905-01S with 905-05I. See page 30.
Are components on tape at .100" (2,54mm) or .200" (5,08mm) CTC (outside lead to outside lead)?
.100" (2,54mm)
.200" (5,08mm)
Call GPD.
Use 905-01D with 905-05I. See page 6.

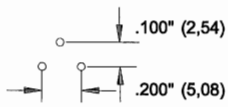
F

from page Guide-2



What is pcb hole pattern?





Are components on tape at .100" (2,54mm) or .200" (5,08mm) CTC (outside lead to outside lead)?

.200" (5,08mm)

.100" (2,54mm)

Call GPD.

Do you want a lock-in form?

No

Yes

Use 905-01H4 with 905-01I. See page 12.

Use 905-01A with 905-01G. See page 2.

Are components on tape at .100" (2,54mm) or .200" (5,08mm) CTC (outside lead to outside lead)?

.200" (5,08mm)

.100" (2,54mm)

Do you want a lock-in form?

No

Yes

Use 905-01L1 with 905-01L4. See page 20

Custom die. Call GPD.

Do you want a lock-in form?

No

Use 905-01A with 905-05. See page 2.

Yes

Do you want to lock-in all leads or middle lead only?

Middle lead only

Use 905-01H4 with 905-05. See page 12.

All leads

Are components on tape at .100" (2,54mm) or .200" (5,08mm) CTC (outside lead to outside lead)?

.200" (5,08mm)

.100" (2,54mm)

Custom die. Call GPD.

Use 905-01R with 905-05. See page 28.

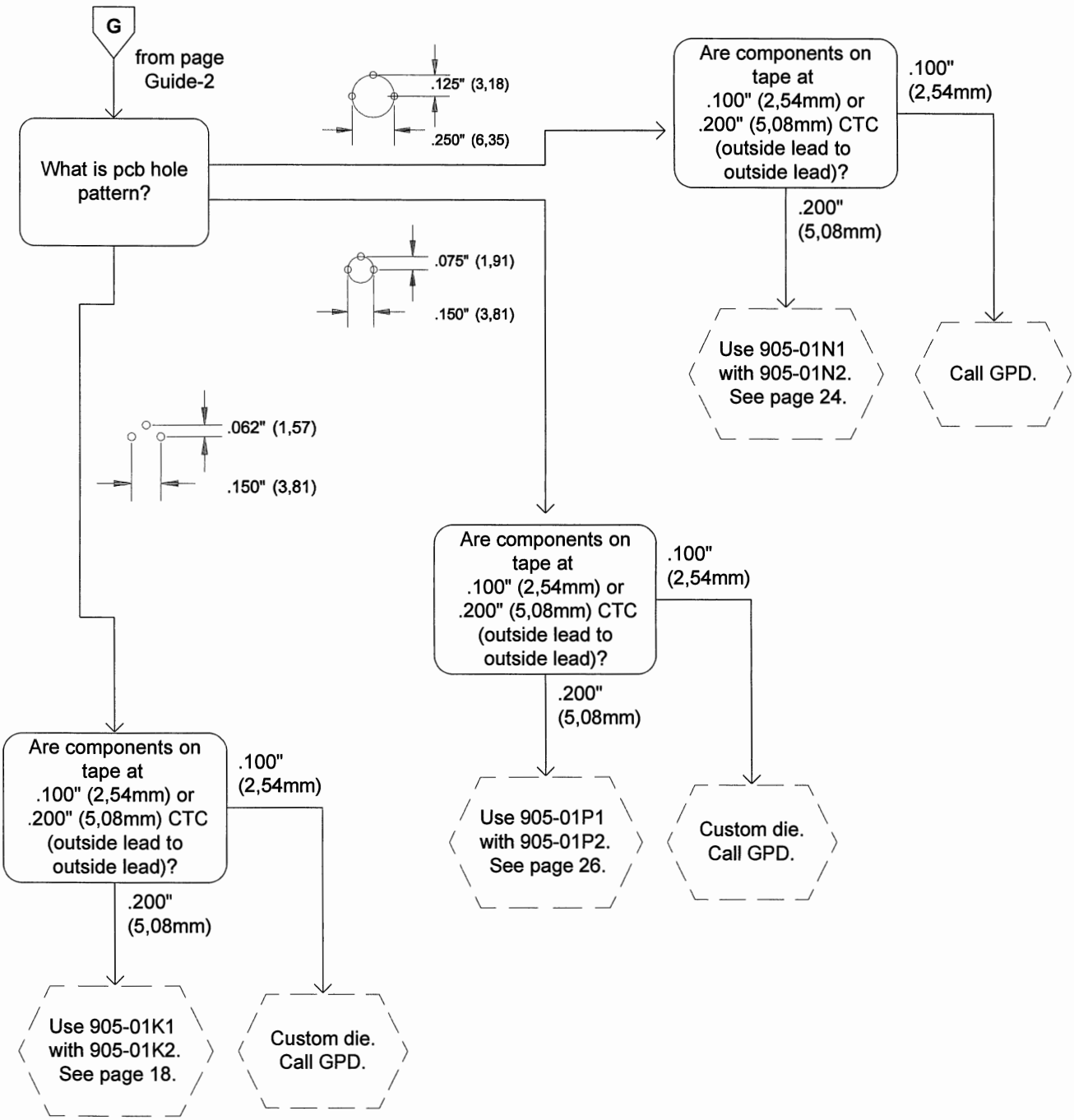
Do you require a stand-off height of less than .150" (3,81mm)?

No

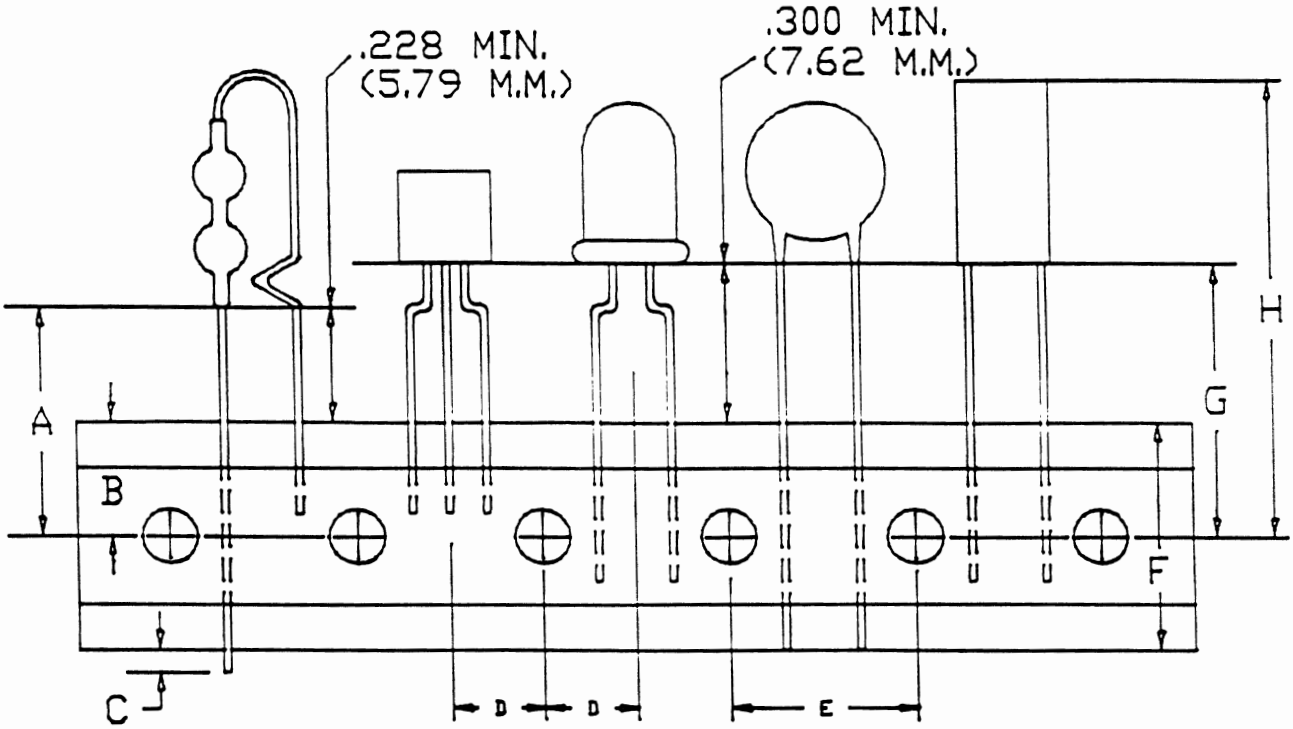
Yes

Use 905-01L4. See page 22.

Use 905-01H4 with 905-01H5. See page 12.


G
from page Guide-2
What is pcb hole pattern?
.125" (3,18)
.250" (6,35)
.075" (1,91)
.150" (3,81)
.062" (1,57)
.150" (3,81)
Are components on tape at .100" (2,54mm) or .200" (5,08mm) CTC (outside lead to outside lead)?
.100" (2,54mm)
.200" (5,08mm)
Use 905-01N1 with 905-01N2. See page 24.
Call GPD.
Are components on tape at .100" (2,54mm) or .200" (5,08mm) CTC (outside lead to outside lead)?
.100" (2,54mm)
.200" (5,08mm)
Use 905-01P1 with 905-01P2. See page 26.
Custom die. Call GPD.
Are components on tape at .100" (2,54mm) or .200" (5,08mm) CTC (outside lead to outside lead)?
.100" (2,54mm)
.200" (5,08mm)
Use 905-01K1 with 905-01K2. See page 18.
Custom die. Call GPD.

THE ILLUSTRATION AND CHART SHOWN BELOW DOCUMENT THE LIMITS OF TAPING SPECIFICATIONS * FOR THE CF-9

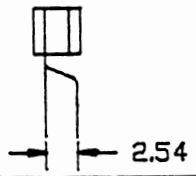
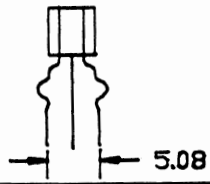
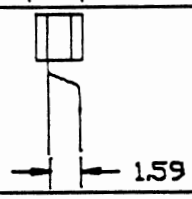
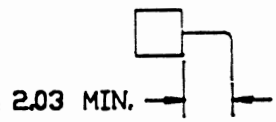
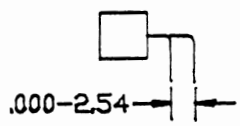
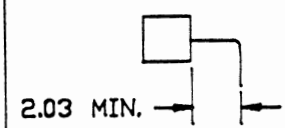
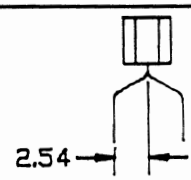
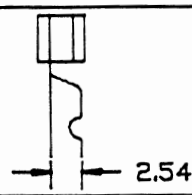


MIN. = MINIMUM

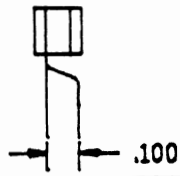
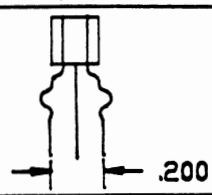
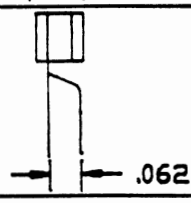
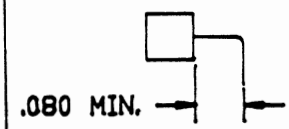
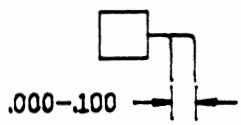
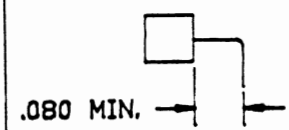
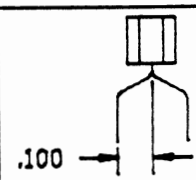
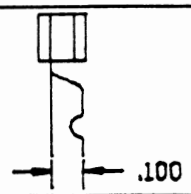
DIM.	INCH	MM
A	.630 $\pm$.019	16.0 $\pm$ 0.5
B	.354 $^{+.029}_{-.019}$	9.0 $^{+\ 0.75}_{-\ 0.5}$
C	.078 $^{+.000}_{-.078}$	2.0 $^{+\ 0.0}_{-\ 2.0}$
D	.250 $\pm$.027	6.35 $\pm$ 0.7
E	.500 $\pm$.012	12.7 $\pm$ 0.3
F	.710 $^{+.039}_{-.019}$	18.0 $^{+\ 1.0}_{-\ 0.5}$
G	.710 $\pm$.027	18.0 $\pm$ 0.7
H	1.26 OR LESS	32.0 OR LESS

* THESE SPECIFICATIONS COMPLY WITH MILITARY AND E.I.A. STANDARDS

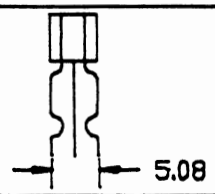
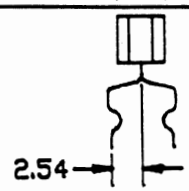
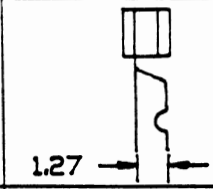
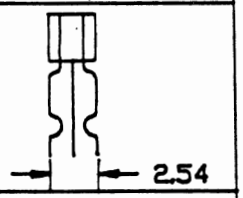
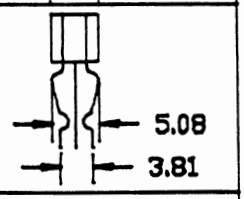
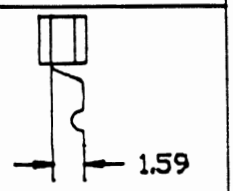
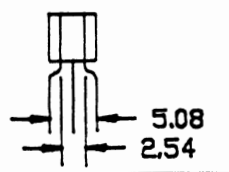
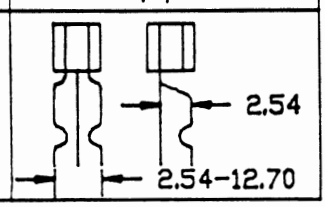
MEASUREMENTS IN MILLIMETERS

DIE NO.	TO-92 FORMING DESCRIPTION	ILLUS.
905-1A PAGE 1	MIDDLE LEAD OFFSET 2.54 NO LOCK IN.	
905-1CA 905-1CB PAGE 3	IN LINE LOCK IN 1&3 LEADS	
905-1D PAGE 5	MIDDLE LEAD OFFSET NO SPREAD, #2 LEAD OFFSET 1.59	
905-1E1 PAGE 7	90° BEND DIE FORMS AND CUTS MIDDLE LEAD.	
905-1E2 PAGE 7	90° BEND DIE FORMS AND CUTS OUTER LEADS.	
905-1E3 PAGE 7	90° BEND DIE FORMS AND CUTS ALL LEADS.	
905-1G PAGE 9	MIDDLE LEAD OFFSET 2.54 LEADS 1&3 OFFSET 2.54 OPPOSITE DIRECTION. USE WITH 905-1A.	
905-1H4 PAGE 11	MIDDLE LEAD OFFSET 2.54 LOCKS AND CUTS MIDDLE LEAD.	

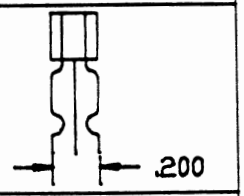
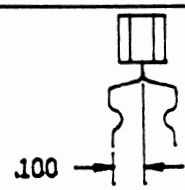
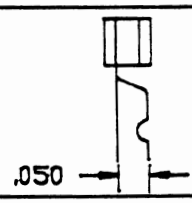
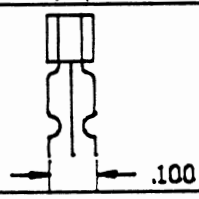
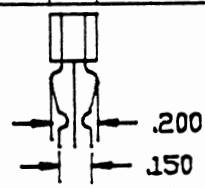
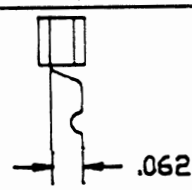
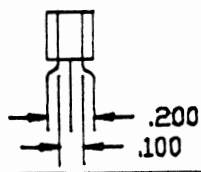
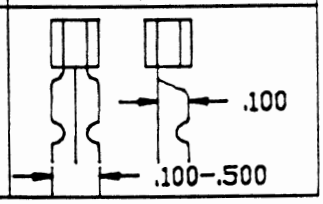
MEASUREMENTS IN INCHES

DIE NO.	TO-92 FORMING DESCRIPTION	ILLUS.
905-1A PAGE: 2	MIDDLE LEAD OFFSET .100 NO LOCK IN.	
905-1CA 905-1CB PAGE: 4	IN LINE LOCK IN 1&3 LEADS	
905-1D PAGE: 6	MIDDLE LEAD OFFSET NO SPREAD, #2 LEAD OFFSET .062	
905-1E1 PAGE: 8	90° BEND DIE FORMS AND CUTS MIDDLE LEAD.	
905-1E2 PAGE: 8	90° BEND DIE FORMS AND CUTS OUTER LEADS.	
905-1E3 PAGE: 8	90° BEND DIE FORMS AND CUTS ALL LEADS.	
905-1G PAGE: 10	MIDDLE LEAD OFFSET .100 LEADS 1&3 OFFSET .100 OPPOSITE DIRECTION. USE WITH 905-1A.	
905-1H4 PAGE: 12	MIDDLE LEAD OFFSET .100 LOCKS AND CUTS MIDDLE LEAD.	

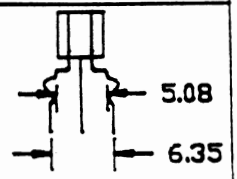
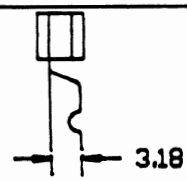
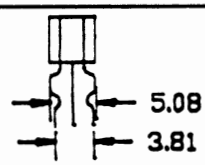
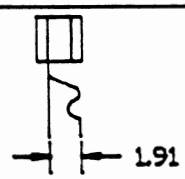
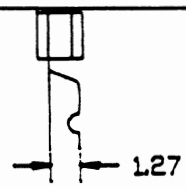
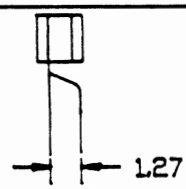
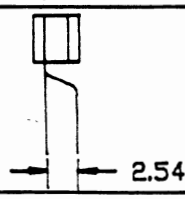
MEASUREMENTS IN MILLIMETERS

DIE NO.	TO-92 FORMING DESCRIPTION	ILLUS.
905-1H5 PAGE 11	LOCKS AND CUTS LEADS 1&3	
905-1I PAGE 13	TO BE USED WITH 905-1N LOCKS, CUTS AND OFFSETS LEADS 1&3 2.54 OPPOSITE	
905-1J1 PAGE 15	OFFSETS MIDDLE LEAD 1.27 LOCKS AND CUTS MIDDLE LEAD	
905-1J2 PAGE 15	LOCKS AND CUTS LEADS 1&3	
905-1K1 PAGE 17	REDUCES 5.08-3.81, AND LOCKS LEADS 1&3	
905-1K2 PAGE 17	LOCKS AND OFFSETS MIDDLE LEAD 1.59 CUTS ALL LEADS	
905-1L1 PAGE 19	SPREADS 2.54-5.08	
905-1L4 PAGE 21	OFFSETS MIDDLE LEAD 2.54 LOCKS AND CUTS 1,2&3 LEADS.	

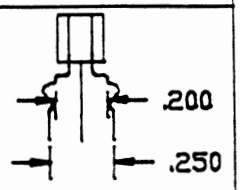
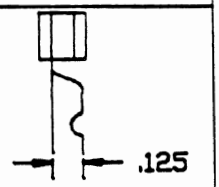
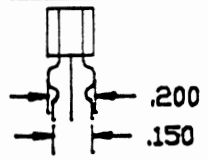
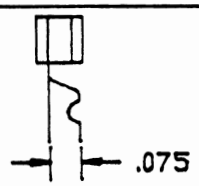
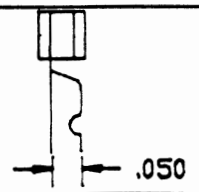
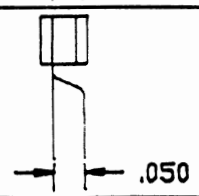
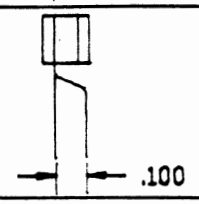
MEASUREMENTS IN INCHES

DIE NO.	TO-92 FORMING DESCRIPTION	ILLUS.
905-1H5 PAGE 12	LOCKS AND CUTS LEADS 1&3	
905-1I PAGE 14	TO BE USED WITH 905-1N LOCKS, CUTS AND OFFSETS LEADS 1&3 .100 OPPOSITE	
905-1J1 PAGE 16	OFFSETS MIDDLE LEAD .050 LOCKS AND CUTS MIDDLE LEAD	
905-1J2 PAGE 16	LOCKS AND CUTS LEADS 1&3	
905-1K1 PAGE 18	REDUCES .200-.150, AND LOCKS LEADS 1&3	
905-1K2 PAGE 18	LOCKS AND OFFSETS MIDDLE LEAD .062 CUTS ALL LEADS	
905-1L1 PAGE 20	SPREADS .100-.200	
905-1L4 PAGE 22	OFFSETS MIDDLE LEAD .100 LOCKS AND CUTS 1,2&3 LEADS.	

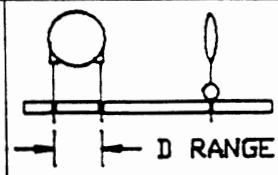
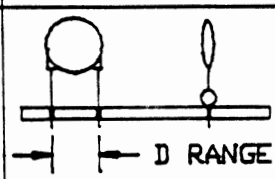
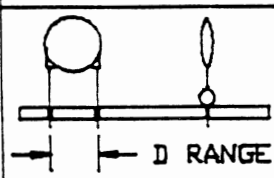
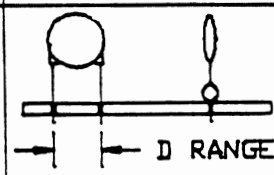
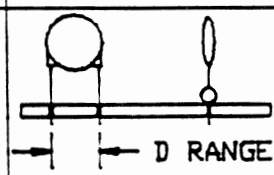
MEASUREMENTS IN MILLIMETERS

DIE NO.	TO-92 FORMING DESCRIPTION	ILLUS.
905-1N1 PAGE: 23	SPREADS 5.08-6.35 AND LOCKS LEADS 1&3	
905-1N2 PAGE: 23	OFFSETS MIDDLE LEAD 3.18 CUTS 1,2&3 LEADS.	
905-1P1 PAGE: 25	REDUCES 5.08-3.81 1&3 LEADS. LOCKS 1&3 LEADS.	
905-1P2 PAGE: 25	LOCKS AND OFFSETS MIDDLE LEAD 1.91 CUTS 1,2&3 LEADS.	
905-1R PAGE: 27	OFFSETS MIDDLE LEAD 1.27 LOCKS AND CUTS MIDDLE LEAD	
905-1S PAGE: 29	OFFSETS MIDDLE LEAD 1.27 CUTS MIDDLE LEAD	
905-1T PAGE: 31	OFFSETS MIDDLE LEAD 2.54 CUTS MIDDLE LEAD	

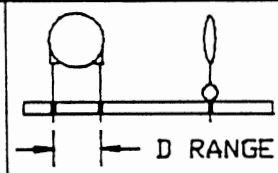
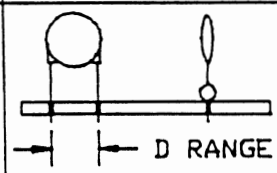
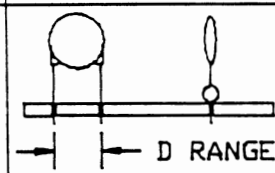
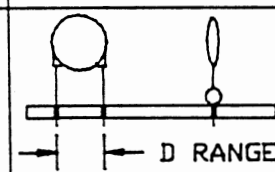
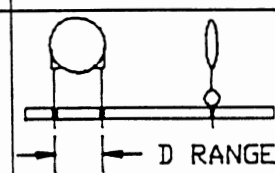
MEASUREMENTS IN INCHES

DIE NO.	TO-92 FORMING DESCRIPTION	ILLUS.
905-1N1 PAGE: 24	SPREADS .200-.250 AND LOCKS LEADS 1&3	
905-1N2 PAGE: 24	OFFSETS MIDDLE LEAD .125 CUTS 1,2&3 LEADS.	
905-1P1 PAGE: 26	REDUCES .200-.150 1&3 LEADS. LOCKS 1&3 LEADS.	
905-1P2 PAGE: 26	LOCKS AND OFFSETS MIDDLE LEAD .075 CUTS 1,2&3 LEADS.	
905-1R PAGE: 28	OFFSETS MIDDLE LEAD .050 LOCKS AND CUTS MIDDLE LEAD	
905-1S PAGE: 30	OFFSETS MIDDLE LEAD .050 CUTS MIDDLE LEAD	
905-1T PAGE: 32	OFFSETS MIDDLE LEAD .100 CUTS MIDDLE LEAD	

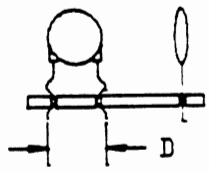
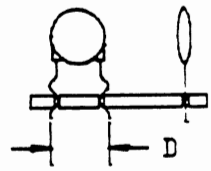
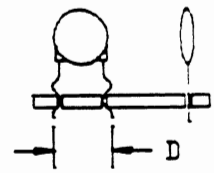
MEASUREMENTS IN MILLIMETERS

DIE NO.	2 LEADS RADIAL COMPONENT FORMING DIES DESCRIPTION	ILLUS.
905-2A PAGE: 33	IN LINE STAND OFF DIE. STAND-OFF HEIGHT: 3.81 D RANGE= 1.52-11.43 C-C	
905-2B PAGE: 33	IN LINE STAND OFF DIE. STAND-OFF HEIGHT: 3.05 D RANGE= 1.52-11.43 C-C	
905-2C PAGE: 35	SNAP IN STAND OFF. STAND-OFF HEIGHT: 3.05 D RANGE= 1.52-11.43 C-C	
905-2CA PAGE: 35	SNAP IN STAND OFF. STAND-OFF HEIGHT: 3.05 D RANGE= 1.52-11.43 C-C	
905-2CB PAGE: 35	SNAP IN STAND OFF. STAND-OFF HEIGHT: 3.05 D RANGE= 1.52-11.43 C-C	

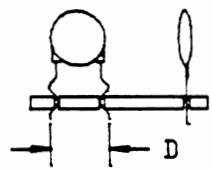
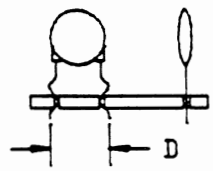
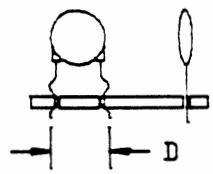
MEASUREMENTS IN INCHES

DIE NO.	2 LEADS RADIAL COMPONENTS FORMING DIES DESCRIPTION	ILLUS.
905-2A PAGE: 34	IN LINE STAND OFF DIE. STAND-OFF HEIGHT: .150 D RANGE= .060-.450 C-C	
905-2B PAGE: 34	IN LINE STAND OFF DIE. STAND-OFF HEIGHT: .120 D RANGE= .060-.450 C-C	
905-2C PAGE: 36	SNAP IN STAND OFF. STAND-OFF HEIGHT: .120 D RANGE= .060-.450 C-C	
905-2CA PAGE: 36	SNAP IN STAND OFF. STAND-OFF HEIGHT: .120 D RANGE= .060-.450 C-C	
905-2CB PAGE: 36	SNAP IN STAND OFF. STAND-OFF HEIGHT: .120 D RANGE= .060-.450 C-C	

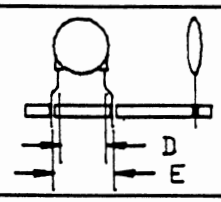
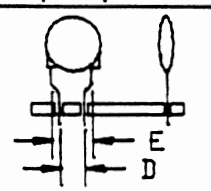
MEASUREMENTS IN MILLIMETERS

DIE NO.	2 LEADS RADIAL COMPONENT FORMING DIES DESCRIPTION	ILLUS.
905-3F THRU-3L PAGE: 37	LOCK IN STAND OFF. D RANGE= 2.54-10.16/1.27 INCREMENTS. HOLE DIA.= 0.76-1.02	
905-3FA THRU-3AL PAGE: 37	LOCK IN STAND OFF. D RANGE= 2.54-10.16/1.27 INCREMENTS. HOLE DIA.= 1.02-1.27	
905-3P THRU-3V PAGE: 37	LOCK IN STAND OFF. D RANGE= 2.54-10.16/1.27 INCREMENTS. HOLE DIA.= 0.76-1.27	
	ALSO SEE 905-10 STYLE FOR LOWER STAND-OFF HEIGHTS	

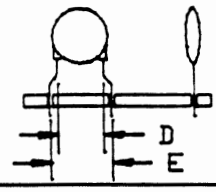
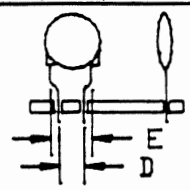
MEASUREMENTS IN INCHES

DIE NO.	2 LEADS RADIAL COMPONENT FORMING DIES DESCRIPTION	ILLUS.
905-3F THRU-3L PAGE 38	LOCK IN STAND OFF. D RANGE= .100-.400/.050 INCREMENTS. HOLE DIA.= .030-.040	
905-3FA THRU-3AL PAGE 38	LOCK IN STAND OFF. D RANGE= .100-.400/.050 INCREMENTS. HOLE DIA.= .040-.050	
905-3P THRU-3V PAGE 38	LOCK IN STAND OFF. D RANGE= .100-.400/.050 INCREMENTS. HOLE DIA.= .030-.050	
	ALSO SEE 905-10 STYLE FOR LOWER STAND-OFF HEIGHTS	

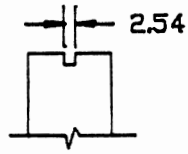
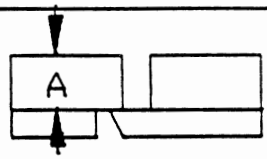
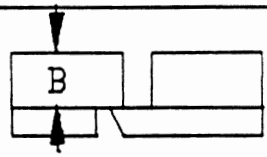
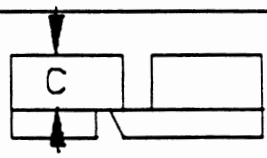
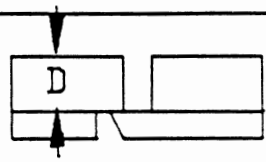
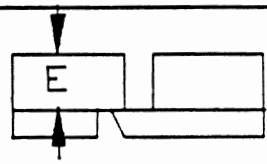
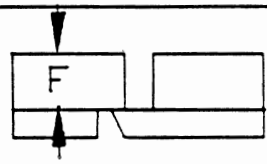
MEASUREMENTS IN MILLIMETERS

DIE NO.	2 LEADS RADIAL COMPONENT FORMING DIES DESCRIPTION	ILLUS.
905-4AA THRU-4AM PAGE:39	SPREADING DIE. D RANGE= 2.54-10.16/1.27 INCREMENTS. E RANGE= 3.81-11.43/1.27 INCREMENTS.	
905-4BA THRU-4BO PAGE:41	REDUCING DIE. E RANGE=3.81-12.70/1.27 INCREMENTS. D RANGE=2.54-11.43/1.27 INCREMENTS.	

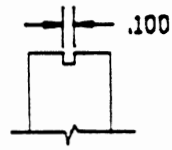
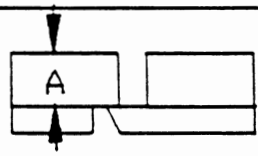
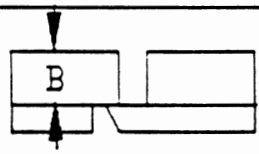
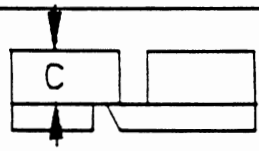
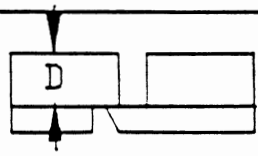
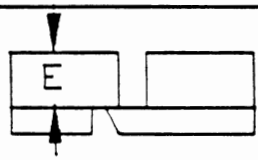
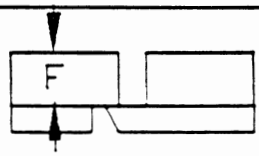
MEASUREMENTS IN INCHES

DIE NO.	2 LEADS RADIAL COMPONENTS FORMING DIES DESCRIPTION	ILLUS.
905-4AA THRU-4AM PAGE:40	SPREADING DIE. D RANGE= .100-.400/.050 INCREMENTS. E RANGE= .150-.450/.050 INCREMENTS.	
905-4BA THRU-4BD PAGE:42	REDUCING DIE. E RANGE=.150-.500/.050 INCREMENTS. D RANGE=.100-.450/.050 INCREMENTS.	

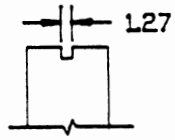
MEASUREMENTS IN MILLIMETERS

DIE NO.	RADIAL COMPONENTS KNIVES DESCRIPTION	ILLUS.
905-5 PAGE 43	KNIFE 2.54 CENTER RELIEF. USED FOR 3 LEADS COMPONENTS	
905-5A PAGE 43	CUTTING AND FIATTENING KNIVES. FLATTENING LENGTH: A=5.72	
905-5B PAGE 43	CUTTING AND FIATTENING KNIVES. FLATTENING LENGTH: B=5.08	
905-5C PAGE 43	CUTTING AND FIATTENING KNIVES. FLATTENING LENGTH: C=4.45	
905-5D PAGE 43	CUTTING AND FIATTENING KNIVES. FLATTENING LENGTH: D=3.81	
905-5E PAGE 43	CUTTING AND FIATTENING KNIVES. FLATTENING LENGTH: E=3.18	
905-5F PAGE 43	CUTTING AND FIATTENING KNIVES. FLATTENING LENGTH: F=2.54	
905-5H PAGE 43	UNIVERSAL KNIFE.	

MEASUREMENTS IN INCHES

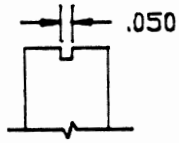
DIE NO.	RADIAL COMPONENT KNIVES DESCRIPTION	ILLUS.
905-5 PAGE 44	KNIFE .100 CENTER RELIEF. USED FOR 3 LEADS COMPONENTS	
905-5A PAGE 44	CUTTING AND FLATTENING KNIVES. FLATTENING LENGTH: A=.225	
905-5B PAGE 44	CUTTING AND FIATTENING KNIVES. FLATTENING LENGTH: B=.200	
905-5C PAGE 44	CUTTING AND FIATTENING KNIVES. FLATTENING LENGTH: C=.175	
905-5D PAGE 44	CUTTING AND FIATTENING KNIVES. FLATTENING LENGTH: D=.150	
905-5E PAGE 44	CUTTING AND FIATTENING KNIVES. FLATTENING LENGTH: E=.125	
905-5F PAGE 44	CUTTING AND FIATTENING KNIVES. FLATTENING LENGTH: F=.100	
905-5H PAGE 44	UNIVERSAL KNIFE.	

MEASUREMENTS IN MILLIMETERS

DIE NO.	RADIAL COMPONENTS KNIVES DESCRIPTION	ILLUS.
905-5I	KNIFE 1.27 CENTER RELIEF. USED FOR 3 LEADS COMPONENTS	

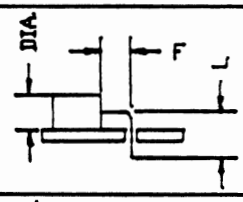
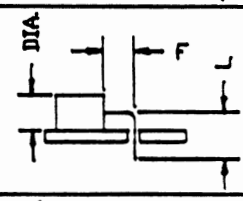
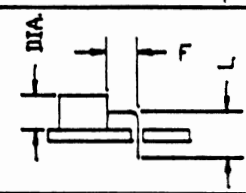
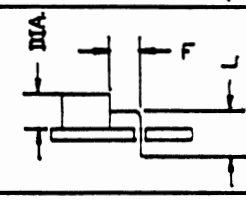
MEASUREMENTS IN INCHES

RADIAL COMPONENTS KNIVES

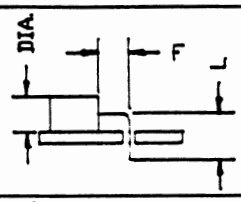
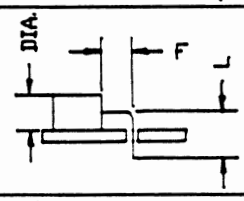
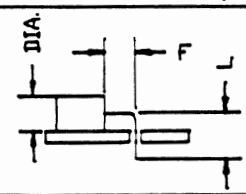
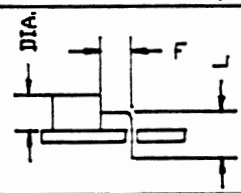
DIE NO.	DESCRIPTION	ILLUS.
905-5I	KNIFE .050 CENTER RELIEF.	

MEASUREMENTS IN MILLIMETERS

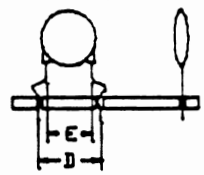
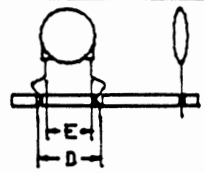
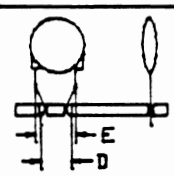
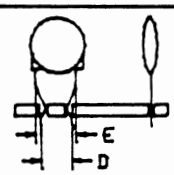
RADIAL LEADS COMPONENT FORMING DIES

DIE NO.	DESCRIPTION	ILLUS.
905-7AA THRU-7AS PAGE145	90° BEND D RANGE=1.27-4.06 L RANGE= 2.54-7.37 F-MIN.=2.03	
905-7BA THRU-7BS PAGE145	90° BEND D RANGE=1.27-4.98 L RANGE=3.30-7.62 F-MIN.=2.54	
905-7CA THRU-7CS PAGE145	90° BEND D RANGE=1.27-5.89 L RANGE=3.81-7.87 F-MIN.=2.92	
905-7DA THRU-7DS PAGE145	90° BEND D RANGE=1.27-.268 L RANGE=4.32-8.13 F-MIN.=3.43	

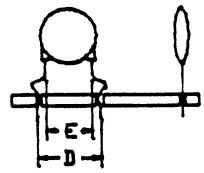
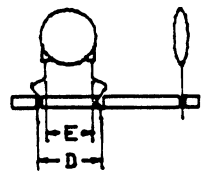
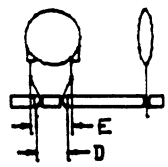
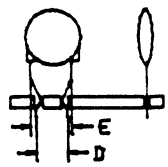
MEASUREMENTS IN INCHES

DIE NO.	RADIAL LEADS COMPONENTS FORMING DIES DESCRIPTION	ILLUS.
905-7AA THRU-7AS PAGE 146	90° BEND D RANGE=.050-.160 L RANGE=.100-.290 F-MIN.=.080	
905-7BA THRU-7BS PAGE 146	90° BEND D RANGE=.050-.196 L RANGE=.130-.300 F-MIN.=.100	
905-7CA THRU-7CS PAGE 146	90° BEND D RANGE=.050-.232 L RANGE=.150-.310 F-MIN.=.115	
905-7DA THRU-7DS PAGE 146	90° BEND D RANGE=.050-.268 L RANGE=.170-.320 F-MIN.=.135	

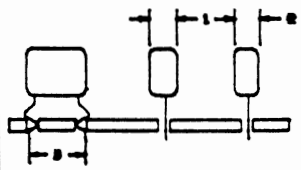
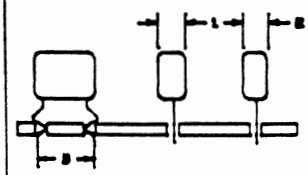
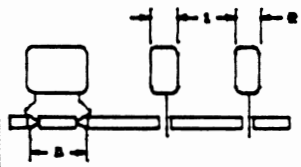
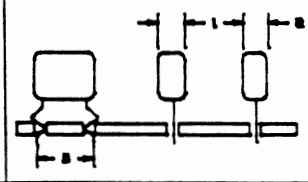
MEASUREMENTS IN MILLIMETERS

DIE NO.	RADIAL LEADS COMPONENT FORMING DIES DESCRIPTION	ILLUS.
905-8AA THRU-8AS PAGE147	SPREAD WITH LOCK. STAND OFF=3.81 D RANGE= 3.81-8.89 E RANGE= 2.54-6.35	
905-8AAA THRU 905-8ASA PAGE147	AS ABOVE EXCLUDING HOLE SIZE. 905-8AA THRU-8AS 0.76-1.02 905-8AAA THRU 905-8ASA 1.04-1.24	
905-8BA THRU-8BS PAGE149	REDUCE WITH LOCK. STAND OFF=3.18 D RANGE= 2.54-6.35 E RANGE= 3.81-8.89	
905-8BAA THRU 905-8BSA PAGE149	AS ABOVE EXCLUDING HOLE SIZE. 905-8BA THRU-8BS 0.76-1.02 905-8BAA THRU 905-8BSA 1.04-1.24	

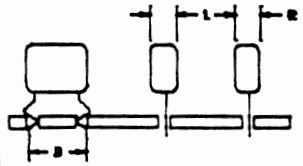
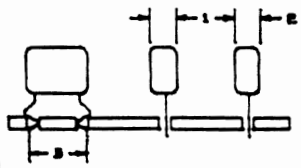
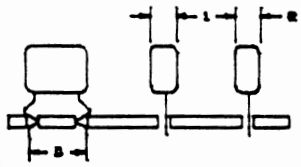
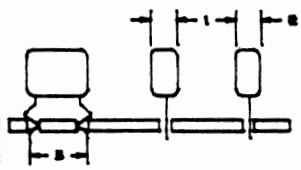
MEASUREMENTS IN INCHES

DIE NO.	RADIAL LEADS COMPONENTS FORMING DIES DESCRIPTION	ILLUS.
905-8AA THRU-8AS PAGE 48	SPREAD WITH LOCK. STAND OFF=.150 D RANGE= .150-.350 E RANGE= .100-.250	
905-8AAA THRU 905-8ASA PAGE 48	AS ABOVE EXCLUDING HOLE SIZE. 905-8AA THRU-8AS .030-.040 905-8AAA THRU 905-8ASA .041-.049	
905-8BA THRU-8BS PAGE 50	REDUCE WITH LOCK. STAND OFF=.125 D RANGE= .100-.250 E RANGE= .150-.350	
905-8BAA THRU 905-8BSA PAGE 50	AS ABOVE EXCLUDING HOLE SIZE. 905-8BA THRU-8BS .030-.040 905-8BAA THRU 905-8BSA .041-.049	

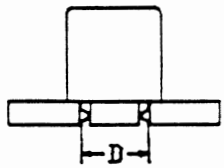
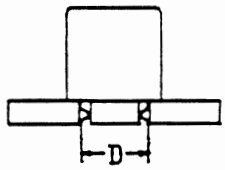
MEASUREMENTS IN MILLIMETERS

DIE NO.	2 LEADS RADIAL COMPONENT FORMING DIES DESCRIPTION	ILLUS.
905-10A( ) THRU-10G( ) PAGE:51	STAND OFF LOCK IN. D RANGE=2.54-10.16 STD-OFF=2.29 #1=1.27-3.81/#2=2.54-5.08 HEAD THICKNESS.	
905-10AA( ) THRU-10GA( ) PAGE:51	SAME AS ABOVE EXCLUDING HOLE DIA. 905-10A( )THRU-10G( ) 0.76-1.02 DIA. 905-10AA( ) THRU-10GA( ) 1.04-1.24 DIA.	
905-10M( ) THRU-10S( ) PAGE:51	STAND OFF LOCK IN. D RANGE=2.54-10.16 STD-OFF=3.18 #1=1.27-3.81/#2=2.54-5.08 HEAD THICKNESS.	
905-10NA( ) THRU-10SA( ) PAGE:51	SAME AS ABOVE EXCLUDING HOLE DIA. 905-10M( ) THRU-10S( ) 1.02-1.27 DIA. 905-10NA( ) THRU-10SA( ) 1.30-1.50 DIA.	

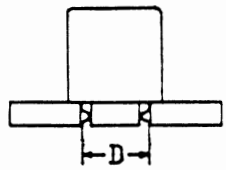
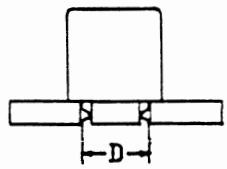
MEASUREMENTS IN INCHES

DIE NO.	2 LEADS RADIAL COMPONENTS FORMING DIES DESCRIPTION	ILLUS.
905-10A( ) THRU-10G( ) PAGE:52	STAND OFF LOCK IN. D RANGE=.100-.400 STAND OFF=.090 #1=.050-.150/#2=.100-.200 HEAD THICKNESS.	
905-10AA( ) THRU-10GA( ) PAGE:52	SAME AS ABOVE EXCLUDING HOLE DIA. 905-10A( )THRU-10G( ) .030-.040 DIA. 905-10AA( ) THRU-10GA( ) .041-.049 DIA.	
905-10M( ) THRU-10S( ) PAGE:52	STAND OFF LOCK IN. D RANGE=.100-.400 STAND OFF=.125 #1=.050-.150/#2=.100-.200 HEAD THICKNESS.	
905-10NA( ) THRU-10SA( ) PAGE:52	SAME AS ABOVE EXCLUDING HOLE DIA. 905-10M( ) THRU-10S( ) .040-.050 DIA. 905-10NA( ) THRU-10SA( ) .051-.059 DIA.	

MEASUREMENTS IN MILLIMETERS

DIE NO.	2 LEADS RADIAL COMPONENT FORMING DIES DESCRIPTION	ILLUS.
905-11()() (10THRU40) (ATHRU D) PAGE:53	FLUSH MOUNTING. D RANGE=2.54-8.89 FOR 0.64 WIRE DIA.	
905-11B()() (10THRU40) (ATHRU D) PAGE:53	SAME AS ABOVE EXCLUDING WIRE DIA. WIRE DIA.=0.64-0.89	

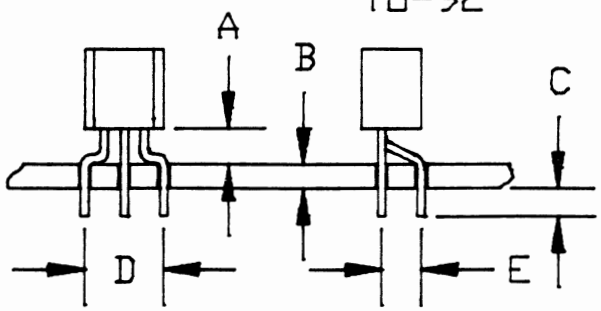
MEASUREMENTS IN INCHES

DIE NO.	2 LEADS RADIAL COMPONENTS FORMING DIES DESCRIPTION	ILLUS.
905-11()() (10THRU40) (ATHRU D) PAGE:54	FLUSH MOUNTING. D RANGE=.100-.350 FOR .025 WIRE DIA.	
905-11B()() (10THRU40) (ATHRU D) PAGE:54	SAME AS ABOVE EXCLUDING WIRE DIA. WIRE DIA.=.025-.035	

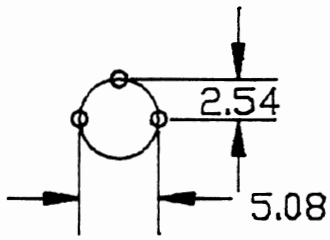
905-1A FORM

OFFSETS MIDDLE LEAD 2.54

TO-92



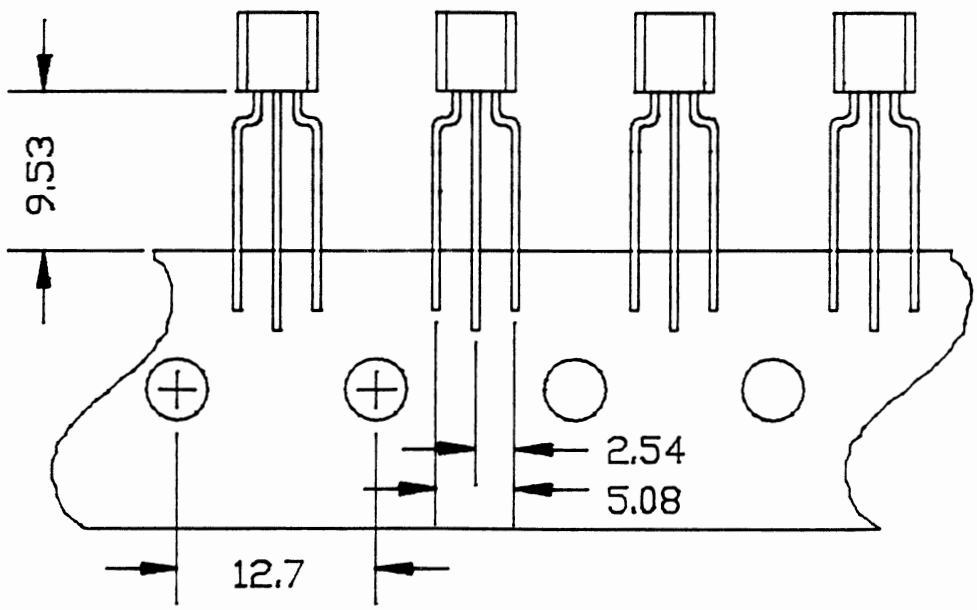
HOLE PATTERN



A	2.29
B	1.59
C	1.59
D	5.08
E	2.54

STATION:

	T1/B1	T2/B2
CF-9	905-1A FORMING	905-5 KNIFE



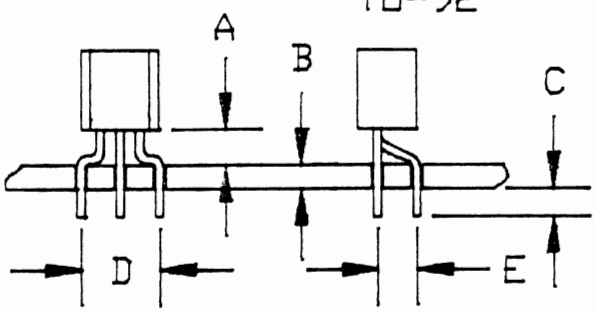
1

MEASUREMENTS IN MILLIMETERS

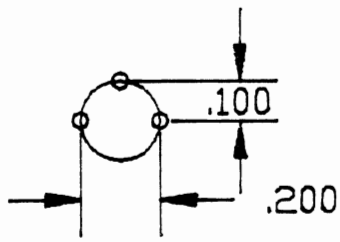
905-1A FORM

OFFSETS MIDDLE LEAD .100

TO-92



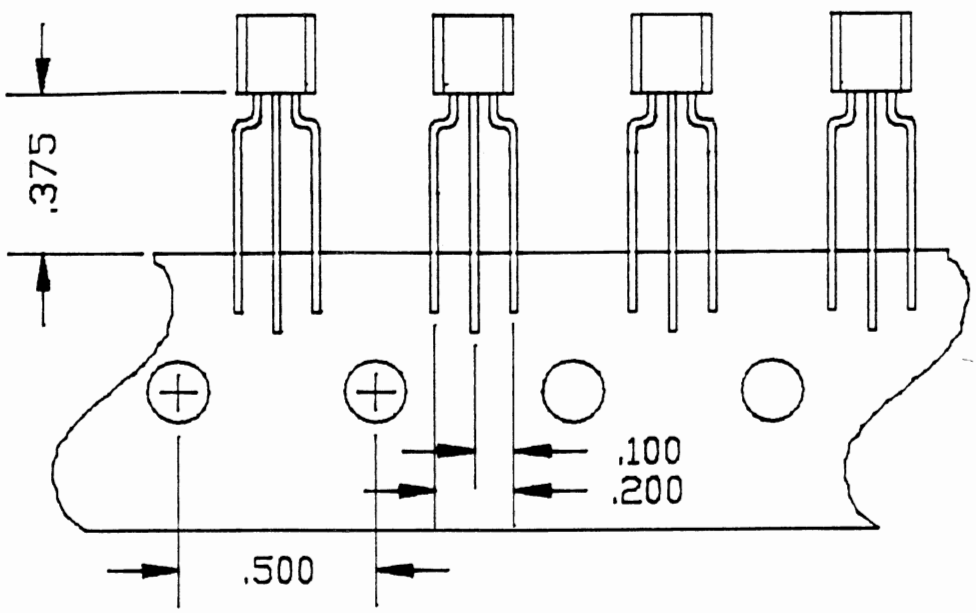
HOLE PATTERN



A	.090
B	.062
C	.062
D	.200
E	.100

STATION:

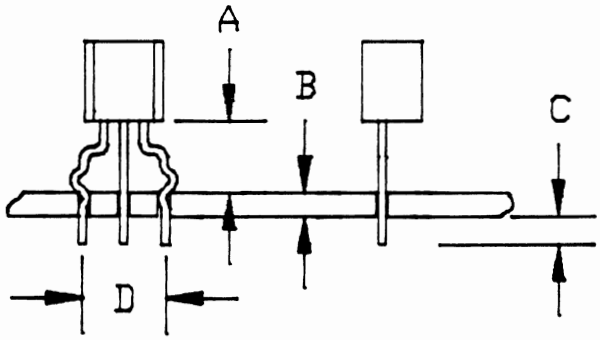
	T1/B1	T2/B2
CF-9	905-1A FORMING	905-5 KNIFE



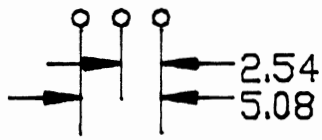
MEASUREMENTS IN INCHES

905-1C FORM

FORMS A LOCK-IN, STAND-OFF CONFIGURATION.



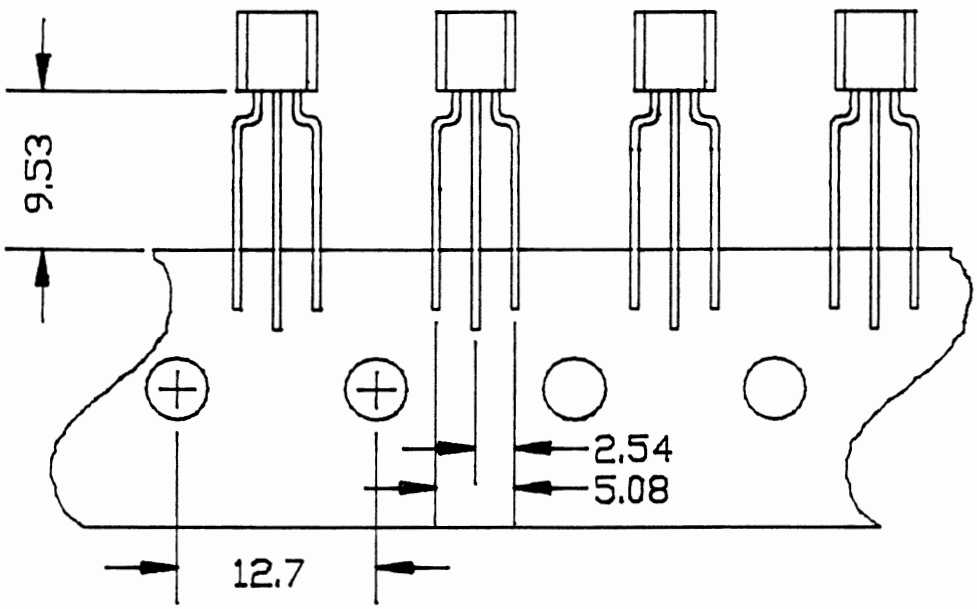
HOLE PATTERN



A	4.57
B	1.59
C	1.59
D	5.08

STATION:

	T1/B1	T2/B2
CF-9	905-1C * (A OR B)	905-5B KNIFE



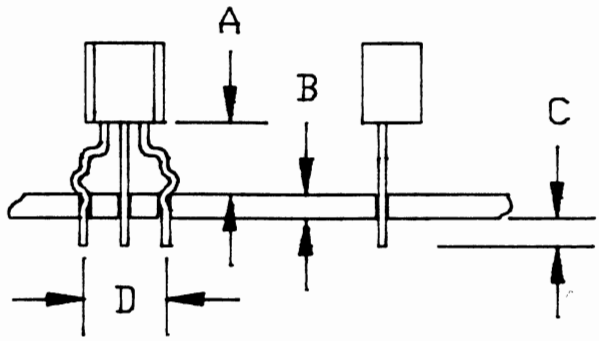
905-1CA TO BE USED WITH 0.76-1.14 P.C. BOARD HOLE DIAMETERS

905-1CB TO BE USED WITH 0.89-1.27 P.C. BOARD HOLE DIAMETERS

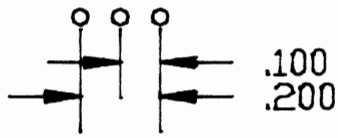
MEASUREMENTS IN MILLIMETERS

905-1C FORM

FORMS A LOCK-IN, STAND-OFF CONFIGURATION.



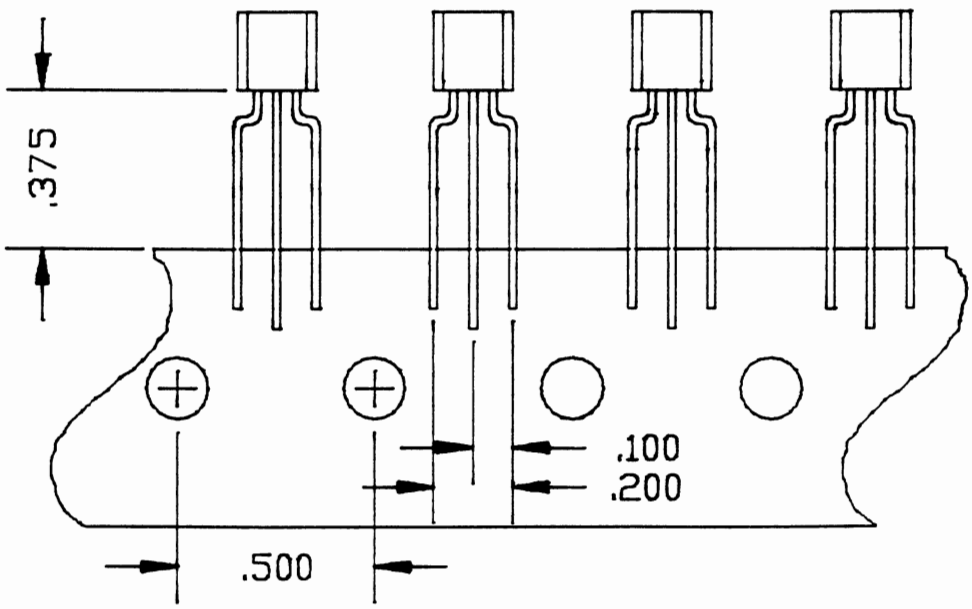
HOLE PATTERN



A	.180
B	.062
C	.062
D	.200

STATION:

	T1/B1	T2/B2
CF-9	905-1C * (A OR B)	905-5B KNIFE



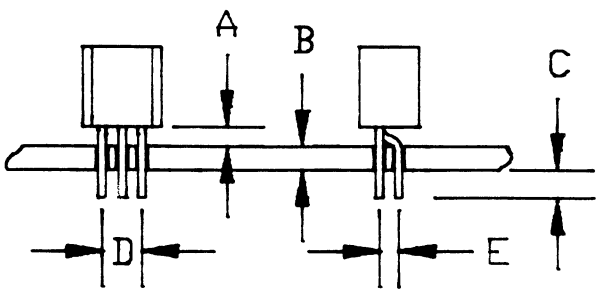
* 905-1CA TO BE USED WITH .030-.045 WIRE DIAMETERS.
* 905-1CB TO BE USED WITH .035-.050 WIRE DIAMETERS.

MEASUREMENTS IN INCHES

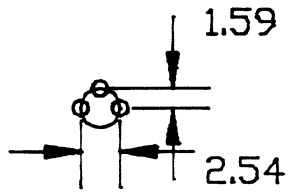
905-1D FORM

OFFSETS MIDDLE LEAD 1.59

TO-92



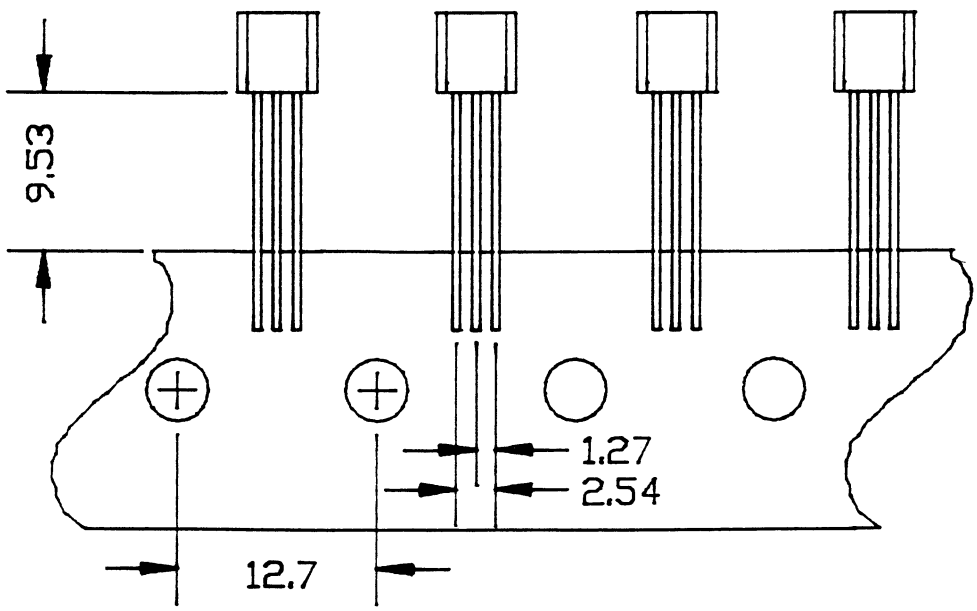
HOLE PATTERN



A	1.27
B	1.59
C	1.59
D	2.54
E	1.59

STATION:

	T1/B1	T2/B2
CF-9	905-1D FORMING	905-5I KNIFE

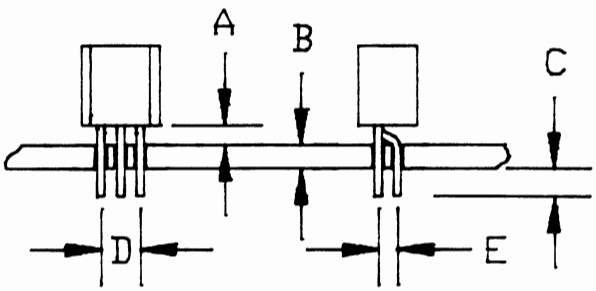


MEASUREMENTS IN MILLIMETERS

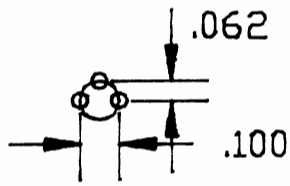
905-1D FORM

OFFSETS MIDDLE LEAD .062

TO-92



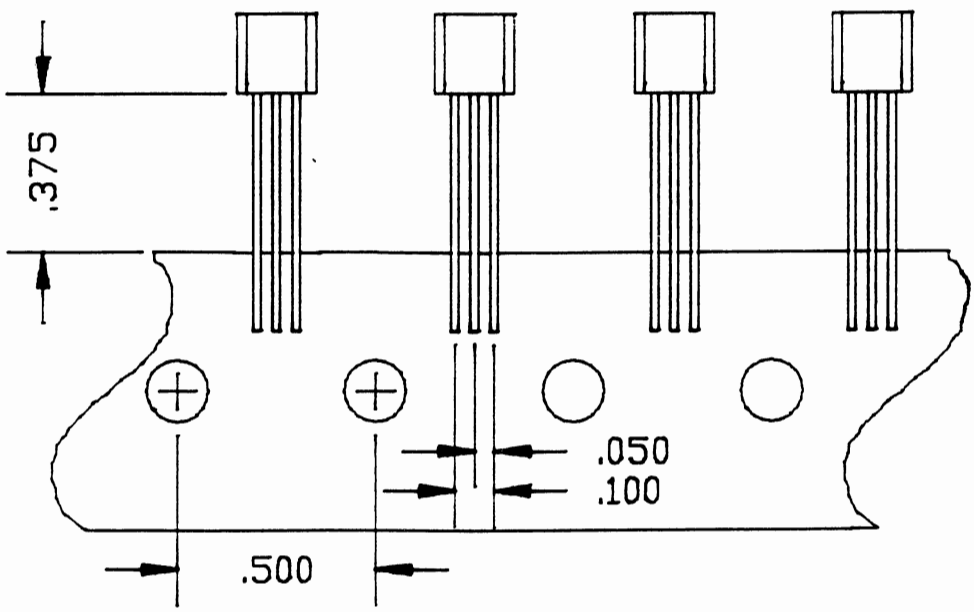
HOLE PATTERN



A	.050
B	.062
C	.062
D	.100
E	.062

STATION:

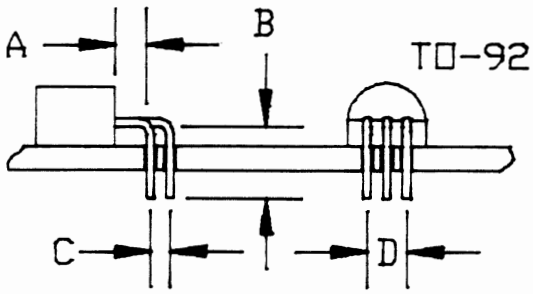
	T1/B1	T2/B2
CF-9	905-1D FORMING	905-5I KNIFE



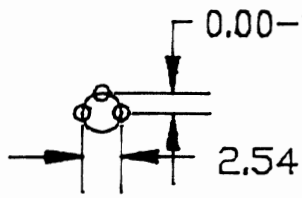
MEASUREMENTS IN INCHES

905-1E FORM

FORM 905-1E IS PRODUCED BY DIES 905-1E1 AND 905-1E2
905-1E1 BENDS AND CUTS THE MIDDLE LEAD
905-1E2 BENDS AND CUTS THE TWO OUTSIDE LEADS



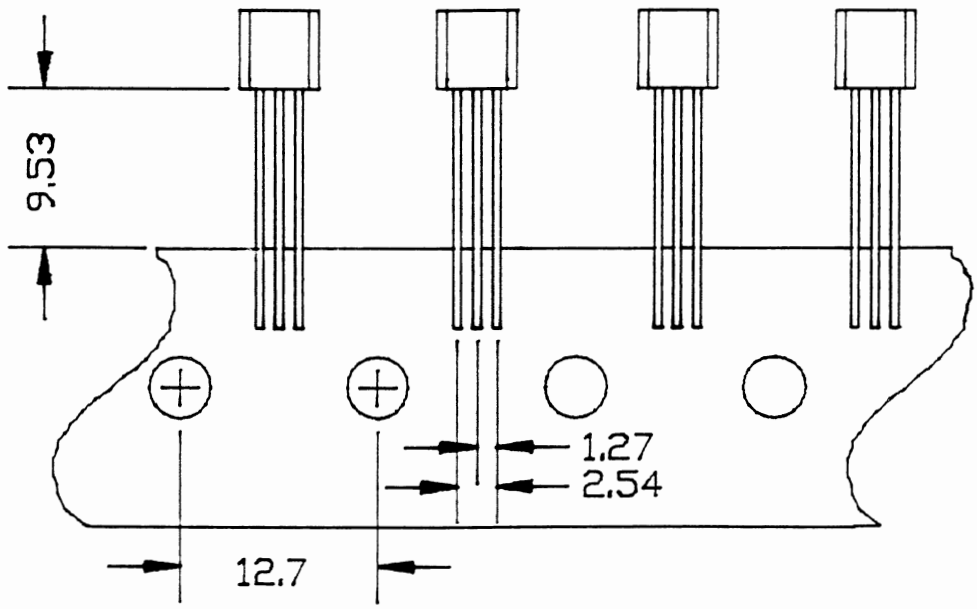
HOLE PATTERN



A	2.03
B	4.57
C	0.00 THRU 2.54
D	2.54

STATION:

	T1/B1	T2/B2
CF-9	905-1E[1]	905-1E[2]*

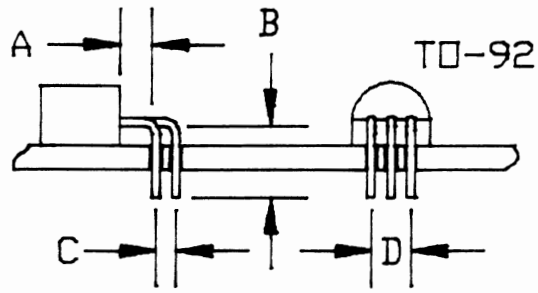


* DIE 905-1E3 IS AVAILABLE FOR FORMING ALL LEADS IN LINE AT 90° WITH A MIN. (A) DIMENSION OF 2.03.

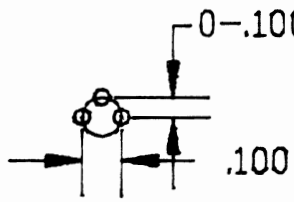
MEASUREMENTS IN MILLIMETERS

905-1E FORM

FORM 905-1E IS PRODUCED BY DIES 905-1E1 & 905-1E2.
905-1E1 BENDS AND CUTS THE MIDDLE LEAD.
905-1E2 BENDS AND CUTS THE TWO OUTSIDE LEADS.



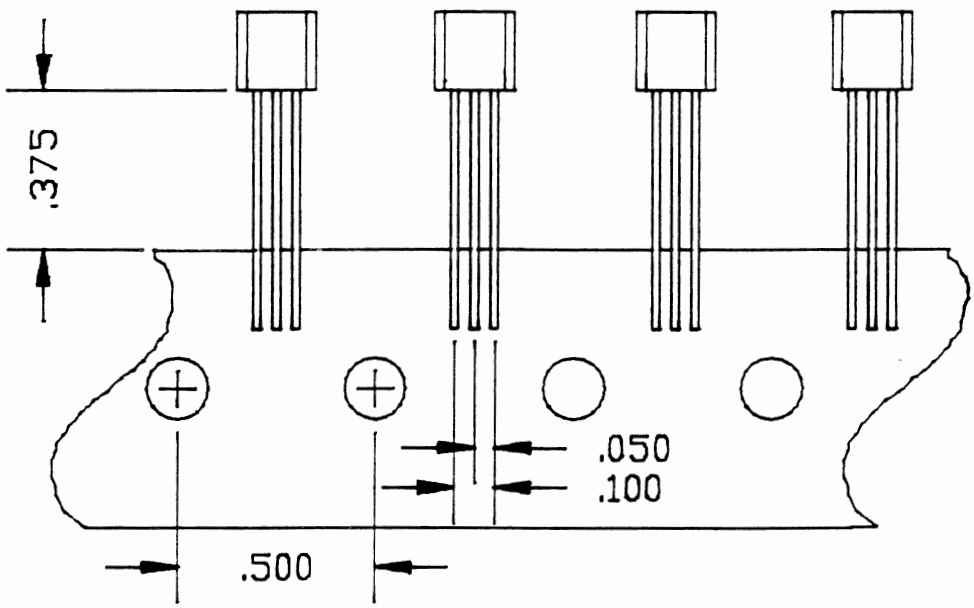
HOLE PATTERN



A	.080
B	.180
C	.000 THRU .100
D	.100

STATION:

	T1/B1	T2/B2
CF-9	905-1E[1]	905-1E[2]*

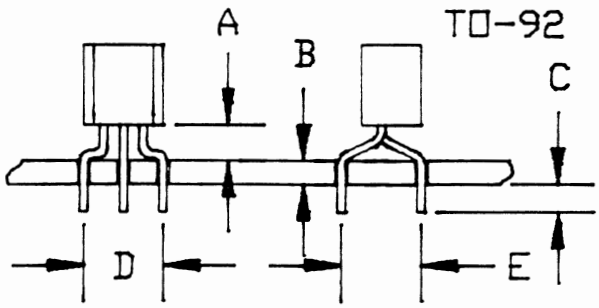


* DIE 905-1E3 IS AVAILABLE FOR FORMING ALL LEADS IN LINE AT 90° WITH A MIN. (A) DIMENSION OF .080.

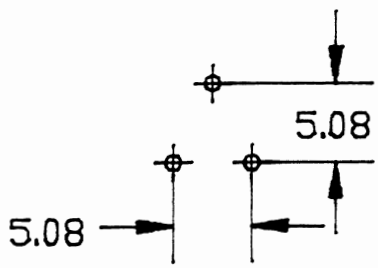
MEASUREMENTS IN INCHES

905-1G FORM

FORM 905-1G IS PRODUCED BY DIES 905-1A AND 905-1G
905-1A CUTS AND OFFSETS THE MIDDLE LEAD 2.54
905-1G CUTS AND OFFSETS THE TWO OUTSIDE LEADS 2.54
IN THE OPPOSITE DIRECTION



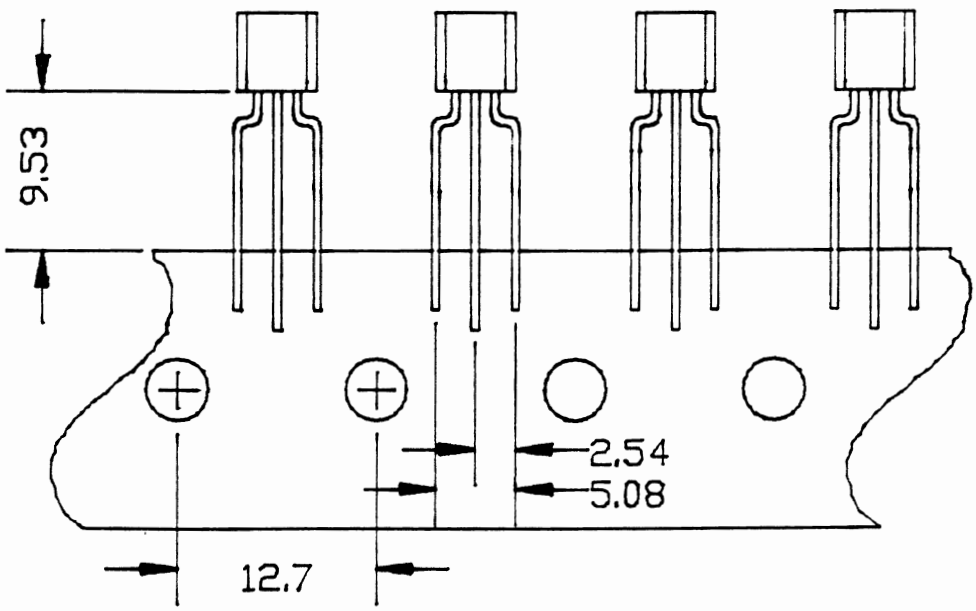
HOLE PATTERN



A	2.29
B	1.59
C	1.59
D	5.08
E	5.08

STATION:

	T1/B1	T2/B2
CF-9	905-1A	905-1G *

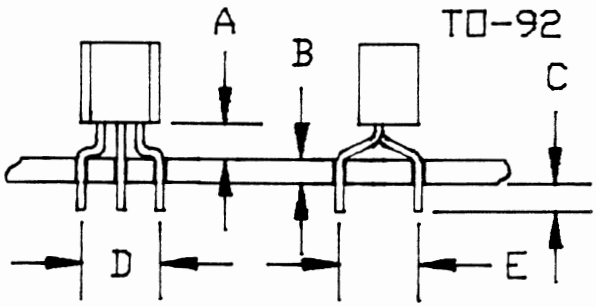


* EJECTOR BRACKETS ARE REQUIRED WITH THIS FORM.

MEASUREMENTS IN MILLIMETERS

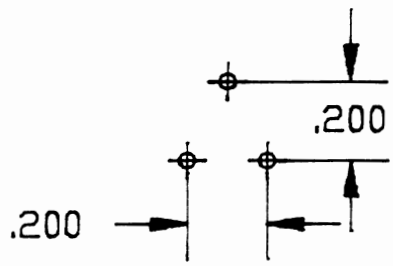
905-1G FORM

FORM 905-1G IS PRODUCED BY DIES 905-1A AND 905-1G.
905-1A OFFSETS THE MIDDLE LEAD .100.
905-1G OFFSETS THE TWO OUTSIDE LEADS .100 IN THE OPPOSITE DIRECTION.



TO-92

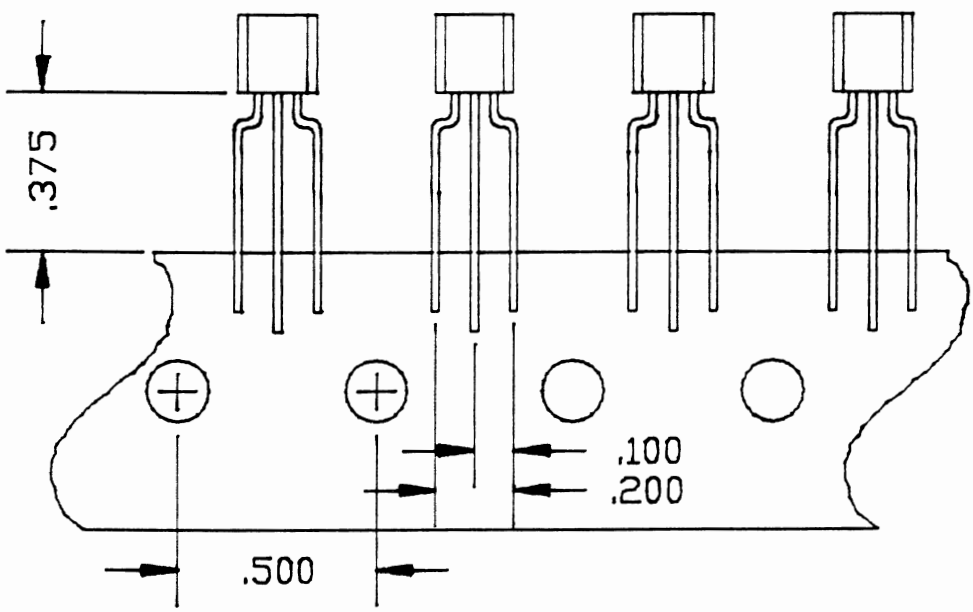
HOLE PATTERN



A	.090
B	.062
C	.062
D	.200
E	.200

STATION:

	T1/B1	T2/B2
CF-9	905-1A	905-1G *



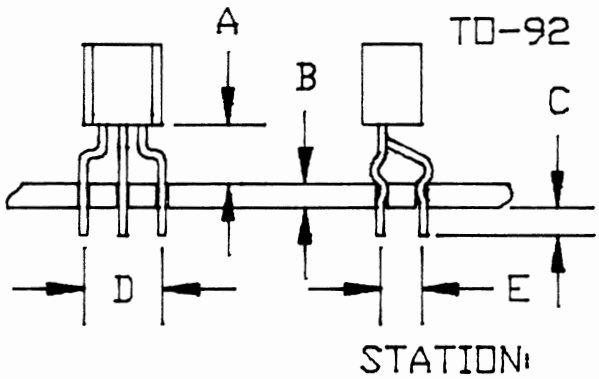
* EJECTOR BRACKETS ARE REQUIRED WITH THIS FORM.

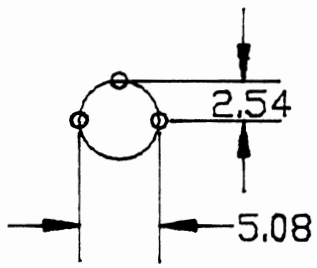
MEASUREMENTS IN INCHES

905-1H FORM

FOR 0.76-1.27 P.C.BOARD HOLE DIAMETERS.

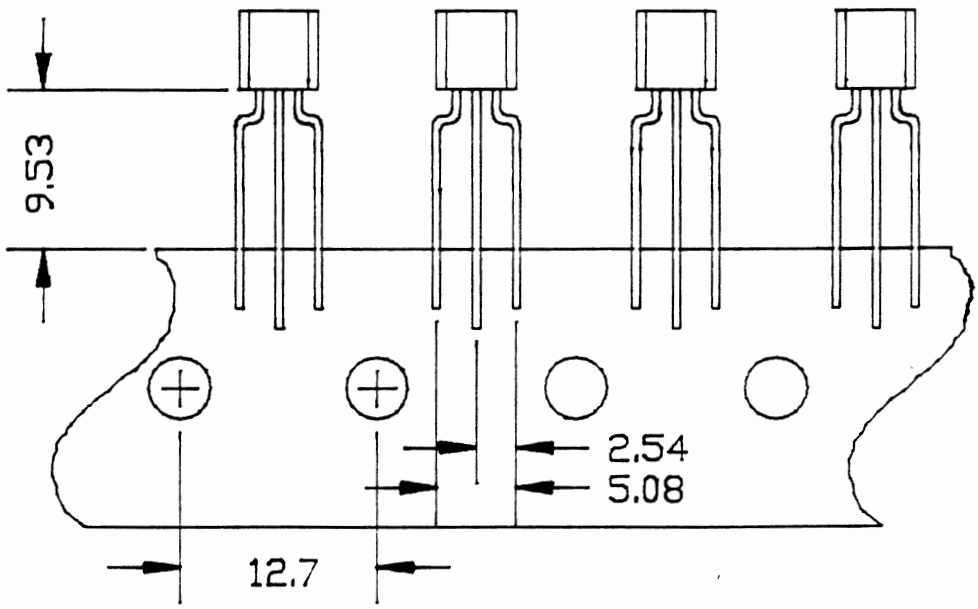
FORM 905-1H IS PRODUCED BY DIES 905-1H4 AND 905-1H5
905-1H4 OFFSETS, LOCKS AND CUTS THE MIDDLE LEAD.
905-1H5 LOCKS AND CUTS THE TWO OUTSIDE LEADS.





A	3.81
B	1.59
C	1.59
D	5.08
E	2.54

	T1/B1	T2/B2
CF-9	905-1H[4]	905-1H[5]*



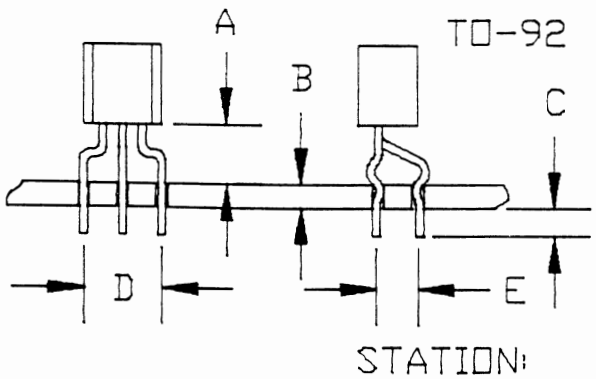
* EJECTOR BRACKETS ARE REQUIRED WITH THIS FORM.

MEASUREMENTS IN MILLIMETERS

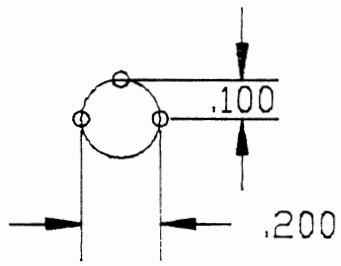
905-1H FORM

FOR .030-.050 P.C.BOARD HOLE DIAMETERS.

FORM 905-1H IS PRODUCED BY DIES 905-1H4 AND 905-1H5.
905-1H4 OFFSETS, LOCKS AND CUTS THE MIDDLE LEAD.
905-1H5 LOCKS AND CUTS THE TWO OUTSIDE LEADS.

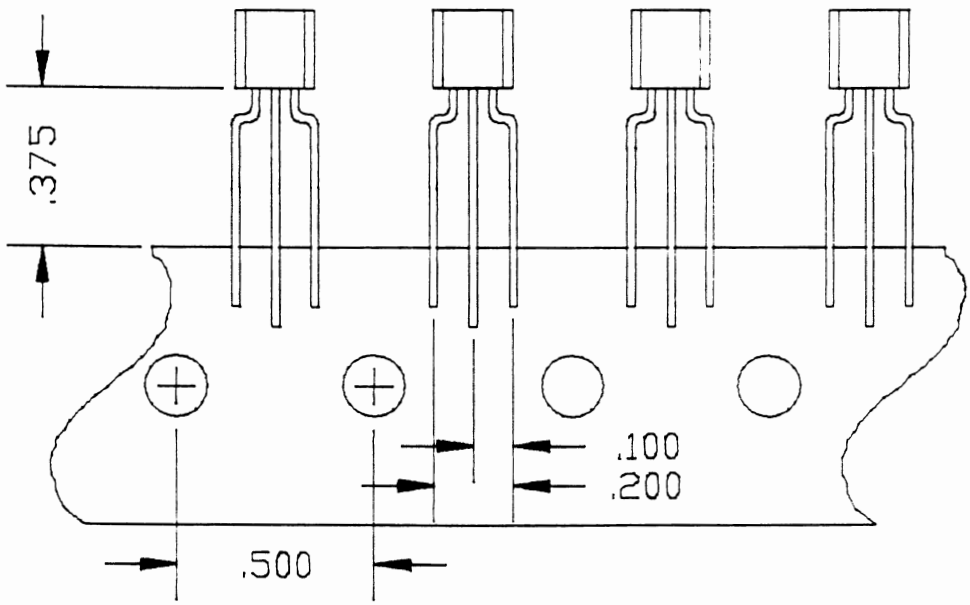


HOLE PATTERN



A	.150
B	.062
C	.062
D	.200
E	.100

	T1/B1	T2/B2
CF-9	905-1H[4]	905-1H[5]*



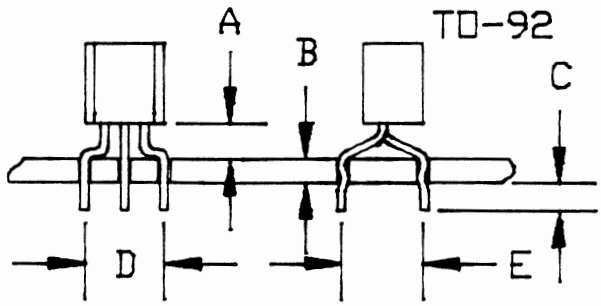
* EJECTOR BRACKETS ARE REQUIRED WITH THIS FORM.

MEASUREMENTS IN INCHES

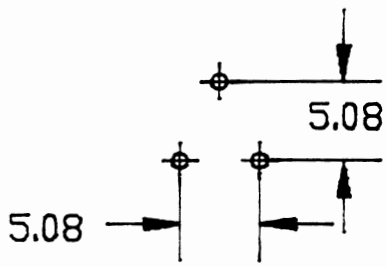
905-1I FORM

FOR 0.64-1.02 P.C.BOARD HOLE DIAMETERS

FORM 905-1I IS PRODUCED BY DIES 905-1 AND 905-1I
905-1 OFFSETS, LOCKS AND CUTS THE MIDDLE LEAD.
905-1I OFFSETS, LOCKS AND CUTS THE TWO OUTSIDE
LEADS IN THE OPPOSITE DIRECTION.



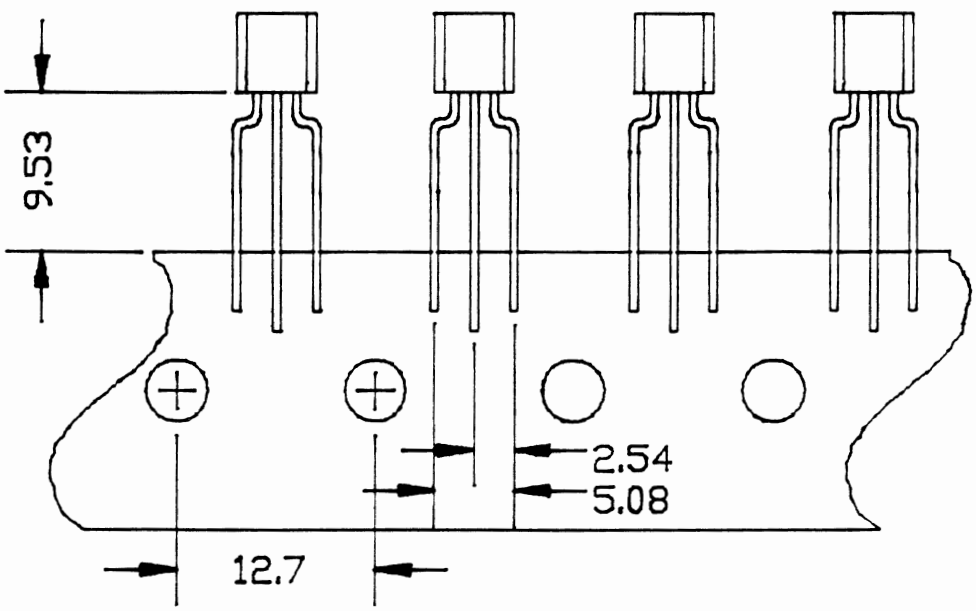
HOLE PATTERN



A	2.29
B	1.59
C	1.59
D	5.08
E	5.08

STATION:

	T1/B1	T2/B2
CF-9	905-1	905-1I *



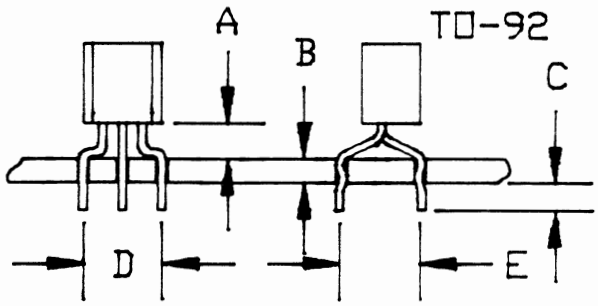
* EJECTOR BRACKETS ARE REQUIRED WITH THIS FORM.

MEASUREMENTS IN MILLIMETERS

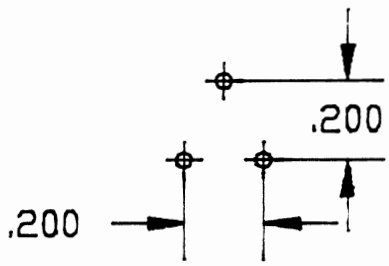
905-1I FORM

FOR .025-.040 P.C.BOARD HOLE DIAMETERS

FORM 905-1I IS PRODUCED BY DIES 905-1 AND 905-1I
905-1 OFFSETS, LOCKS AND CUTS THE MIDDLE LEAD.
905-1I OFFSETS, LOCKS AND CUTS THE TWO OUTSIDE
LEADS IN THE OPPOSITE DIRECTION.



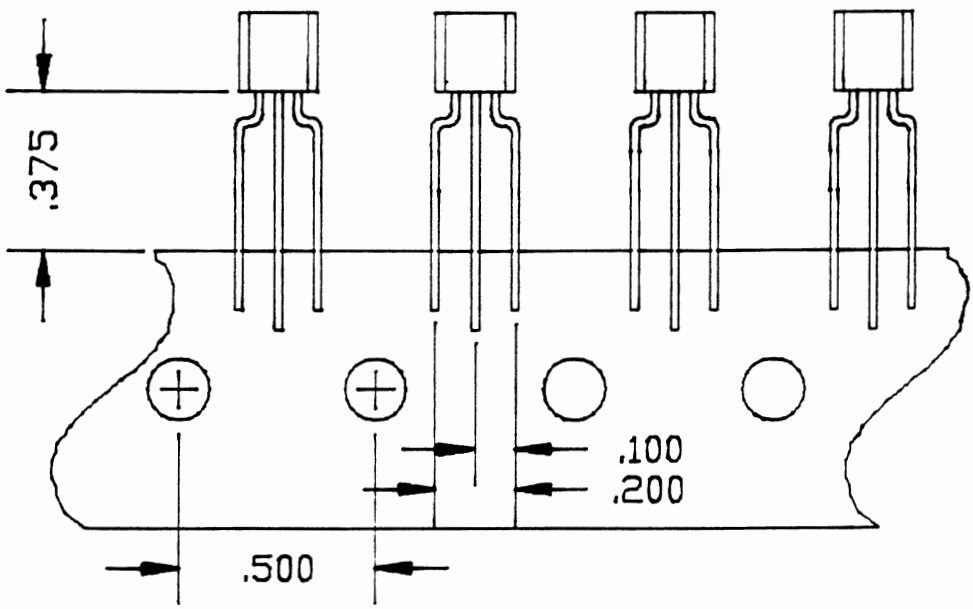
HOLE PATTERN



A	.090
B	.062
C	.062
D	.200
E	.200

STATION:

	T1/B1	T2/B2
CF-9	905-1	905-1I *

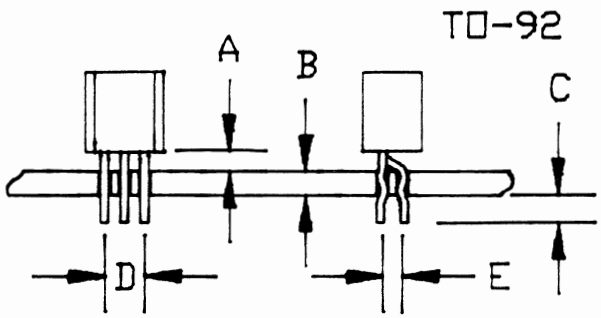


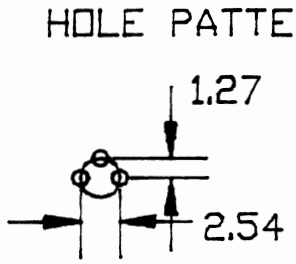
* EJECTOR BRACKETS ARE REQUIRED WITH THIS FORM.

MEASUREMENTS IN INCHES

905-1J FORM

FORM 905-1J IS PRODUCED BY DIES 905-1J1 AND 905-1J2
905-1J1 OFFSETS, LOCK AND CUTS THE MIDDLE LEAD
905-1J2 LOCKS AND CUTS THE TWO OUTSIDE LEADS.

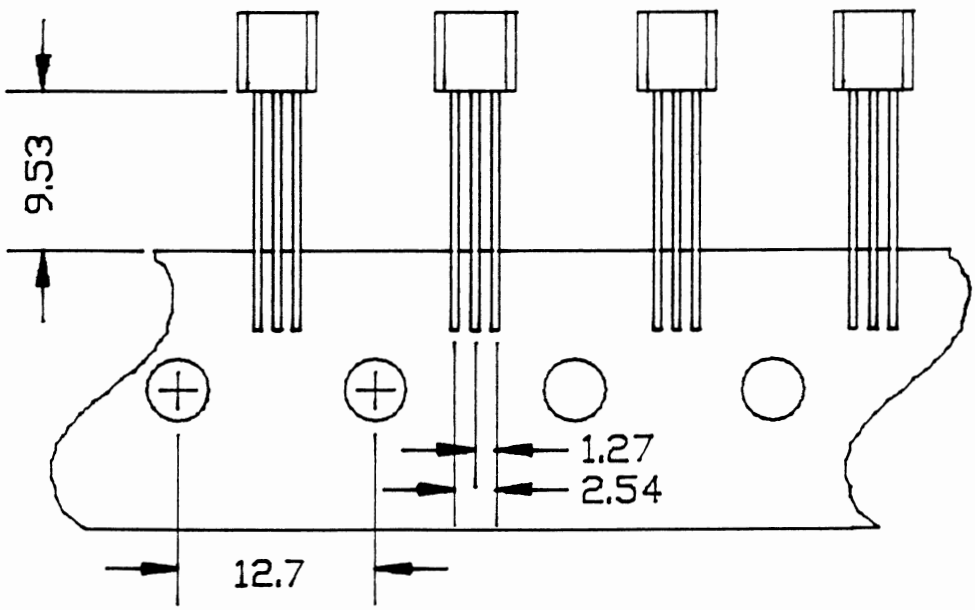




A	1.27
B	1.59
C	1.59
D	2.54
E	1.27

STATION:

	T1/B1	T2/B2
CF-9	905-1J[1]	905-1J[2]*

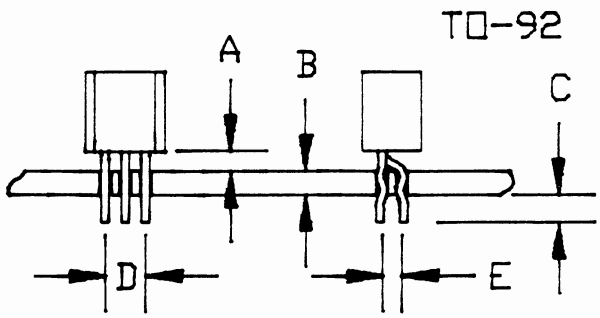


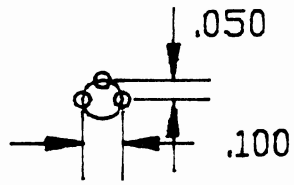
*EJECTOR BRACKETS MAY BE REQUIRED WITH THIS FORM.

MEASUREMENTS IN MILLIMETERS

905-1J FORM

FORM 905-1J IS PRODUCED BY DIES 905-1J1 AND 905-1J2.
905-1J1 OFFSETS, LOCKS AND CUTS THE MIDDLE LEAD.
905-1J2 LOCKS AND CUTS THE TWO OUTSIDE LEADS.

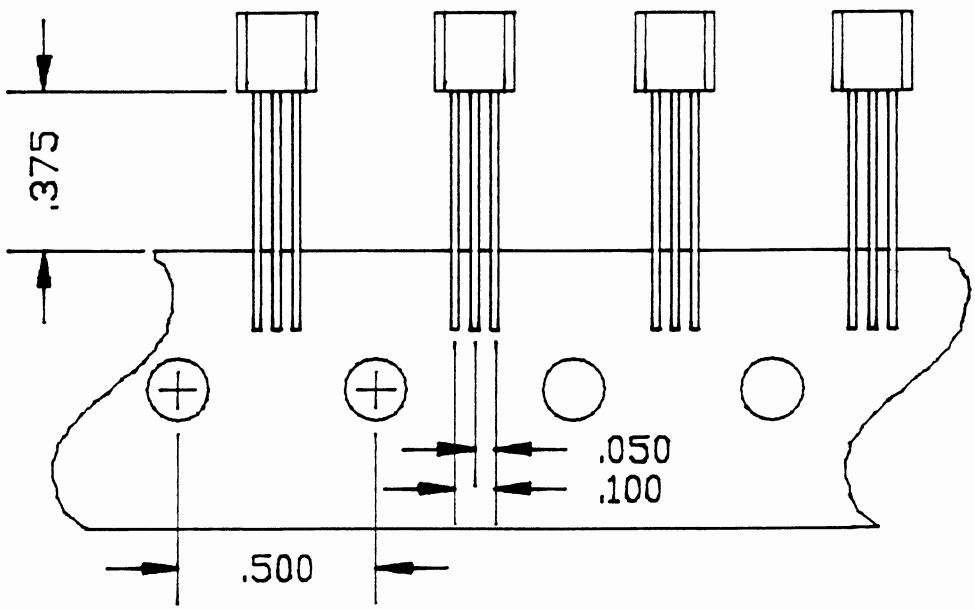




A	.050
B	.062
C	.062
D	.100
E	.050

STATION:

	T1/B1	T2/B2
CF-9	905-1J[1]	905-1J[2]*

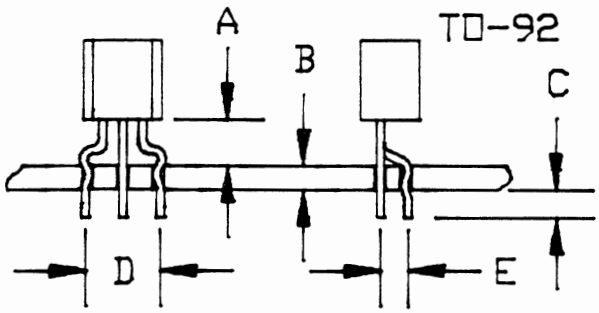


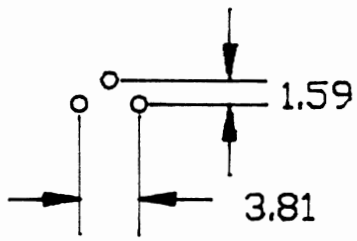
*EJECTOR BRACKETS MAY BE REQUIRED WITH THIS FORM.

MEASUREMENTS IN INCHES

905-1K FORM

FORM 905-1K IS PRODUCED BY DIES 905-1K1 AND 905-1K2
905-1K1 REDRUCES AND LOCKS THE TWO OUTSIDE LEADS.
905-1K2 OFFSETS AND LOCKS THE MIDDLE LEAD AND CUTS
ALL THREE LEADS.

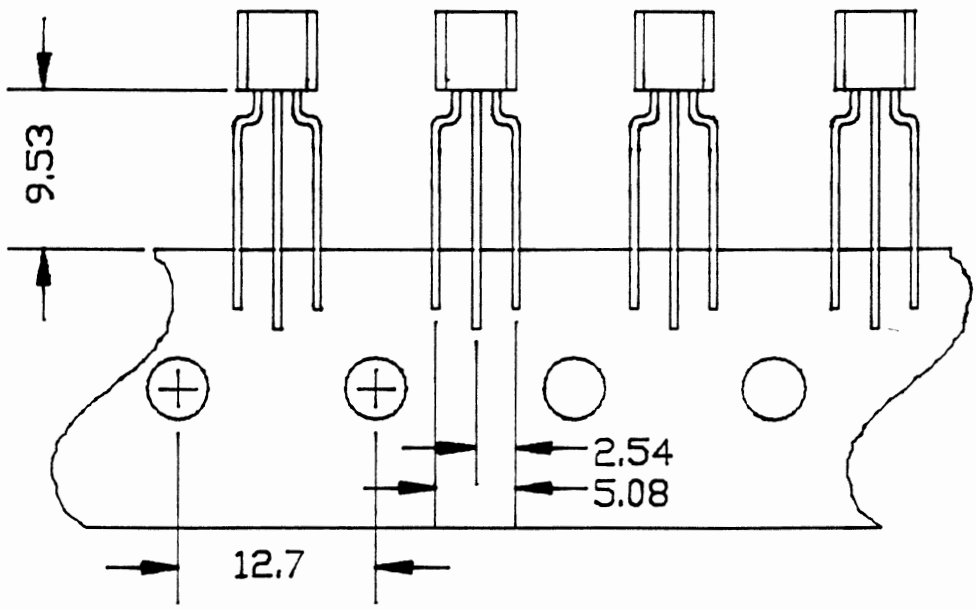




A	3.05
B	1.59
C	1.59
D	3.81
E	1.59

STATION:

	T1/B1	T2/B2
CF-9	905-1K[1]	905-1K[2]*

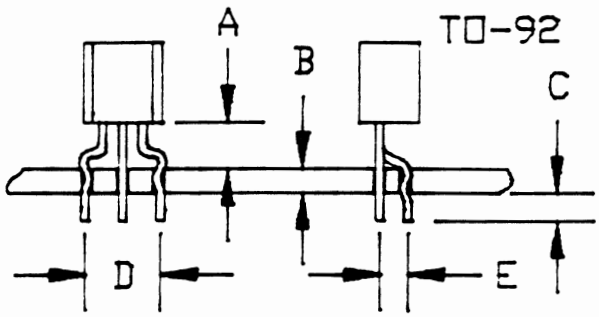


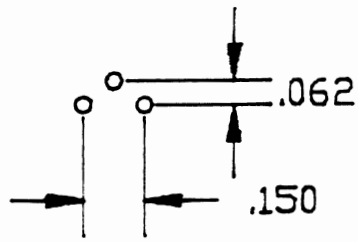
* EJECTOR BRACKETS ARE REQUIRED WITH THIS FORM.

MEASUREMENTS IN MILLIMETERS

905-1K FORM

FORM 905-1K IS PRODUCED BY DIES 905-1K1 AND 905-1K2. 905-1K1 REDUCES AND LOCKS THE TWO OUTSIDE LEADS. 905-1K2 OFFSETS AND LOCKS THE MIDDLE LEAD AND CUTS ALL THREE LEADS.

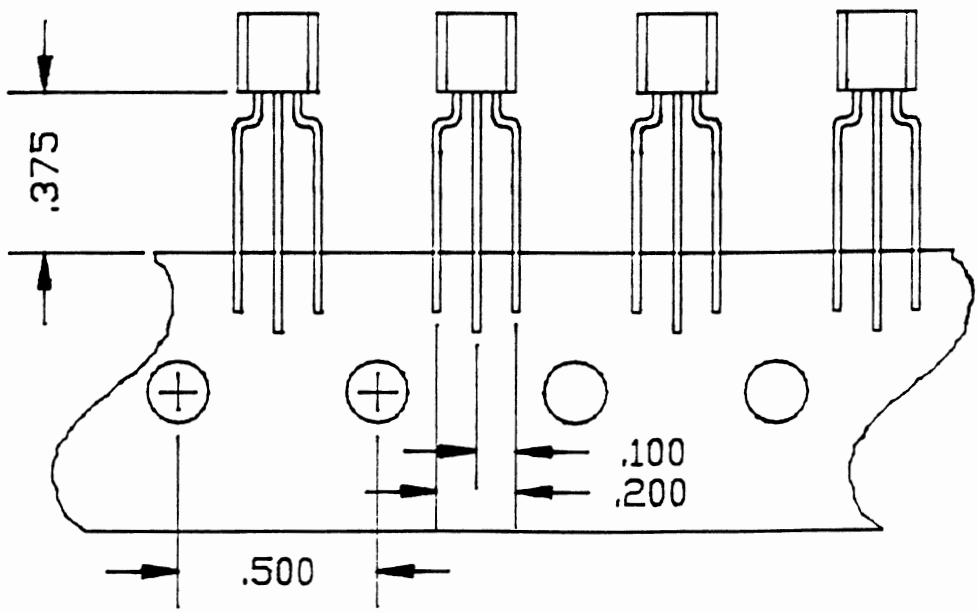




A	.120
B	.062
C	.062
D	.150
E	.062

STATION:

	T1/B1	T2/B2
CF-9	905-1K[1]	905-1K[2]*

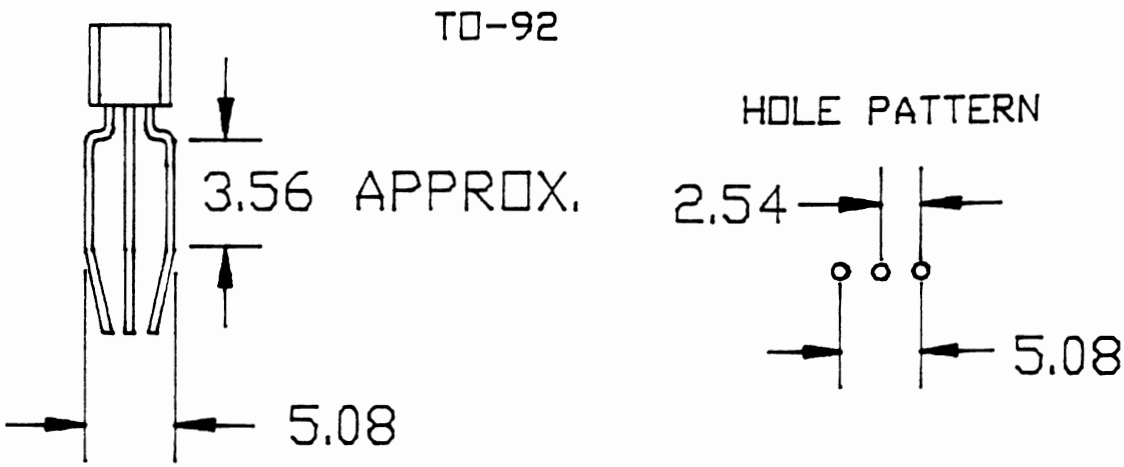


* EJECTOR BRACKETS ARE REQUIRED WITH THIS FORM.

MEASUREMENTS IN INCHES

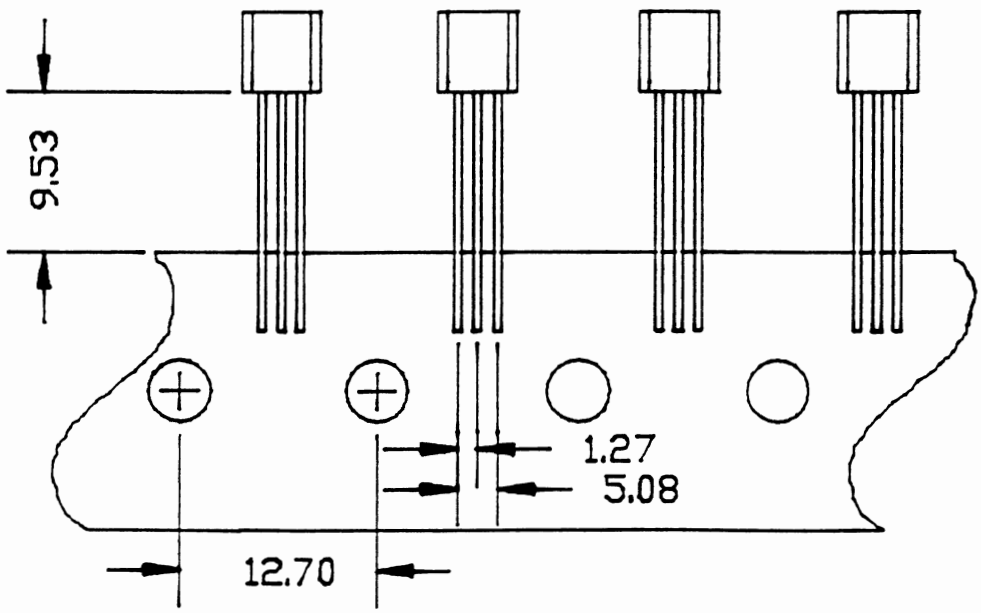
905 - 1L1 FORM

905-1L1 WILL SPREAD 2.54 TO 5.08



STATION:

	T1/B1	T2/B2
CF-9	905-1L1	------

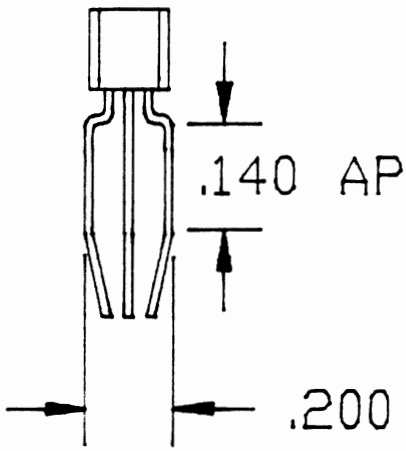


MEASUREMENTS IN MILLIMETERS

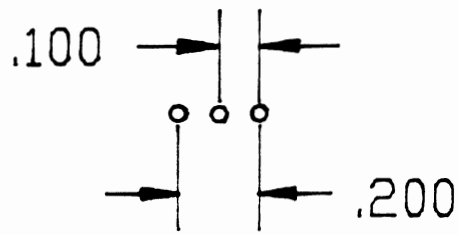
905 - 1L1 FORM

905-1L1 WILL SPREAD .100 TO .200

TO-92

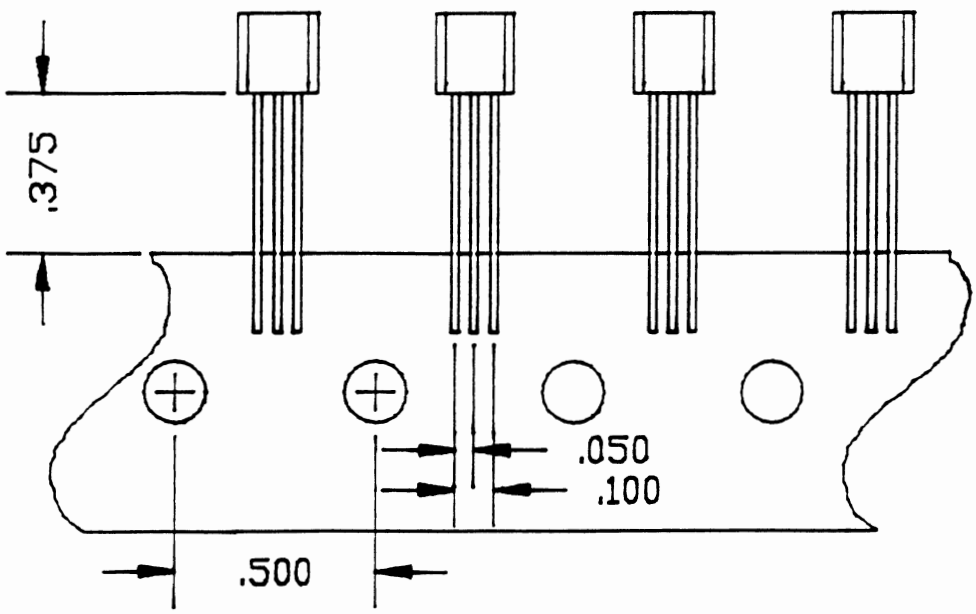


HOLE PATTERN



STATION:

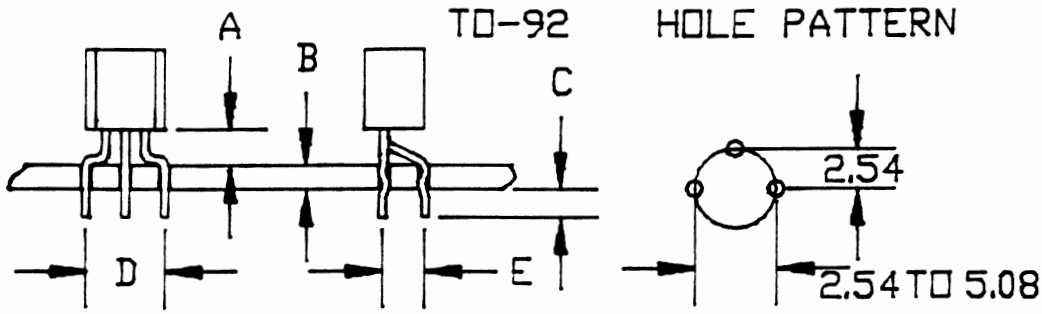
	T1/B1	T2/B2
CF-9	905-1L1	------



MEASUREMENTS IN INCHES

905 - 1L4 FORM

LOCKS-IN TO A 0.76-1.27 DIAMETER P.C.BOARD HOLE
DIE 905-1L4 WILL PRODUCE A MIDDLE LEAD OFFSET AND
WILL CUT AND LOCK ALL THREE LEADS.

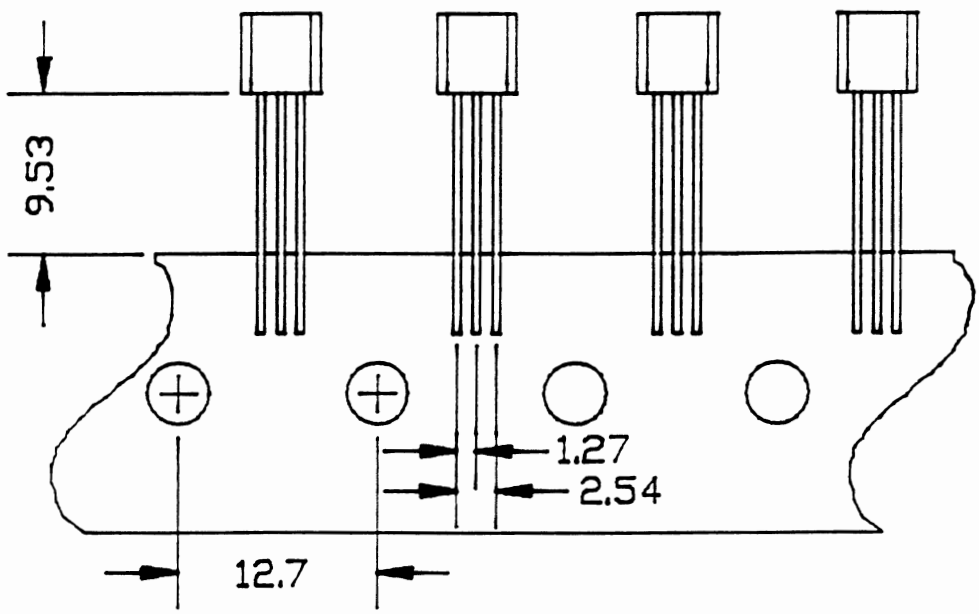


A	2.29
B	1.59
C	1.27
D	2.54 TO 5.08
E	2.54

STATION:

	T1/B1	T2/B2
CF-9	-----	905-1L4 *

905-1L1 SPREAD DIE ONLY 2.54 TO 5.08

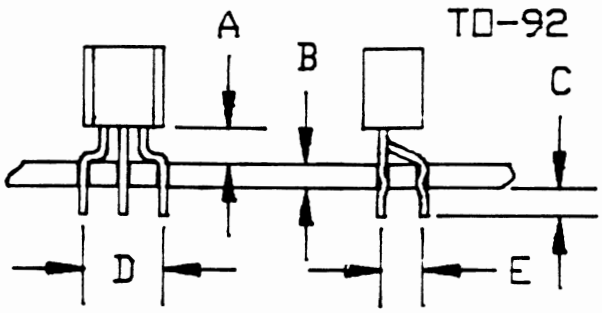


* EJECTOR BRACKETS ARE REQUIRED WITH THIS FORM.

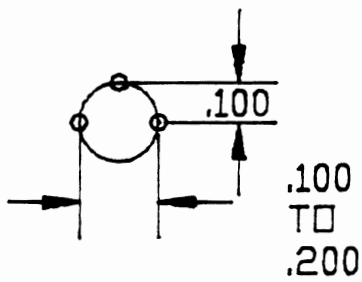
MEASUREMENTS IN MILLIMETERS

905 - 1L4 FORM

LOCKS-IN TO A .030-.050 DIAMETER P.C.BOARD HOLE
DIE 905-1L4 WILL PRODUCE A MIDDLE LEAD OFFSET AND
WILL CUT AND LOCK ALL THREE LEADS.



TO-92



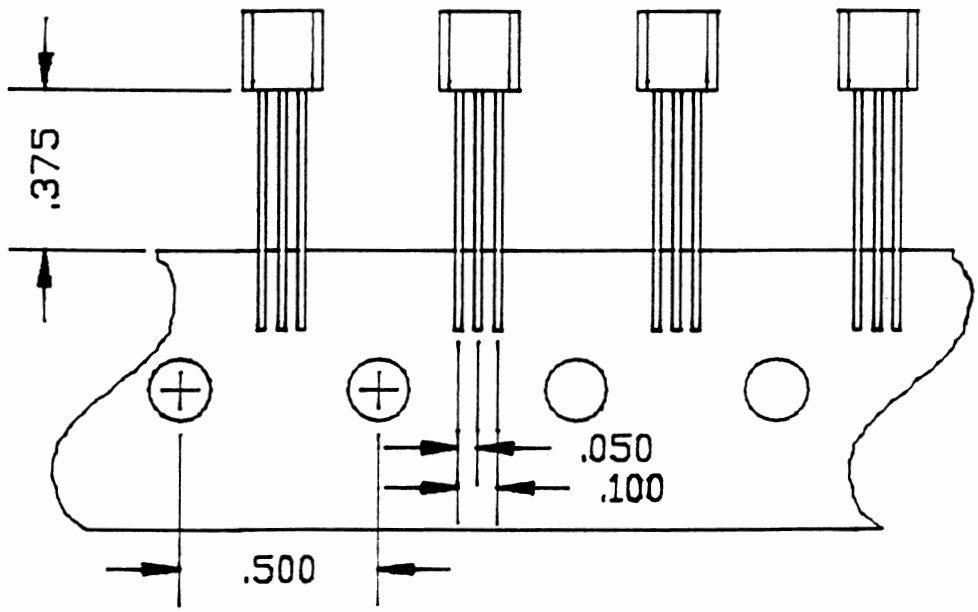
HOLE PATTERN

STATION:

	T1/B1	T2/B2
CF-9	------	905-1L4*

905-1L1 SPREAD DIE ONLY .100 TO .200

A	.090
B	.062
C	.062
D	.100 TO .200
E	.100

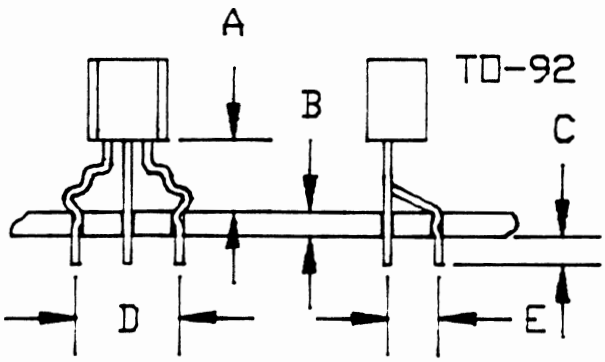


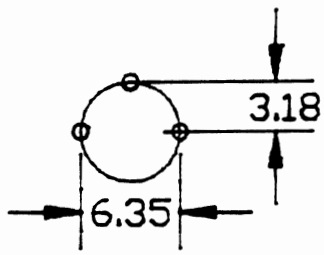
* EJECTOR BRACKETS ARE REQUIRED WITH THIS FORM.

MEASUREMENTS IN INCHES

905-1N FORM

FORM 905-1N IS PRODUCED BY DIES 905-1N1 AND 905-1N2
905-1N1 SPREADS AND LOCKS THE TWO OUTSIDE LEADS.
905-1N2 OFFSETS AND LOCKS THE MIDDLE DLEAD
AND CUTS ALL THREE LEADS.

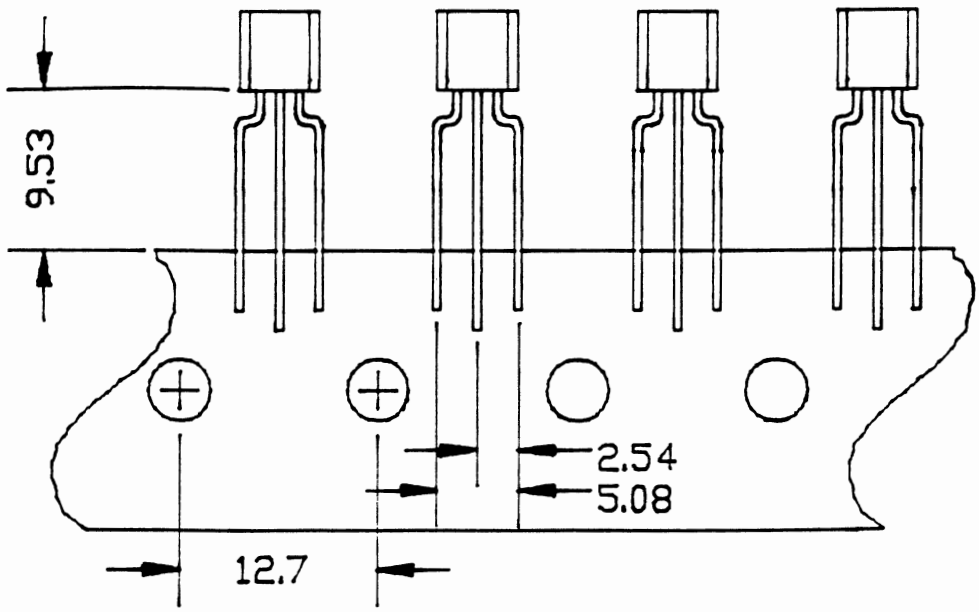




A	4.57
B	1.59
C	1.59
D	6.35
E	3.18

STATION:

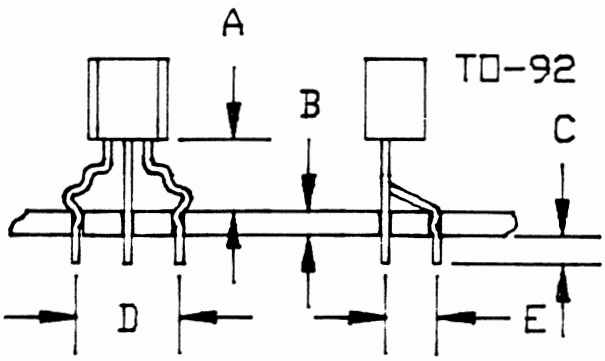
	T1/B1	T2/B2
CF-9	905-1N[1]	905-1N[2]

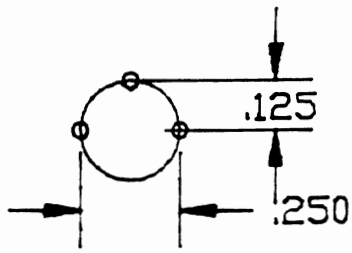


MEASUREMENTS IN MILLIMETERS

905-1N FORM

FORM 905-1N IS PRODUCED BY DIES 905-1N1 AND 905-1N2.
905-1N1 SPREADS AND LOCKS THE TWO OUTSIDE LEADS.
905-1N2 OFFSETS AND LOCKS THE MIDDLE LEAD
AND CUTS ALL THREE LEADS.

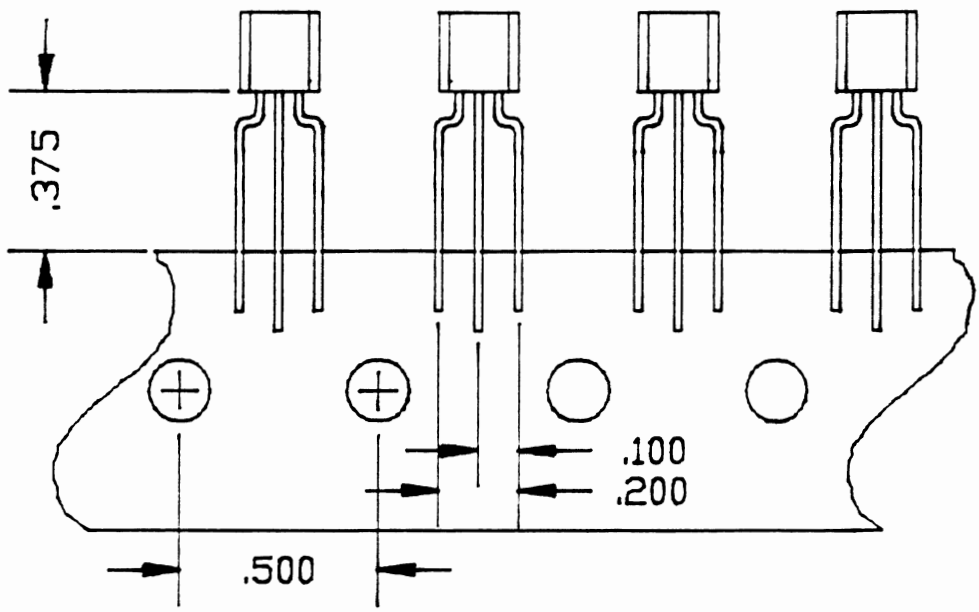




A	.180
B	.062
C	.062
D	.250
E	.125

STATION:

	T1/B1	T2/B2
CF-9	905-1N[1]	905-1N[2]

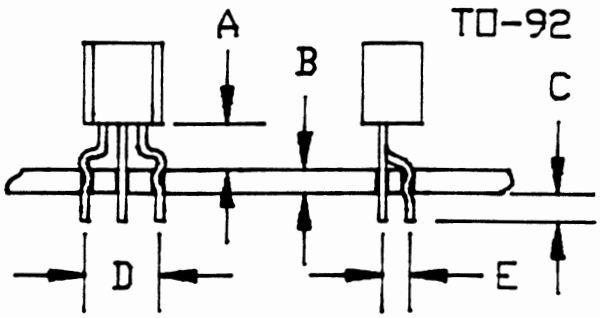


MEASUREMENTS IN INCHES

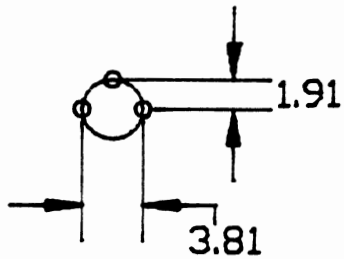
905-1P FORM

LOCKS-IN TO A 0.76-1.02 DIAMETER P.C.BOARD HOLE

FORM 905-1P IS PRODUCED BY DIES 905-1P1 AND 905-1P2. 905-1P1 REDUCES AND LOCKS THE TWO OUTSIDE LEADS. 905-1P2 OFFSETS AND LOCKS MIDDLE LEAD AND CUTS ALL THREE LEADS.



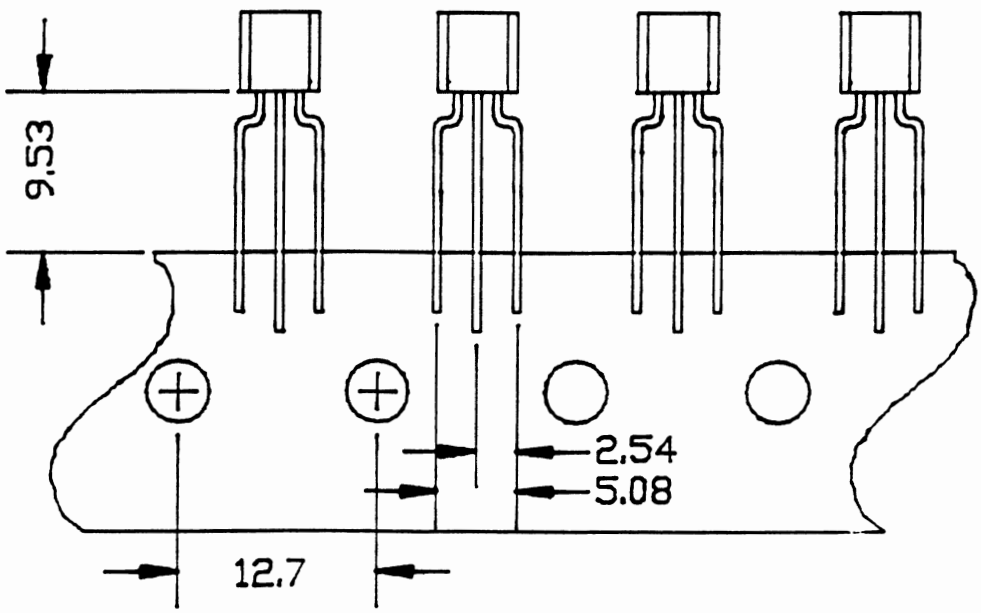
HOLE PATTERN



A	3.05
B	1.59
C	1.59
D	3.81
E	1.91

STATION:

	T1/B1	T2/B2
CF-9	905-1P[1]	905-1P[2] *



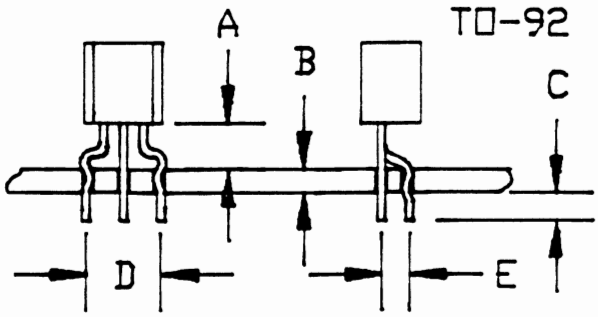
* EJECTOR BRACKETS ARE REQUIRED WITH THIS FORM.

MEASUREMENTS IN MILLIMETERS

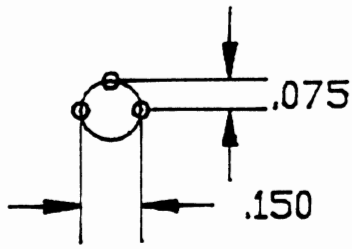
905-1P FORM

LOCKS-IN TO A .030-.040 DIAMETER P.C.BOARD HOLE

FORM 905-1P IS PRODUCED BY DIES 905-1P1 AND 905-1P2. 905-1P1 REDUCES AND LOCKS THE TWO OUTSIDE LEADS. 905-1P2 OFFSETS AND LOCKS MIDDLE LEAD AND CUTS ALL THREE LEADS.



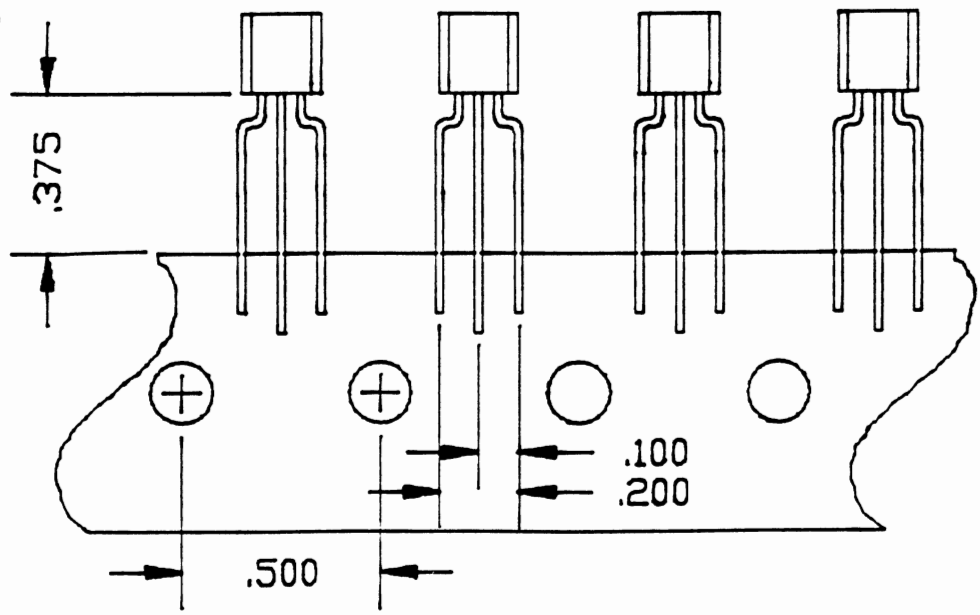
HOLE PATTERN



A	.120
B	.062
C	.062
D	.150
E	.075

STATION:

	T1/B1	T2/B2
CF-9	905-1P[1]	905-1P[2]*

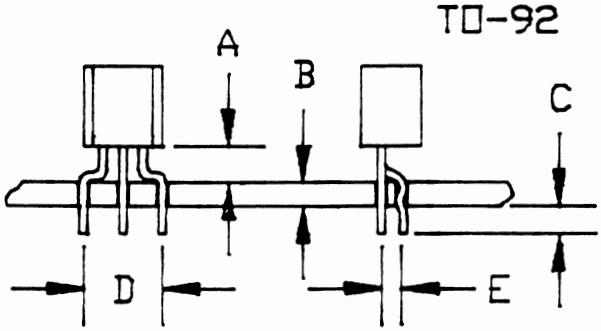


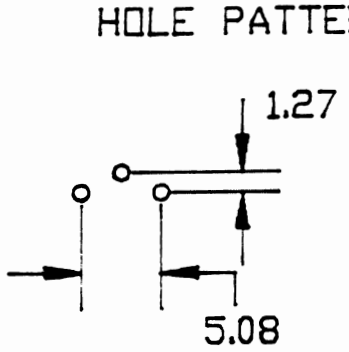
* EJECTOR BRACKETS ARE REQUIRED WITH THIS FORM.

MEASUREMENTS IN INCHES

905-1R FORM

OFFSETS AND LOCKS MIDDLE LEAD.

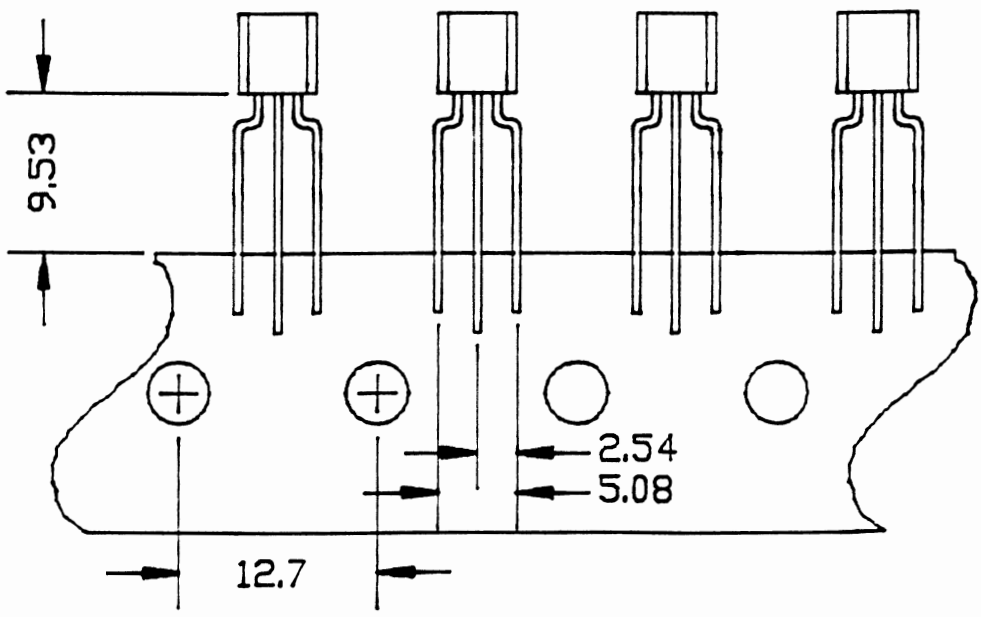




A	2.29
B	1.59
C	1.59
D	5.08
E	1.27

STATION:

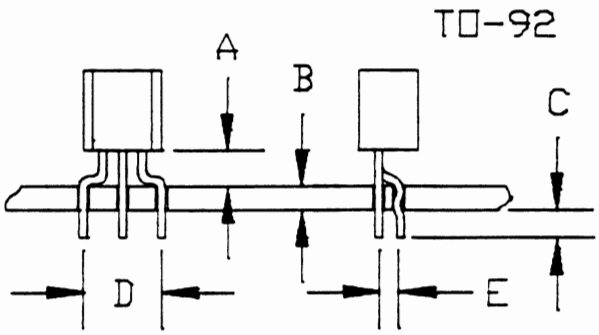
	T1/B1	T2/B2
CF-9	905-1R FORMING	905-5 KNIFE

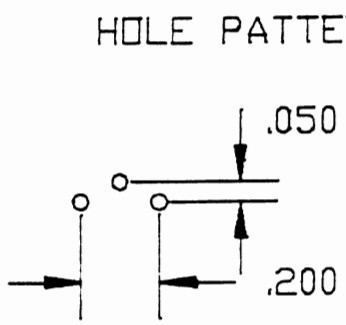


MEASUREMENTS IN MILLIMETERS

905-1R FORM

OFFSETS AND LOCKS MIDDLE LEAD.

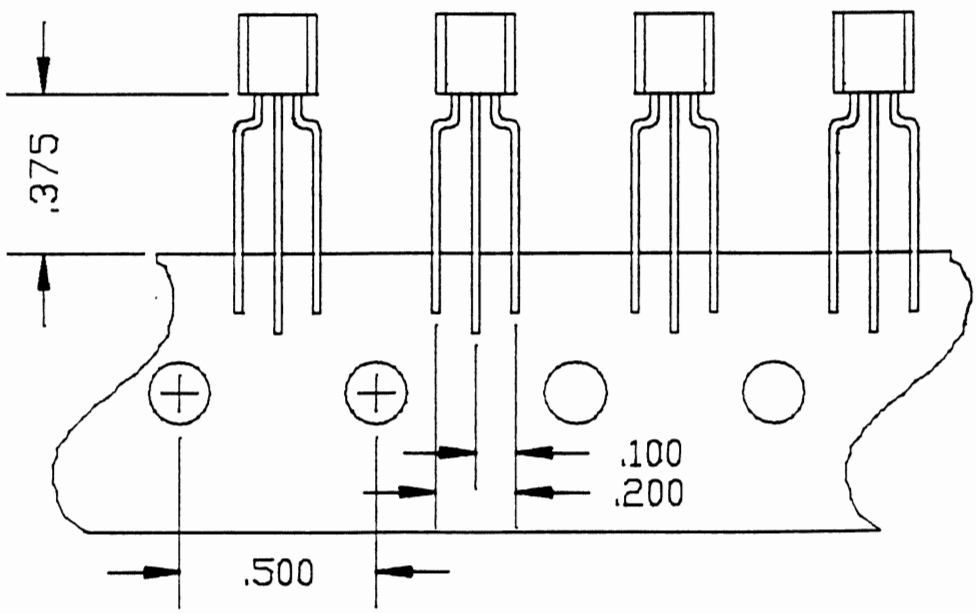




A	.090
B	.062
C	.062
D	.200
E	.050

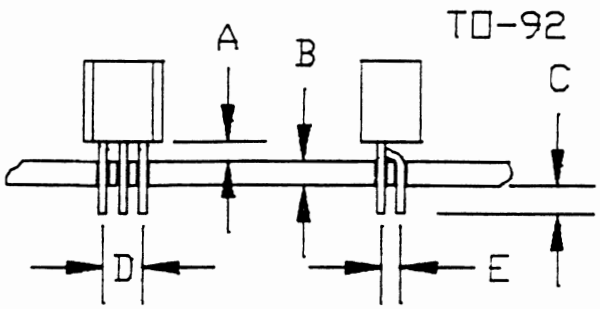
STATION:

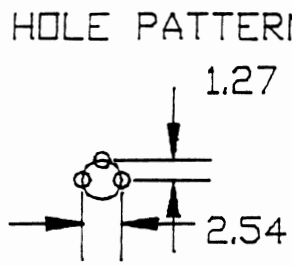
	T1/B1	T2/B2
CF-9	905-1R FORMING	905-5 KNIFE



MEASUREMENTS IN INCHES

905-1S FORM
OFFSETS MIDDLE LEAD.

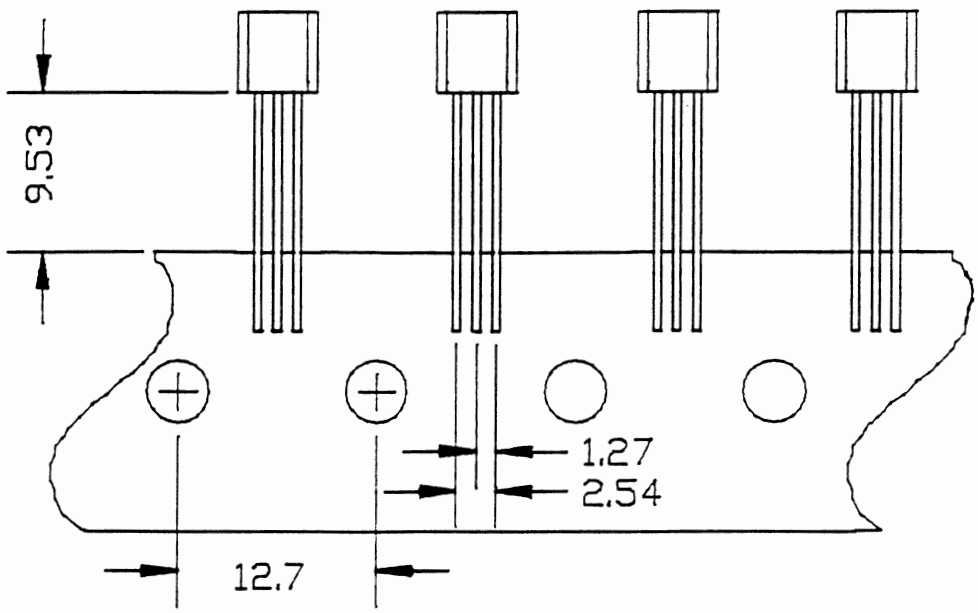




A	1.27
B	1.59
C	1.59
D	2.54
E	1.27

STATION:

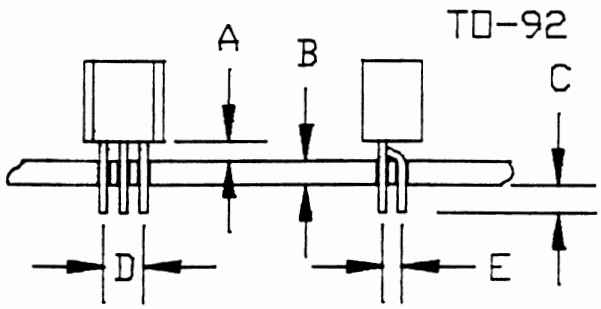
	T1/B1	T2/B2
CF-9	905-1S FORMING	905-5I KNIFE



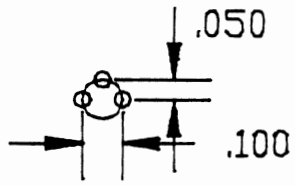
MEASUREMENTS IN MILLIMETERS

905-1S FORM

OFFSETS MIDDLE LEAD.



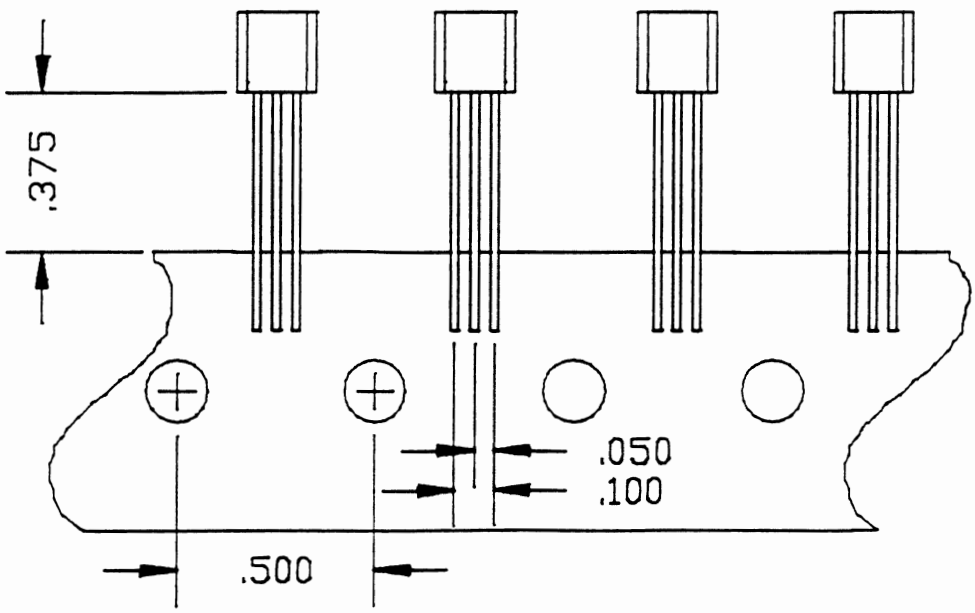
HOLE PATTERN



A	.050
B	.062
C	.062
D	.100
E	.050

STATION:

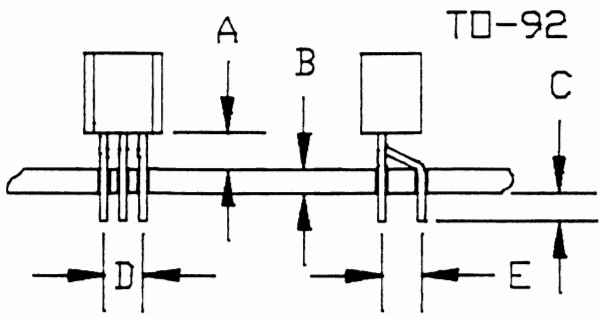
	T1/B1	T2/B2
CF-9	905-1S FORMING	905-5I KNIFE

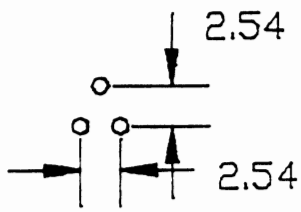


MEASUREMENTS IN INCHES

905-1T FORM

OFFSETS MIDDLE LEAD.

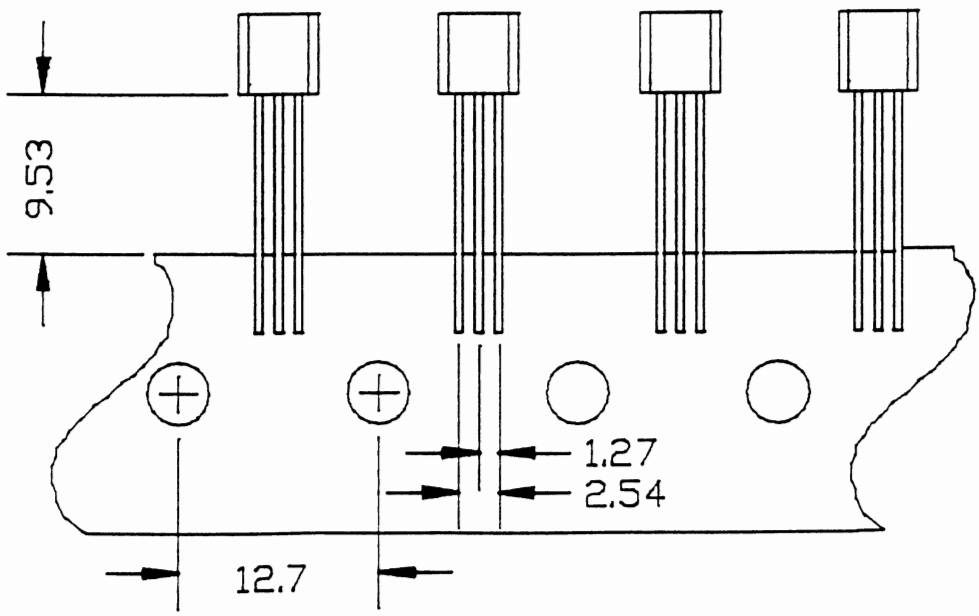




A	2.29
B	1.59
C	1.59
D	2.54
E	2.54

STATION:

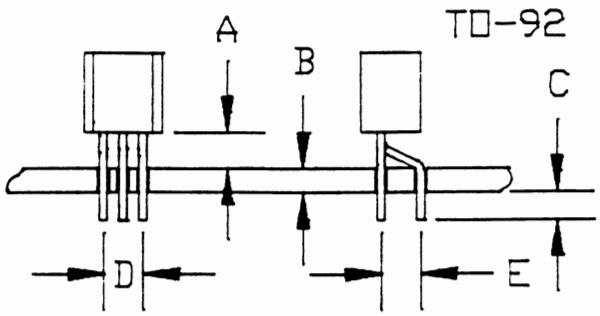
	T1/B1	T2/B2
CF-9	905-1T FORMING	905-5I KNIFE



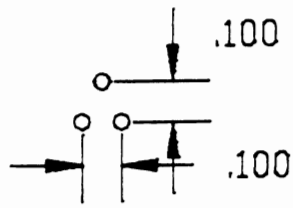
MEASUREMENTS IN MILLIMETERS

905-1T FORM

OFFSETS MIDDLE LEAD.



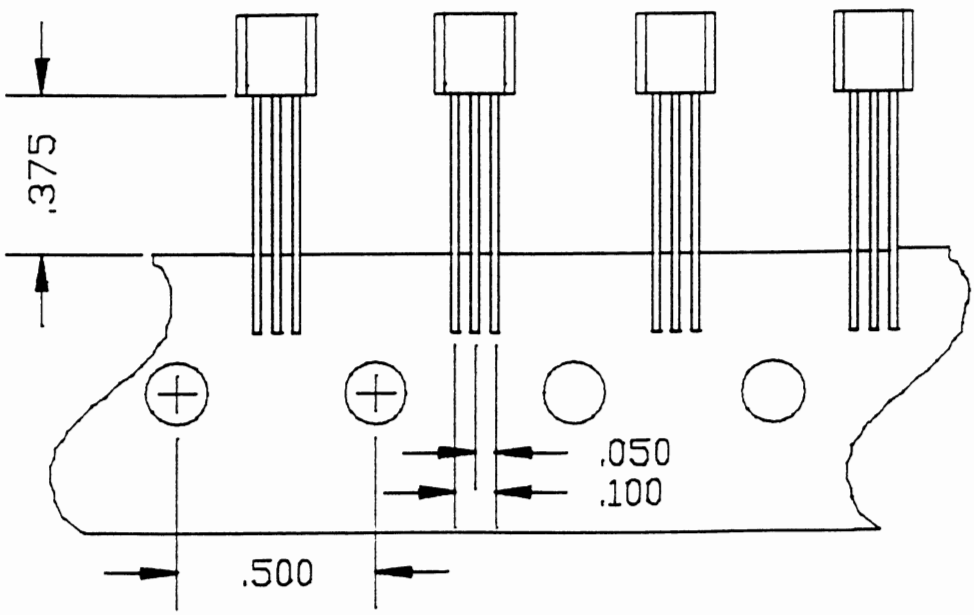
HOLE PATTERN



A	.090
B	.062
C	.062
D	.100
E	.100

STATION:

	T1/B1	T2/B2
CF-9	905-1T FORMING	905-5I KNIFE

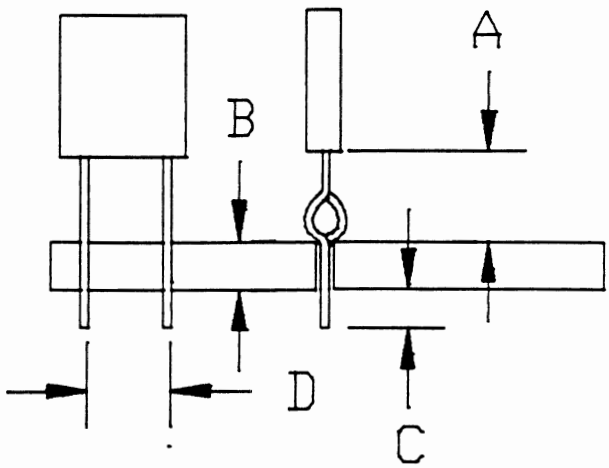


MEASUREMENTS IN INCHES

905-2 A-B FORM

FORM 905-2 A-B PRODUCE A STAND-OFF CONFIGURATION.

905-2 A-B



2 LEADS COMPONENT

DIE:	KNIFE:	A	B	C	D	P.C.BOARD HOLE DIA.
905-2A	905-5H	3.81	1.59	1.59	1.52-11.43	0.51-1.02
905-2B	905-5H	3.05	1.59	1.59	1.52-11.43	0.64-1.02

STATION:

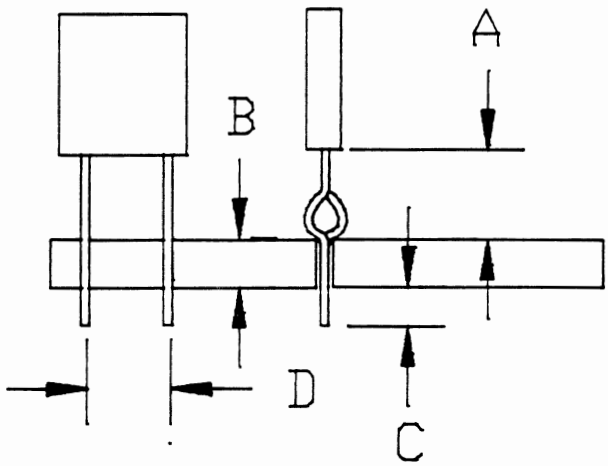
	T1/B1	T2/B2
CF-9	905-2 FORMING	905-5H KNIFE

MEASUREMENTS IN MILLIMETERS

905-2 A-B FORM

FORM 905-2 A-B PRODUCES A STAND-OFF CONFIGURATION.

905-2 A-B



2 LEADS COMPONENT

DIE:	KNIFE:	A	B	C	D	P.C.BOARD HOLE DIA.
905-2A	905-5H	.150	.062	.062	.060-.450	.020-.040
905-2B	905-5H	.120	.062	.062	.060-.450	.025-.040

STATION:

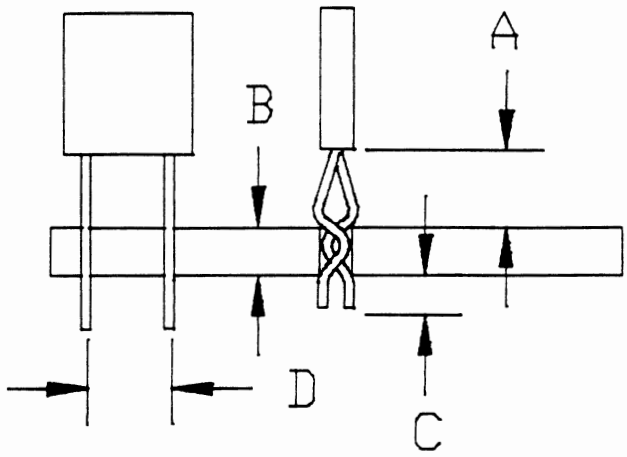
	T1/B1	T2/B2
CF-9	905-2 FORMING	905-5H KNIFE

MEASUREMENTS IN INCHES

905-2 C FORM

FORM 905-2 C PRODUCES A LOCK-IN STAND-OFF

905-2 C



2 LEADS COMPONENT

DIE:	KNIFE:	A	B	C	D	P.C.BOARD HOLE DIA.
905-2C	905-5H	3.05	1.59	1.59	1.52-11.43	0.76-0.89
905-2CA	905-5H	3.05	1.59	1.59	1.52-11.43	0.89-1.02
905-2CB	905-5H	3.05	1.59	1.59	1.52-11.43	1.02-1.14

FOR LOWER STAND-OFF HEIGHT SEE 905-10 STYLE

STATION:

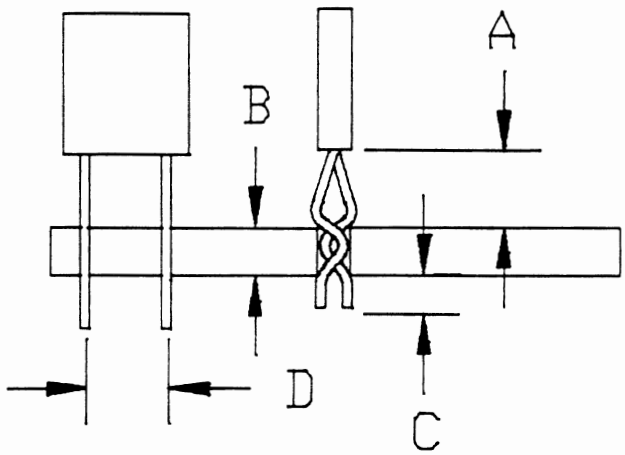
	T1/B1	T2/B2
CF-9	905-2 FORMING	905-5H KNIFE

MEASUREMENTS IN MILLIMETERS

905-2 C FORM

FORM 905-2 C PRODUCES A LOCK-IN STAND-OFF

905-2 C



2 LEADS COMPONENT

DIE:	KNIFE:	A	B	C	D	P.C.BOARD HOLE DIA.
905-2C	905-5H	.120	.062	.062	.060-.450	.030-.035
905-2CA	905-5H	.120	.062	.062	.060-.450	.035-.040
905-2CB	905-5H	.120	.062	.062	.060-.450	.040-.045

FOR LOWER STAND-OFF HEIGHT SEE 905-10 STYLE

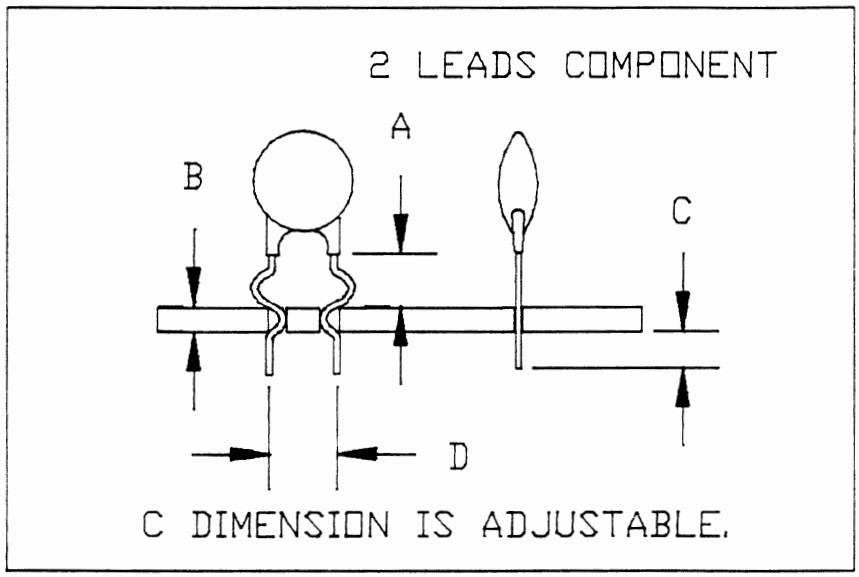
STATION:

	T1/B1	T2/B2
CF-9	905-2 FORMING	905-5H KNIFE

MEASUREMENTS IN INCHES

905-3 FORM

FORM 905-3 PRODUCES A LOCK-IN STAND-OFF CONFIGURATION.



0.76-1.02 P.C.BOARD HOLE DIA.			
DIE:	A	B	D
905-3F	3.05	1.59	2.54
905-3G	3.05	1.59	3.81
905-3H	3.05	1.59	5.08
905-3I	3.05	1.59	6.35
905-3J	3.05	1.59	7.62
905-3K	3.05	1.59	8.89
905-3L	3.05	1.59	10.16
905-5B KNIFE			

1.02-1.27 P.C.BOARD HOLE DIA.			
DIE:	A	B	D
905-3FA	3.05	1.59	2.54
905-3GA	3.05	1.59	3.81
905-3HA	3.05	1.59	5.08
905-3IA	3.05	1.59	6.35
905-3JA	3.05	1.59	7.62
905-3KA	3.05	1.59	8.89
905-3LA	3.05	1.59	10.16
905-5B KNIFE			

0.76-1.27 P.C.BOARD HOLE DIA.			
DIE:	A	B	D
905-3P	3.05	0.79	2.54
905-3Q	3.05	0.79	3.81
905-3R	3.05	0.79	5.08
905-3S	3.05	0.79	6.35
905-3T	3.05	0.79	7.62
905-3U	3.05	0.79	8.89
905-3V	3.05	0.79	10.16
905-5C KNIFE			

FOR LOWER STAND-OFF HEIGHT SEE 905-10 STYLE

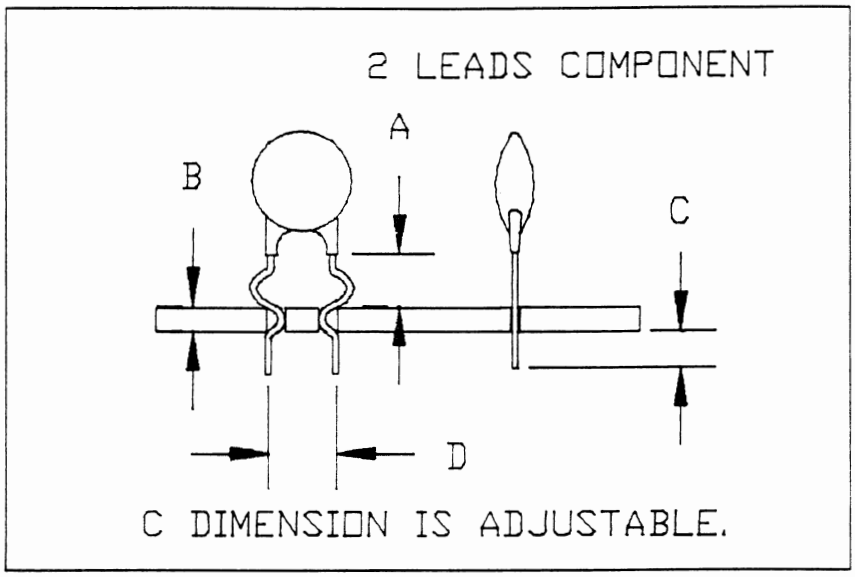
STATION:

	T1/B1	T2/B2
CF-9	905-3 FORMING	905-5(B/C) KNIFE

MEASUREMENTS IN MILLIMETERS

905-3 FORM

FORM 905-3 PRODUCES A LOCK-IN STAND-OFF CONFIGURATION.



.030-.040 P.C.BOARD HOLE DIA.			
DIE:	A	B	D
905-3F	.120	.062	.100
905-3G	.120	.062	.150
905-3H	.120	.062	.200
905-3I	.120	.062	.250
905-3J	.120	.062	.300
905-3K	.120	.062	.350
905-3L	.120	.062	.400
905-5B KNIFE			

.040-.050 P.C.BOARD HOLE DIA.			
DIE:	A	B	D
905-3FA	.120	.062	.100
905-3GA	.120	.062	.150
905-3HA	.120	.062	.200
905-3IA	.120	.062	.250
905-3JA	.120	.062	.300
905-3KA	.120	.062	.350
905-3LA	.120	.062	.400
905-5B KNIFE			

.030-.050 P.C.BOARD HOLE DIA.			
DIE:	A	B	D
905-3P	.120	.031	.100
905-3Q	.120	.031	.150
905-3R	.120	.031	.200
905-3S	.120	.031	.250
905-3T	.120	.031	.300
905-3U	.120	.031	.350
905-3V	.120	.031	.400
905-5C KNIFE			

FOR LOWER STAND-OFF HEIGHT SEE 905-10 STYLE

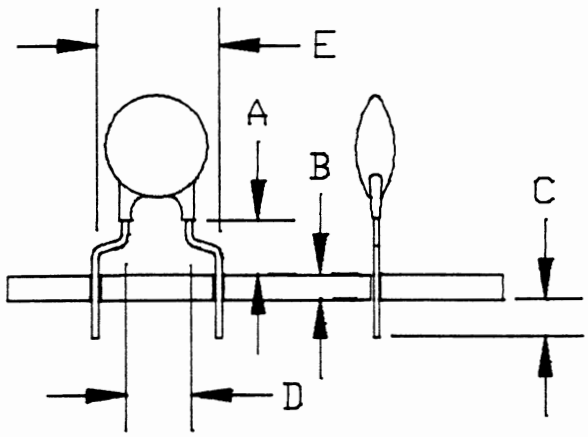
STATION:

	T1/B1	T2/B2
CF-9	905-3 FORMING	905-5(B/C) KNIFE

MEASUREMENTS IN INCHES

905-4A SPREAD FORM

FOR 0.38 - 0.64 WIRE DIAMETERS.



2 LEADS COMPONENT

A	2.29
B	1.59
C	1.59
D	2.54-10.16
E	3.81-11.43

SPREAD RANGE:

DIE#	D E	DIE#	D E	DIE#	D E
905-4AA	2.54-3.81	905-4AF	5.08-7.62	905-4AK	8.89-10.16
905-4AB	2.54-5.08	905-4AG	6.35-7.62	905-4AL	8.89-11.43
905-4AC	3.81-5.08	905-4AH	6.35-8.89	905-4AM	10.16-11.43
905-4AD	3.81-6.35	905-4AI	7.62-8.89		
905-4AE	5.08-6.35	905-4AJ	8.89-10.16		

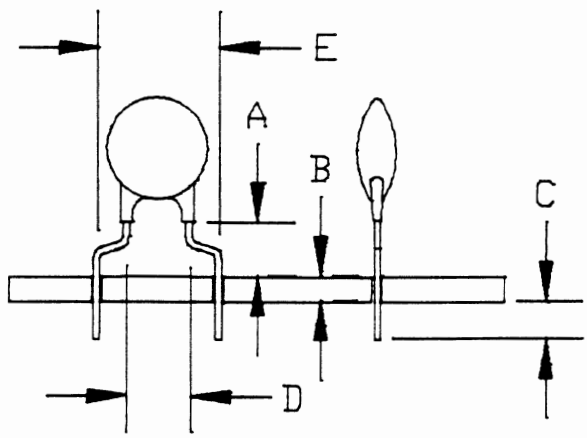
STATION:

	T1/B1	T2/B2
CF-9	905-4 FORMING	905-5C KNIFE

MEASUREMENTS IN MILLIMETERS

905-4A SPREAD FORM

FOR .015 - .025 WIRE DIAMETERS.



2 LEADS COMPONENT

A	.090
B	.062
C	.062
D	.100-.400
E	.150-.450

SPREAD RANGE:

DIE#	D E	DIE#	D E	DIE#	D E
905-4AA	.100-.150	905-4AF	.200-.300	905-4AK	.350-.400
905-4AB	.100-.200	905-4AG	.250-.300	905-4AL	.350-.450
905-4AC	.150-.200	905-4AH	.250-.350	905-4AM	.400-.450
905-4AD	.150-.250	905-4AI	.300-.350		
905-4AE	.200-.250	905-4AJ	.300-.400		

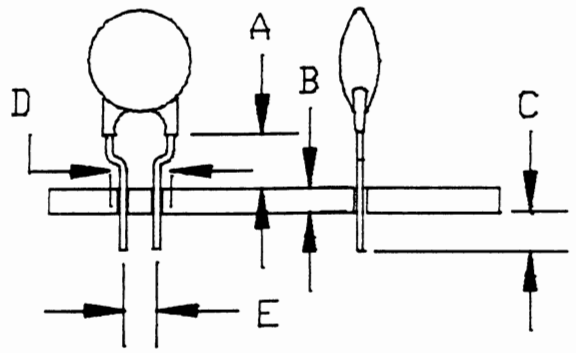
STATION:

	T1/B1	T2/B2
CF-9	905-4 FORMING	905-5C KNIFE

MEASUREMENTS IN INCHES

905-4B REDUCING FORM

FOR 0.15 - 0.64 WIRE DIAMETERS.



2 LEADS COMPONENT

A	2.29
B	1.59
C	1.59
D	3.81-12.70
E	2.54-11.43

REDUCING RANGE:

DIE#	D E	DIE#	D E	DIE#	D E
905-4BA	3.81-2.54	905-4BF	7.62-5.08	905-4BK	10.16-8.89
905- BB	5.08-2.54	905-4BG	7.62-6.35	905-4BL	11.43-8.89
905-4BC	5.08-3.81	905-4BH	8.89-6.35	905-4BM	11.43-10.16
905-4BD	6.35-3.81	905-4BI	8.89-7.62	905-4BN	12.70-10.16
905-4BE	6.35-5.08	905-4BJ	10.16-7.62	905-4BO	12.70-11.43

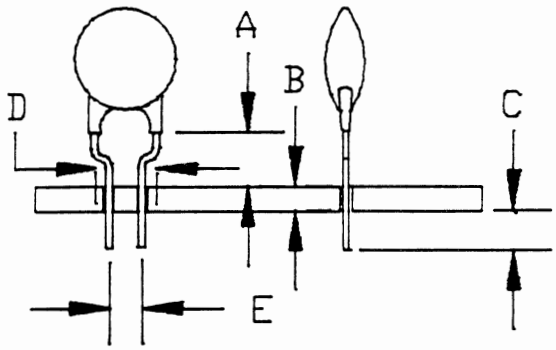
STATION:

	T1/B1	T2/B2
CF-9	905-4( ) FORMING	905-5C KNIFE

MEASUREMENTS IN MILLIMETERS

905-4B REDUCING FORM

FOR .015 - .025 WIRE DIAMETERS.



2 LEADS COMPONENT

A	.090
B	.062
C	.062
D	.100-.450
E	.150-.500

REDUCING RANGE:

DIE#	D E	DIE#	D E	DIE#	D E
905-4BA	.150-.100	905-4BF	.300-.200	905-4BK	.400-.350
905-4BB	.200-.100	905-4BG	.300-.250	905-4BL	.450-.350
905-4BC	.200-.150	905-4BH	.350-.250	905-4BM	.450-.400
905-4BD	.250-.150	905-4BI	.350-.300	905-4BN	.500-.400
905-4BE	.250-.200	905-4BJ	.400-.300	905-4B□	.500-.450

STATION:

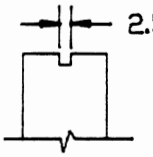
	T1/B1	T2/B2
CF-9	905-4( ) FORMING	905-5C KNIFE

MEASUREMENTS IN INCHES

KNIVES

FOR COMPONENTS WITH CENTER TO CENTER DIMENSIONS UP TO 10.16

KNIFE 905-5

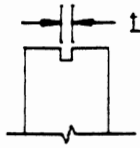


2.54 CENTER RELIEF.

KNIFE 905-5H

UNIVERSAL KNIFE.
ZERO CENTER RELIEF.

KNIFE 905-5I

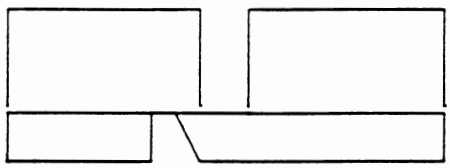


1.27 CENTER RELIEF.

905-5(A THRU FKK) FLATTENING KNIFE

SEE CHART BELOW

FLATTENING LENGTH (L)



SEE CHART FOR L DIMENSION

DIES FOR 0.64 WIRE DIA.	
DIE#	L
905-5A	5.72
905-5B	5.08
905-5C	4.45
905-5D	3.81
905-5E	3.18
905-5F	2.54

DIES FOR 0.76 WIRE DIA.	
DIE#	L
905-5AK	5.72
905-5BK	5.08
905-5CK	4.45
905-5DK	3.81
905-5EK	3.18
905-5FK	2.54

DIES FOR 0.89 WIRE DIA.	
DIE#	L
905-5AKK	5.72
905-5BKK	5.08
905-5CKK	4.45
905-5DKK	3.81
905-5EKK	3.18
905-5FKK	2.54

STATION:

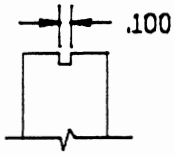
	T1/B1	T2/B2
CF-9	FORMING	KNIFE

MEASUREMENTS IN MILLIMETERS

KNIVES

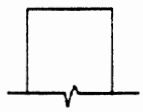
FOR COMPONENTS WITH CENTER TO CENTER DIMENSIONS UP TO .400

KNIFE 905-5



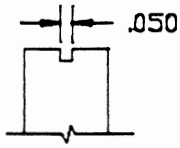
.100 CENTER RELIEF.

KNIFE 905-5H



UNIVERSAL KNIFE.
ZERO CENTER RELIEF.

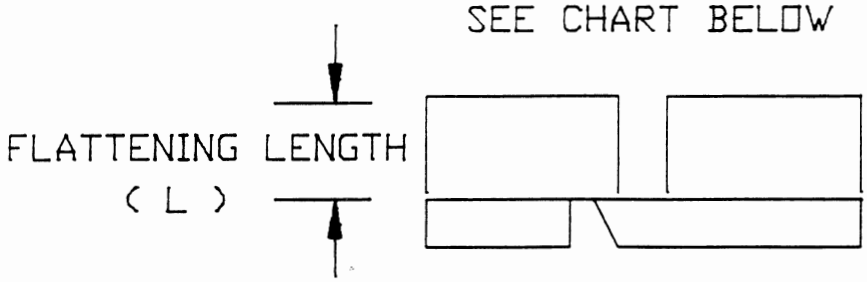
KNIFE 905-5I



.050 CENTER RELIEF.

905-5(A THRU FKK) FLATTENING KNIFE

SEE CHART BELOW



SEE CHART FOR L DIMENSION

DIES FOR .025 WIRE DIA.	
DIE#	L
905-5A	.225
905-5B	.200
905-5C	.175
905-5D	.150
905-5E	.125
905-5F	.100

DIES FOR .030 WIRE DIA.	
DIE#	L
905-5AK	.225
905-5BK	.200
905-5CK	.175
905-5DK	.150
905-5EK	.125
905-5FK	.100

DIES FOR .035 WIRE DIA.	
DIE#	L
905-5AKK	.225
905-5BKK	.200
905-5CKK	.175
905-5DKK	.150
905-5EKK	.125
905-5FKK	.100

STATION:

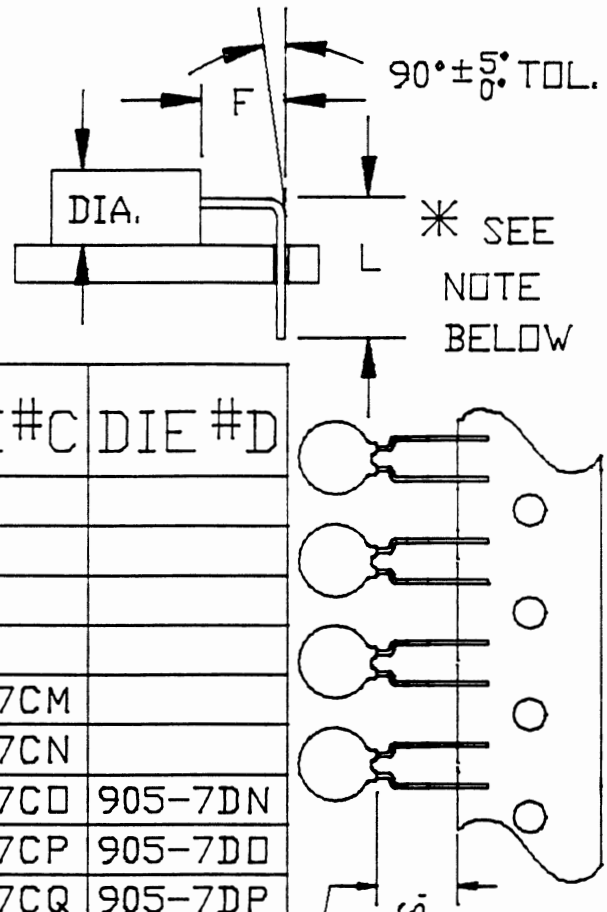
	T1/B1	T2/B2
CF-9	FORMING	KNIFE

MEASUREMENTS IN INCHES

905-7 FORM

FORM 905-7 PRODUCES A 90° ANGLE BEND CONFIGURATION.

TYPE	DIA. RANGE	L RANGE	F (MIN.)
A	1.27-4.06	SEE	2.03
B	1.27-4.98	BELOW	2.54
C	1.27-5.89	FOR	2.92
D	1.27-6.81	L RANGE	3.43



(L)	DIE #A	DIE #B	DIE #C	DIE #D
2.79	905-7AL			
3.05	905-7AM			
3.30	905-7AN	905-7BM		
3.56	905-7AO	905-7BN		
3.81	905-7AP	905-7BO	905-7CM	
4.06	905-7AQ	905-7BP	905-7CN	
4.32	905-7AR	905-7BQ	905-7CO	905-7DN
4.57	905-7AS	905-7BR	905-7CP	905-7DO
4.83	905-7AA	905-7BS	905-7CQ	905-7DP
5.08	905-7AB	905-7BA	905-7CR	905-7DQ
5.33	905-7AC	905-7BB	905-7CS	905-7DR
5.59	905-7AD	905-7BC	905-7CA	905-7DS
5.84	905-7AE	905-7BD	905-7CB	905-7DA
6.10	905-7AF	905-7BE	905-7CC	905-7DB
6.35	905-7AG	905-7BF	905-7CD	905-7DC
6.60	905-7AH	905-7BG	905-7CE	905-7DD
6.86	905-7AI	905-7BH	905-7CF	905-7DE
7.11	905-7AJ	905-7BI	905-7CG	905-7DF
7.37	905-7AK	905-7BJ	905-7CH	905-7DG
7.62		905-7BK	905-7CI	905-7DH
7.87			905-7CJ	905-7DI
8.13				905-7DJ

* DIES BELOW LINE REQUIRE LONGER TAPING SPECIFICATIONS.

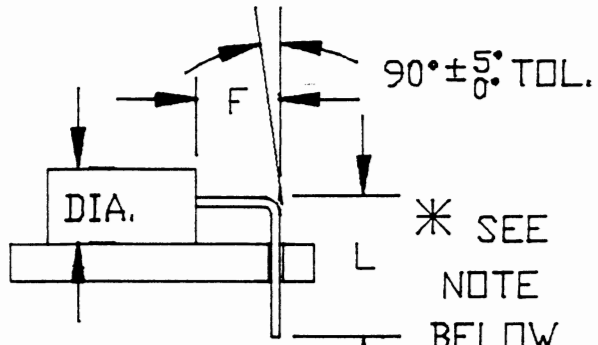
PLACE IN STATIONS T2 AND B2 ON CF-9

MEASUREMENTS IN MILLIMETERS

905-7 FORM

FORM 905-7 PRODUCES A 90° ANGLE BEND CONFIGURATION.

TYPE	DIA. RANGE	L RANGE	F (MIN.)
A	.050-.160	SEE	.080
B	.050-.196	BELOW	.100
C	.050-.232	FOR	.115
D	.050-.268	L RANGE	.135



(L)	DIE #A	DIE #B	DIE #C	DIE #D
.110	905-7AL			
.120	905-7AM			
.130	905-7AN	905-7BM		
.140	905-7A□	905-7BN		
.150	905-7AP	905-7B□	905-7CM	
.160	905-7AQ	905-7BP	905-7CN	
.170	905-7AR	905-7BQ	905-7C□	905-7DN
.180	905-7AS	905-7BR	905-7CP	905-7D□
.190	905-7AA	905-7BS	905-7CQ	905-7DP
.200	905-7AB	905-7BA	905-7CR	905-7DQ
.210	905-7AC	905-7BB	905-7CS	905-7DR
.220	905-7AD	905-7BC	905-7CA	905-7DS
.230	905-7AE	905-7BD	905-7CB	905-7DA
.240	905-7AF	905-7BE	905-7CC	905-7DB
.250	905-7AG	905-7BF	905-7CD	905-7DC
.260	905-7AH	905-7BG	905-7CE	905-7DD
.270	905-7AI	905-7BH	905-7CF	905-7DE
.280	905-7AJ	905-7BI	905-7CG	905-7DF
.290	905-7AK	905-7BJ	905-7CH	905-7DG
.300		905-7BK	905-7CI	905-7DH
.310			905-7CJ	905-7DI
.320				905-7DJ

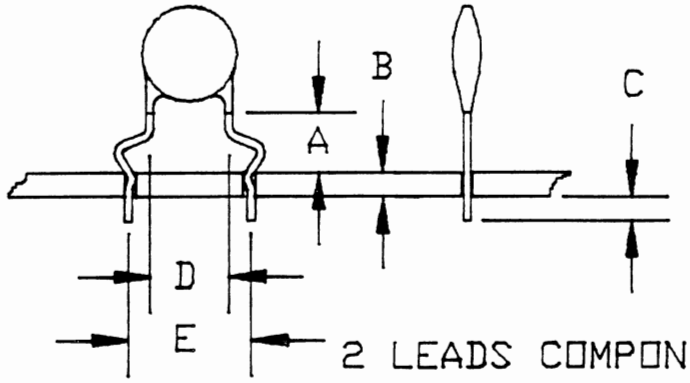
* DIES BELOW LINE REQUIRE LONGER TAPING SPECIFICATIONS.

PLACE IN STATIONS T2 AND B2 ON CF-9

MEASUREMENTS IN INCHES

905-8A SPREAD FORM

(WITH LOCK-IN STAND-OFF)
FOR 0.38-0.64 WIRE DIA.



A	3.81
B	1.59 (A-I)
B	0.76 (J-S)
C	3.81

FOR 1.59 P.C.BOARD

P.C.BOARD HOLE DIAMETER			
0.76-1.02	1.02-1.27	D	E
905-8A A	905-8A AA	2.54	3.81
905-8A B	905-8A BA	3.81	5.08
905-8A C	905-8A CA	5.08	6.35
905-8A D	905-8A DA	6.35	7.62
905-8A E	905-8A EA	7.62	8.89
905-8A F	905-8A FA	2.54	5.08
905-8A G	905-8A GA	3.81	6.35
905-8A H	905-8A HA	5.08	7.62
905-8A I	905-8A IA	6.35	8.89

KNIFE 905-5A

FOR 0.79 P.C.BOARD

P.C.BOARD HOLE DIAMETER			
0.76-1.02	1.02-1.27	D	E
905-8A J	905-8A JA	2.54	3.81
905-8A K	905-8A KA	3.81	5.08
905-8A L	905-8A LA	5.08	6.35
905-8A M	905-8A MA	6.35	7.62
905-8A N	905-8A NA	7.62	8.89
905-8A P	905-8A PA	2.54	5.08
905-8A Q	905-8A QA	3.81	6.35
905-8A R	905-8A RA	5.08	7.62
905-8A S	905-8A SA	6.35	8.89

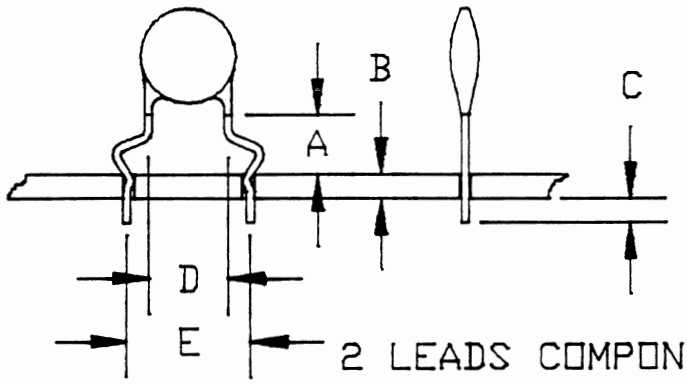
KNIFE 905-5B

MEASUREMENTS IN MILLIMETERS

PLACE IN STATIONS T1 AND B1 ON CF-9

905-8A SPREAD FORM

(WITH LOCK-IN STAND-OFF)
FOR .015-.025 WIRE DIA.



A	.150
B	.062 (A-I)
B	.031 (J-S)
C	.062

PLACE IN STATIONS T1 AND B1 ON CF-9

MEASUREMENTS IN INCHES

FOR .062 P.C.BOARD — KNIFE 905-5A

P.C.BOARD HOLE DIAMETER			
.030-.040	.040-.050	D	E
905-8A A	905-8A AA	.100	.150
905-8A B	905-8A BA	.150	.200
905-8A C	905-8A CA	.200	.250
905-8A D	905-8A DA	.250	.300
905-8A E	905-8A EA	.300	.350
905-8A F	905-8A FA	.100	.200
905-8A G	905-8A GA	.150	.250
905-8A H	905-8A HA	.200	.300
905-8A I	905-8A IA	.250	.350

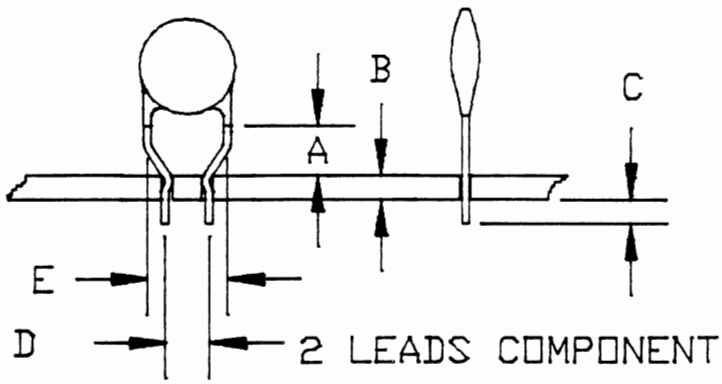
FOR .031 P.C.BOARD — KNIFE 905-5B

P.C.BOARD HOLE DIAMETER			
.030-.040	.040-.050	D	E
905-8A J	905-8A JA	.100	.150
905-8A K	905-8A KA	.150	.200
905-8A L	905-8A LA	.200	.250
905-8A M	905-8A MA	.250	.300
905-8A N	905-8A NA	.300	.350
905-8A P	905-8A PA	.100	.200
905-8A Q	905-8A QA	.150	.250
905-8A R	905-8A RA	.200	.300
905-8A S	905-8A SA	.250	.350

905-8B REDUCING FORM

(WITH LOCK-IN STAND-OFF)

FOR 0.38-0.64 WIRE DIA.



A	3.18
B	1.59 (A-I)
B	0.79 (J-S)
C	1.59

MEASUREMENTS IN MILLIMETERS

PLACE IN STATION T1 AND B1 ON CF-9

FOR 1.59 P.C.BOARD

P.C.BOARD HOLE DIAMETER			
0.76-1.02	1.02-1.27	D	E
905-8B A	905-8B AA	2.54	3.81
905-8B B	905-8B BA	3.81	5.08
905-8B C	905-8B CA	5.08	6.35
905-8B D	905-8B DA	6.35	7.62
905-8B E	905-8B EA	7.62	8.89
905-8B F	905-8B FA	2.54	5.08
905-8B G	905-8B GA	3.81	6.35
905-8B H	905-8B HA	5.08	7.62
905-8B I	905-8B IA	6.35	8.89

KNIFE 905-5C

FOR 0.79 P.C.BOARD

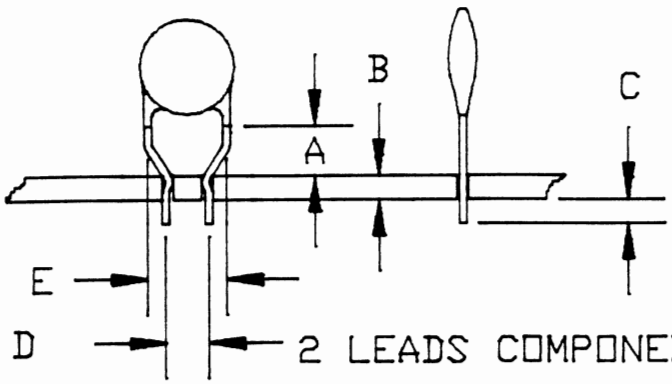
P.C.BOARD HOLE DIAMETER			
0.76-1.02	1.02-1.27	D	E
905-8B J	905-8B JA	2.54	3.81
905-8B K	905-8B KA	3.81	5.08
905-8B L	905-8B LA	5.08	6.35
905-8B M	905-8B MA	6.35	7.62
905-8B N	905-8B NA	7.62	8.89
905-8B P	905-8B PA	2.54	5.08
905-8B Q	905-8B QA	3.81	6.35
905-8B R	905-8B RA	5.08	7.62
905-8B S	905-8B SA	6.35	8.89

KNIFE 905-5D

905-8B REDUCING FORM

(WITH LOCK-IN STAND-OFF)

FOR .015-.025 WIRE DIA.



A	.125
B	.062 (A-I)
B	.031 (J-S)
C	.062

PLACE IN STATION T1 AND B1 ON CF-9

FOR .062 P.C.BOARD	P.C.BOARD HOLE DIAMETER				KNIFE 905-5C
	.030-.040	.040-.050	D	E	
	905-8B A	905-8B AA	.100	.150	
	905-8B B	905-8B BA	.150	.200	
	905-8B C	905-8B CA	.200	.250	
	905-8B D	905-8B DA	.250	.300	
	905-8B E	905-8B EA	.300	.350	
	905-8B F	905-8B FA	.100	.200	
	905-8B G	905-8B GA	.150	.250	
	905-8B H	905-8B HA	.200	.300	
	905-8B I	905-8B IA	.250	.350	

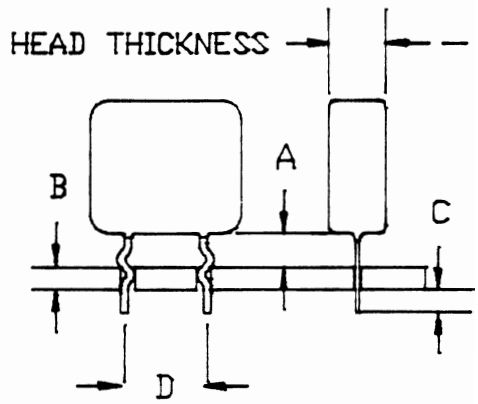
FOR .031 P.C.BOARD	P.C.BOARD HOLE DIAMETER				KNIFE 905-5D
	.030-.040	.040-.050	D	E	
	905-8B J	905-8B JA	.100	.150	
	905-8B K	905-8B KA	.150	.200	
	905-8B L	905-8B LA	.200	.250	
	905-8B M	905-8B MA	.250	.300	
	905-8B N	905-8B NA	.300	.350	
	905-8B P	905-8B PA	.100	.200	
	905-8B Q	905-8B QA	.150	.250	
	905-8B R	905-8B RA	.200	.300	
	905-8B S	905-8B SA	.250	.350	

MEASUREMENTS IN INCHES

1: FOR HEAD THICKNESS OF 1.27 -3.81
2: FOR HEAD THICKNESS OF 2.54 -5.08

905-10 FORM

STAND-OFF LOCK-IN



MEASUREMENTS IN MILLIMETERS

WIRE DIAMETERS UP TO 0.64	P.C.BOARD HOLE DIA.		
	0.76-1.02	1.02-1.27	D
	905-10 A - (1 OR 2)	905-10AA- (1 OR 2)	2.54
	905-10 B - (1 OR 2)	905-10BA- (1 OR 2)	3.81
	905-10 C - (1 OR 2)	905-10CA- (1 OR 2)	5.08
	905-10 D - (1 OR 2)	905-10DA- (1 OR 2)	6.35
	905-10 E - (1 OR 2)	905-10EA- (1 OR 2)	7.62
	905-10 F - (1 OR 2)	905-10FA- (1 OR 2)	8.89
	905-10 G - (1 OR 2)	905-10GA- (1 OR 2)	10.16

WIRE DIAMETERS 0.64-0.89	P.C.BOARD HOLE DIA.		
	1.02-1.27	1.27-.060	D
	905-10M - (1 OR 2)	905-10MA- (1 OR 2)	2.54
	905-10N - (1 OR 2)	905-10NA- (1 OR 2)	3.81
	905-10O - (1 OR 2)	905-10OA- (1 OR 2)	5.08
	905-10P - (1 OR 2)	905-10PA- (1 OR 2)	6.35
	905-10Q - (1 OR 2)	905-10QA- (1 OR 2)	7.62
	905-10R - (1 OR 2)	905-10RA- (1 OR 2)	8.89
	905-10S - (1 OR 2)	905-10SA- (1 OR 2)	10.16

DIM.	WIRE DIAMETER 0.64	0.64-0.89
A	2.29	.125
B	1.59	1.59
C	1.59	1.59
D	SEE CHART	SEE CHART

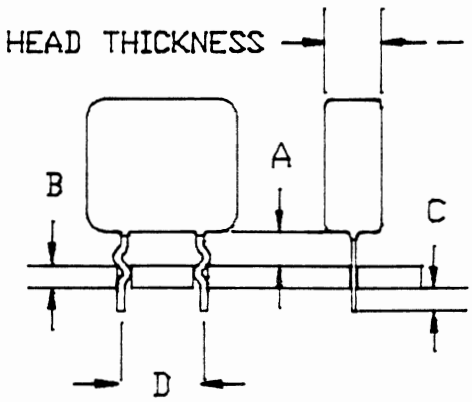
WIRE DIA.	KNIFE
0.64	905-5D
0.76	905-5CK
0.89	905-5CKK

PLACE IN STATIONS
T1 AND B1 ON CF-9

1: FOR HEAD THICKNESS OF .050 -.150
2: FOR HEAD THICKNESS OF .100 -.200

905-10 FORM

STAND-OFF LOCK-IN



MEASUREMENTS IN INCHES

WIRE DIAMETERS UP TO .025

P.C.BOARD HOLE DIA.		
.030-.040	.040-.050	D
905-10 A - (1 OR 2)	905-10AA- (1 OR 2)	.100
905-10 B - (1 OR 2)	905-10BA- (1 OR 2)	.150
905-10 C - (1 OR 2)	905-10CA- (1 OR 2)	.200
905-10 D - (1 OR 2)	905-10DA- (1 OR 2)	.250
905-10 E - (1 OR 2)	905-10EA- (1 OR 2)	.300
905-10 F - (1 OR 2)	905-10FA- (1 OR 2)	.350
905-10 G - (1 OR 2)	905-10GA- (1 OR 2)	.400

WIRE DIAMETERS .025-.035

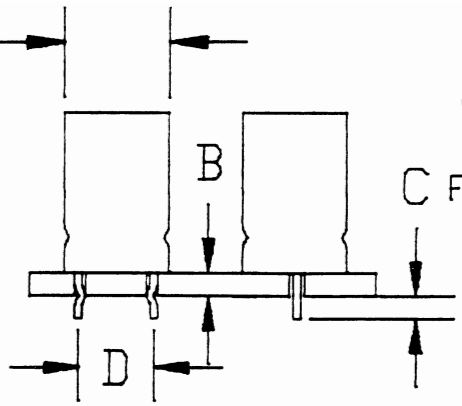
P.C.BOARD HOLE DIA.		
.040-.050	.050-.060	D
905-10M - (1 OR 2)	905-10MA- (1 OR 2)	.100
905-10N - (1 OR 2)	905-10NA- (1 OR 2)	.150
905-10O - (1 OR 2)	905-10OA- (1 OR 2)	.200
905-10P - (1 OR 2)	905-10PA- (1 OR 2)	.250
905-10Q - (1 OR 2)	905-10QA- (1 OR 2)	.300
905-10R - (1 OR 2)	905-10RA- (1 OR 2)	.350
905-10S - (1 OR 2)	905-10SA- (1 OR 2)	.400

DIM.	WIRE DIAMETER .025	.025-.035
A	.090	.125
B	.062	.062
C	.062	.062
D	SEE CHART	SEE CHART

WIRE DIA.	KNIFE
.025	905-5D
.030	905-5CK
.035	905-5CKK

PLACE IN STATIONS
T1 AND B1 ON CF-9

16.51 MAX. DIA.



905-11 FORM
905-11B FORM

C FLUSH MOUNT LOCK-IN

B	1.59
C	1.59
D	SEE CHART

MEASUREMENTS IN MILLIMETERS

WIRE DIAMETERS UP TO 0.64

P.C.BOARD HOLE DIAMETER				
0.51-0.64	0.64-0.89	0.89-1.02	1.02-1.27	D
905-11-10 A	905-11-10 B	905-11-10 C	905-11-10 D	2.54
905-11-15 A	905-11-15 B	905-11-15 C	905-11-15 D	3.81
905-11-20 A	905-11-20 B	905-11-20 C	905-11-20 D	5.08
905-11-25 A	905-11-25 B	905-11-25 C	905-11-25 D	6.35
905-11-30 A	905-11-30 B	905-11-30 C	905-11-30 D	7.62
905-11-35A	905-11-35 B	905-11-35 C	905-11-35 D	8.89
905-11-40 A	905-11-40 B	905-11-40 C	905-11-40 D	10.16

KNIFE 905-5F

COMPONENTS NEED A FLAT BASE FOR FLUSH MOUNTING.

WIRE DIAMETERS 0.64-0.89

P.C.BOARD HOLE DIAMETER				
0.76-0.89	0.89-1.14	1.02-1.27	1.27-1.52	D
905-11B-10 A	905-11B-10 B	905-11B-10 C	905-11B-10 D	2.54
905-11B-15 A	905-11B-15 B	905-11B-15C	905-11B-15 D	3.81
905-11B-20 A	905-11B-20 B	905-11B-20C	905-11B-20 D	5.08
905-11B-25 A	905-11B-25 B	905-11B-25 C	905-11B-25 D	6.35
905-11B-30 A	905-11B-30 B	905-11B-30 C	905-11B-30 D	7.62
905-11B-35A	905-11B-35 B	905-11B-35 C	905-11B-35 D	8.89
905-11B-40 A	905-11B-40 B	905-11B-40 C	905-11B-40 D	10.16

KNIFE 905-5FK / 0.76 WIRE

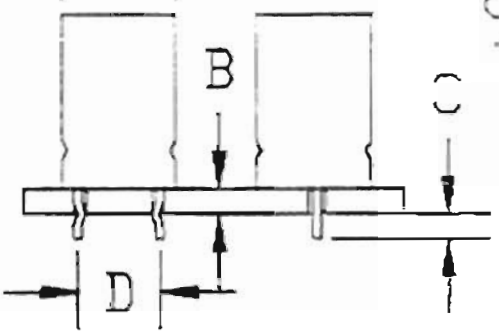
KNIFE 905-5FKK / 0.89 WIRE

PLACE IN STATIONS T1 AND B1 ON CF-9

905-11 FORM
905-11B FORM

FLUSH MOUNT LOCK-IN

.650 MAX. DIA.



B	.062
C	.062
D	SEE CHART

WIRE DIAMETERS UP TO .025

P.C.BOARD HOLE DIAMETER				
.020-.025	.025-.035	.035-.040	.040-.050	D
905-11-10 A	905-11-10 B	905-11-10C	905-11-10 D	.100
905-11-15 A	905-11-15 B	905-11-15C	905-11-15 D	.150
905-11-20 A	905-11-20 B	905-11-20C	905-11-20 D	.200
905-11-25 A	905-11-25 B	905-11-25C	905-11-25 D	.250
905-11-30 A	905-11-30 B	905-11-30C	905-11-30 D	.300
905-11-35A	905-11-35 B	905-11-35C	905-11-35 D	.350
905-11-40 A	905-11-40 B	905-11-40 C	905-11-40 D	.400

KNIFE 905-5F

COMPONENTS NEED A FLAT BASE FOR FLUSH MOUNTING.

MEASUREMENTS IN INCHES

WIRE DIAMETERS .030-.035

P.C.BOARD HOLE DIAMETER				
.030-.035	.035-.045	.040-.050	.050-.060	D
905-11B-10 A	905-11B-10 B	905-11B-10 C	905-11B-10 D	.100
905-11B-15 A	905-11B-15 B	905-11B-15C	905-11B-15 D	.150
905-11B-20 A	905-11B-20 B	905-11B-20C	905-11B-20 D	.200
905-11B-25 A	905-11B-25 B	905-11B-25 C	905-11B-25 D	.250
905-11B-30 A	905-11B-30 B	905-11B-30 C	905-11B-30 D	.300
905-11B-35A	905-11B-35 B	905-11B-35C	905-11B-35 D	.350
905-11B-40 A	905-11B-40 B	905-11B-40 C	905-11B-40 D	.400

KNIFE 905-5FK / .030 WIRE

KNIFE 905-5FKK / .035 WIRE

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PLACE IN STATIONS T1 AND B1 ON CF-9

Revised 06/12/07